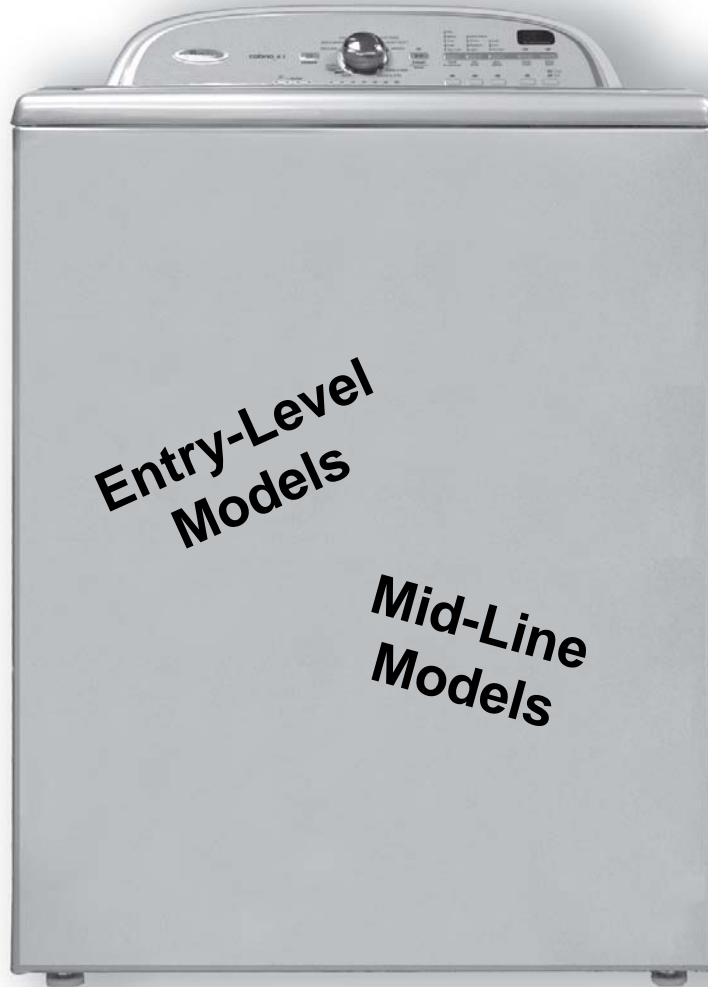




# **New Modular Vertical Washer**

## **Product Introduction**



**Entry-Level  
Models**

**Mid-Line  
Models**

# VMW Whirlpool Mid-Line

Model Number	WTW5500XW	WTW5600XW	WTW5700XW
Volume	148,561	44,614	41,613
Color Volume	20,879		8,206
Product	10	04/26/10	04/26/10
2011 DOE		Yes	Yes
DOE Cap		3.7	3.7
IEC Cap		4.3	4.3
Energy	4.5 WF	2.2 MEF, 4.5 WF	2.2 MEF, 4.5 WF
Basket Material	Stainless Steel	Stainless Steel	Stainless Steel
Bleach Disp.	Dump Bleach	Dump Bleach	Dump Bleach
Fab. Sof. Disp.	<input type="radio"/> Timed Flush-Drawer	Timed Flush-Drawer	Timed Flush-Drawer
Detergent Disp.	Drawer	Drawer	Drawer
Lid	Solid	Solid	Window
Top	Extra Wide Open Metal	Extra Wide Open Metal	Extra Wide Open Metal
Water Temps	<input type="radio"/> 4	5	5
Soil Level	4	4	4
Water Levels	<input type="radio"/> Auto	Auto	Auto
Spin Speeds	3 N,L,H	3 N,L,H	3 N,L,H
Combinations	-	-	-
Max Spin Speed	800	800	800
Extra Rinse Switch	<input type="radio"/> Extra Rinse/Fab Softener	Extra Rinse/Fab Softener	Extra Rinse/Fab Softener
Agitator or Impeller	Impeller-Unique	Impeller-Unique	Impeller-Unique
# of Encoder Positions/Cycles	9	11	11
# of Custom Options	13	17	20
Allergen Cycle	No	No	No
Eco Normal/Boost	<input type="radio"/> No	Eco Boost	Eco Boost
PreSoak Option	No	PreSoak Option	PreSoak Option
Deep Clean Option	No	No	Deep Clean Option
Soak Only Cycle	No	Soak Only Cycle	Soak Only Cycle
UI, LED Color	Rotary Electronic, Green	Rotary Electronic, Green	Rotary Electronic, Green
2 Digit, 7 Seg Disp, no error codes	No	7 Seg Display	7 Seg Disp w/Delay
Eco Monitor	No	Eco Monitor	Eco Monitor
End Of Cycle Signal	No	On / Off	Off / Low / High
Quiet Wash	No	Quiet Wash	Quiet Wash
Color / Chrome	Color / Satin Chrome	Satin Chrome	Color / Satin Chrome
Productivity	Quick Cycle	Quick Cycle	Quick Cycle

Content subject  
to change

# VMW Maytag Mid-Line

Model Number	MVWX500XW	MVWX600XW	MVWX700XW
Volume	124,457	41,332	20,533
Color Volume	16,002		5,129
Production		05/31/10	05/31/10
2011 DOE		Yes	Yes
DOE Capa		3.7	3.7
IEC Capaci		4.3	4.3
Energy Sta	WF	2.2 MEF, 4.5 WF	2.2 MEF, 4.5 WF
Basket Material	Stainless Steel	Stainless Steel	Stainless Steel
Bleach Disp.	Dump Bleach	Dump Bleach	Dump Bleach
Fab. Sof. Disp.	<input type="radio"/> Drawer	Drawer	Drawer
Detergent Disp.	Drawer	Drawer	Drawer
Oxi Disp.	No	No	No
Lid	Solid	Solid	Window
Top	NEW X/Wide Open Metal	NEW X/Wide Open Metal	NEW X/Wide Open Metal
Water Temps	<input type="radio"/> 4	5	5
Soil Level	3	4	5
Water Levels	<input type="radio"/> Auto	Auto	Auto
Spin Speed	3 N,L,H	3 N,L,H	3 N,L,H
Combinations			
Max Spin Speed	800	800	800
Extra Rinse Switch	<input type="radio"/> Extra Rinse	Extra Rinse	Extra Rinse
Agitator or Impeller	Impeller-Unique	Impeller-Unique	Impeller-Unique
# of Encoder Pos./Cycles	8	10	11
# of Custom Options	12	15	18
Allergen Cycle	No	No	Allergen
Soak Only Cycle	No	Soak Only Cycle	Soak Only Cycle
Deep Clean Option	<input type="radio"/> No	Deep Clean	Deep Clean
Power Wash	No	Power Wash	Power Wash
PreWash Option	No	No	Prewash
UI, LED Color	Rotary Elect, Amber	Rotary Elect, Amber	Rotary Elect, Amber
2 Digit, 7 Seg Disp, no error codes	No	2 Digit, 7 Seg Disp	2 Digit, 7 Seg Disp
End Of Cycle Signal	No	No	Off / Low / High
Quiet Series	No	Quiet Series 1	Quiet Series 1
Color / Chrome Accents	Color / Satin Chrome	Satin Chrome	Color / Satin Chrome
MCT	Yes	Yes	Yes

Content subject  
to change

# VMW Whirlpool Entry-Level

Model Number	WTW4800XQ	WTW4900XW	WTW4950XW
Volume	267,025	132,471	153,496
Color Volume			
Product		09/06/10	09/06/10
2011 DOE Ca		Yes	Yes
DOE Ca		3.5	3.7
IEC Cap		No	4.3
Energy	1	Meet 2011	2.2 MEF, 4.5 WF
Basket Material	White Porcelain	White Porcelain	Stainless Steel
Bleach Disp.	Dump Bleach	Dump Bleach	Dump Bleach
Fab. Sof. Disp.	<input type="radio"/> Agi w/ER	Agi w/ER	Downey Ball
Detergent Disp.	No	No	No
Lid	Solid	Solid	Solid
Top	Standard Metal	Wide Open Metal	Wide Open Metal
Water Temps	<input type="radio"/> 4	4	4
Soil Level	3 (in timer)	4 (in timer)	4 (in timer)
Water Levels	<input type="radio"/> 4 Manual	5 Manual	Auto
Spin Speeds	2 L,H	2 L,H	2 L,H
Combinations	-	-	-
Max Spin Speed	700	700	800
Extra Rinse Switch	<input type="radio"/> Ex Rinse/Fab Softener	Ex Rinse/Fab Softener	Ex Rinse/Fab Softener
Agitator or Impeller	Current Dual Action	Current Dual Action	Impeller-Unique
# of Encoder Positions/Cycles	8	11	12
# of Custom Options	12	13	9
Allergen Cycle	No	No	No
Eco Normal/Boost	<input type="radio"/> No	No	EcoBoost
PreSoak Option	No	No	No
Deep Clean Option	No	No	No
Soak Only Cycle	No	Soak Only Cycle	Soak Only Cycle
UI, LED Color	E/M Rotary Electronic	E/M Rotary Electronic	E/M Rotary Electronic
2 Digit, 7 Seg Disp, no error codes	No	No	No
Eco Monitor	No	No	No
End Of Cycle Signal	No	No	No
Quiet Wash	No	No	No
Color / Chrome	No	No	No
Productivity	Message	Quick Cycle	Quick Cycle

Content subject  
to change

# VMW Maytag Entry-Level

Model Number	MVWC200XW	MVWC300XW	MVWC350X
Volume	237,393	97,442	
Color Volume			
Product	2010	10/04/10	
2010	Yes	Yes	
DO	3	3.5	
IEC	0	No	
End	2011	Meet 2011	
Basket Material	White Porcelain	Titanium Porcelain	
Bleach Disp.	Dump Bleach	Dump Bleach	
Fab. Sof. Disp.	Agi	Agi w/ER	
Detergent Disp.	No	No	
Oxi Disp.	No	No	
Lid	Solid	Solid	
Top	Bullnose WO Metal	Bullnose WO Metal	
Water Temps	4	4	
Soil Level	3 (in timer)	3 (in timer)	
Water Levels	4 Manual	5 Manual	
Spin Speed	2 L,H	2 L,H	
Combinations			
Max Spin Speed	700	700	
Extra Rinse Switch	No	Extra Rinse	
Agitator or Impeller	Current Dual Action	Current Dual Action	
# of Encoder Pos./Cycles	8	10	
# of Custom Options	10	13	
Allergen Cycle	No	No	
Soak Only Cycle	No	No	
Deep Clean Option	No	No	
Power Wash	No	No	
PreWash Option	No	No	
UI, LED Color	E/M Rotary Electronic	E/M Rotary Electronic	
2 Digit, 7 Seg Disp, no error codes	No	No	
End Of Cycle Signal	No	No	
Quiet Series	No	No	
Color / Chrome Accents	No	No	
MCT	Yes	Yes	

Content subject  
to change



# Design

- Simple to service
- Designed with the technician in mind
- Engineering invested in service
- Very early testing
- Robust Control Design
  - Robust parts chosen
  - Improved RAST connectors
  - Conformal coating
  - Root Cause software
  - “Limp-along” modes
  - Bottom Line = Built in Durability

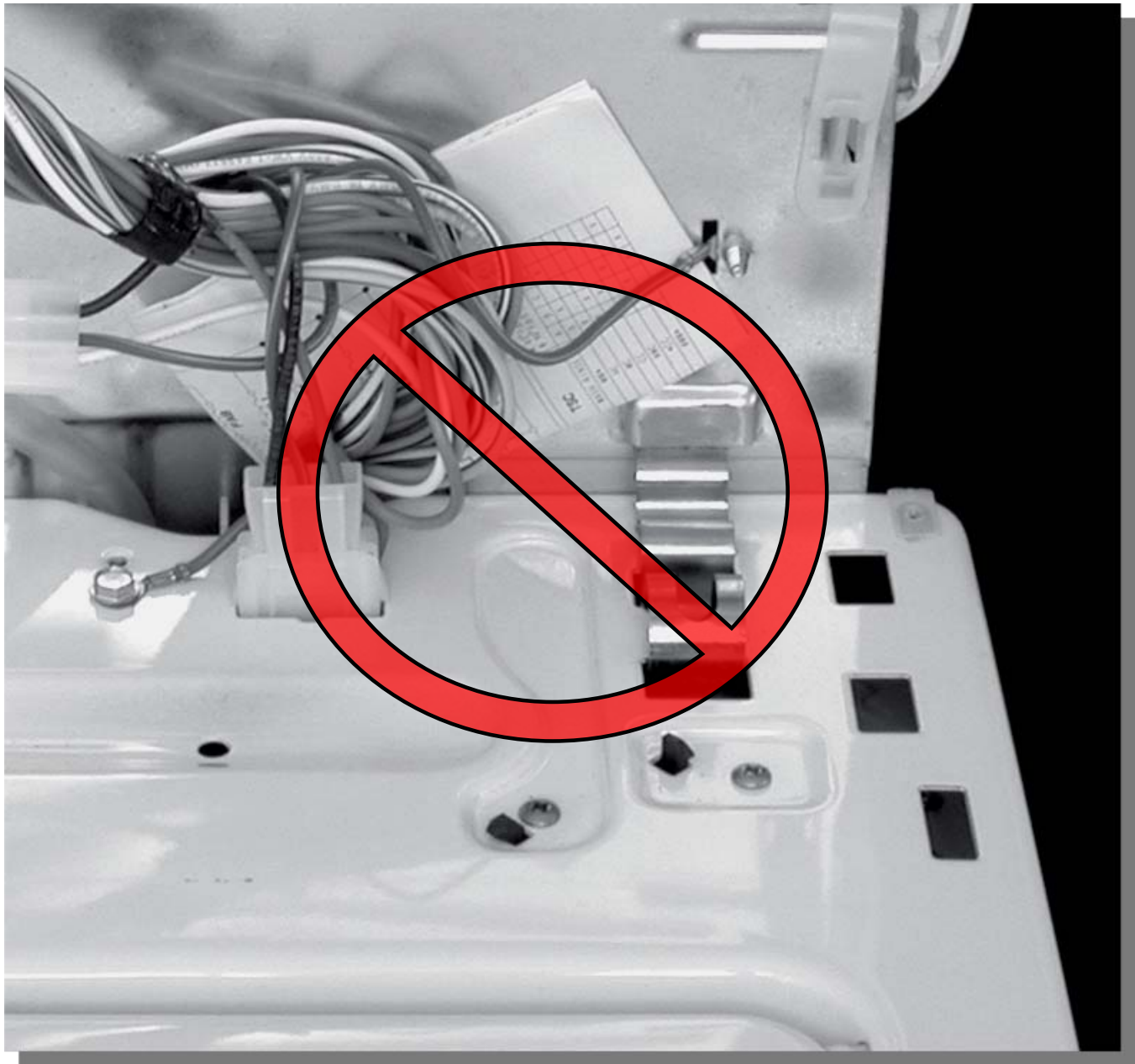
# Cabinet and ~~Rear Panel~~



Direct Drive Cabinet with permanent rear braces









Hung Suspension  
equals  
Very Stable Platform

- Higher Spin Speeds
- Reduced Vibration





Basket  
does not float

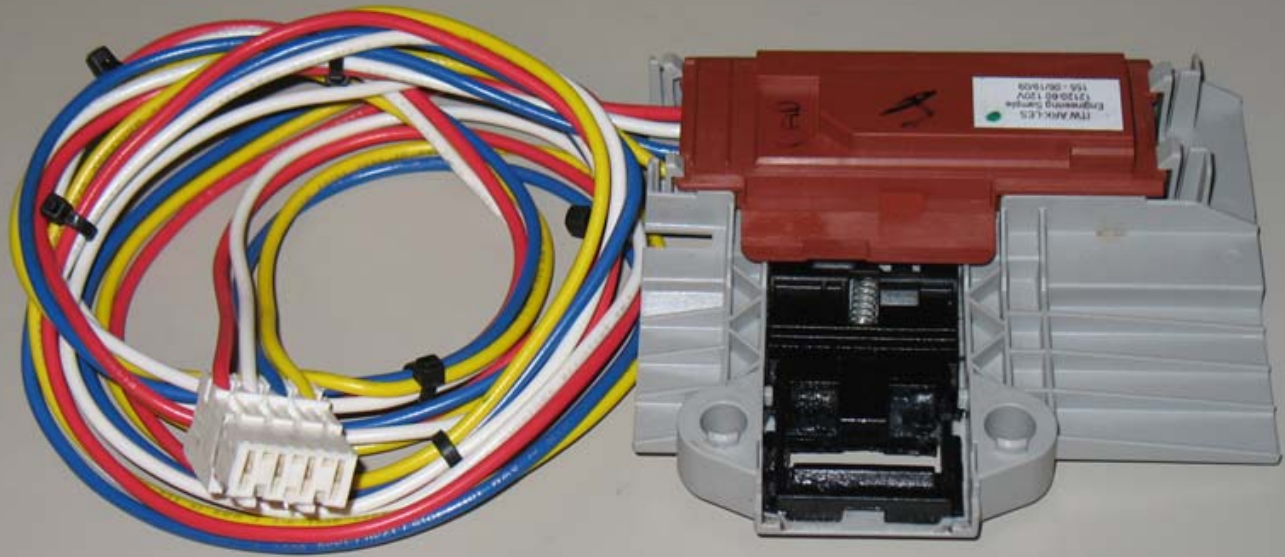


WP Part # 14218862

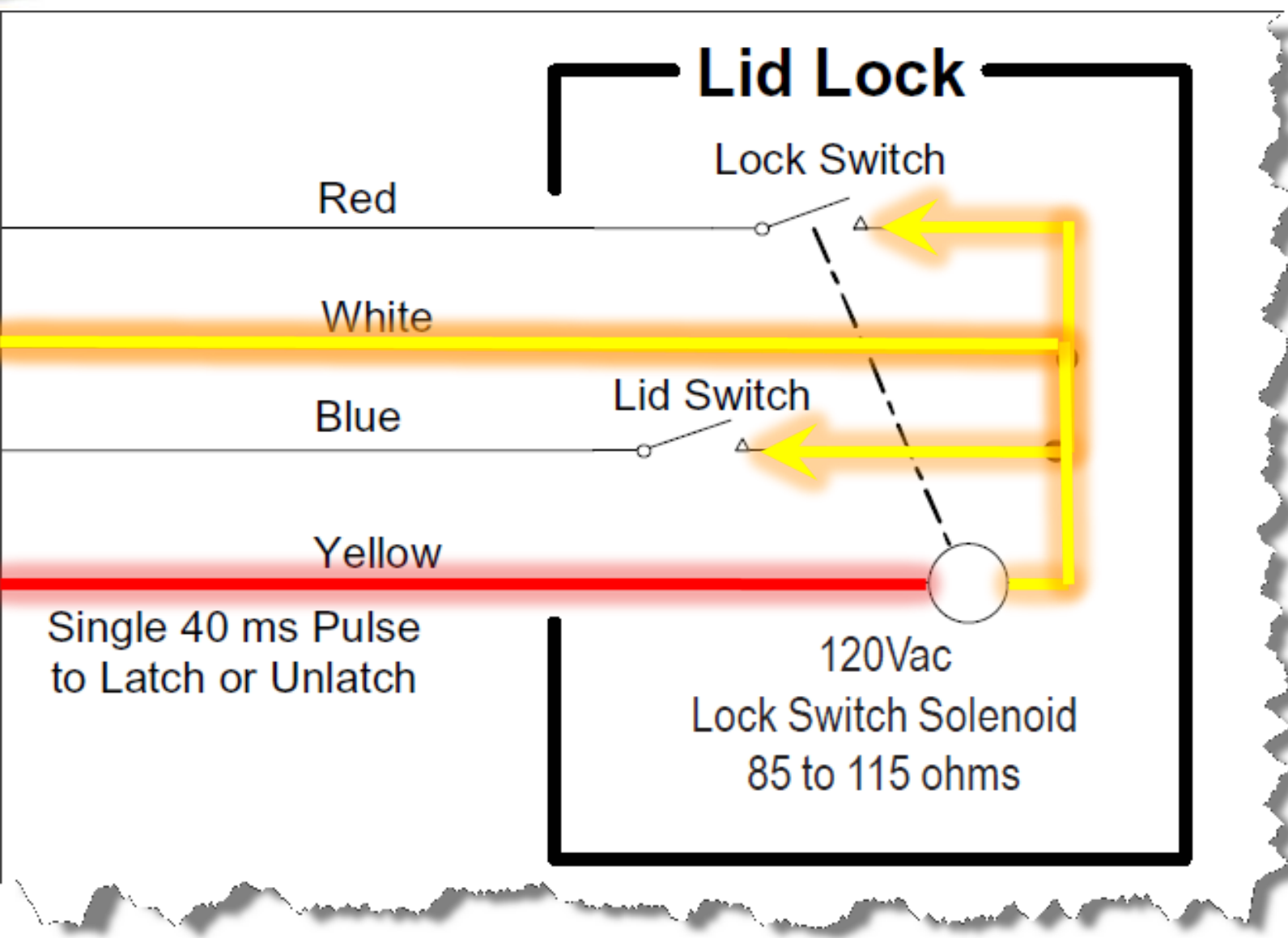


**No Brake.**

- Lid Switch
- Lock Switch
- Latch Solenoid

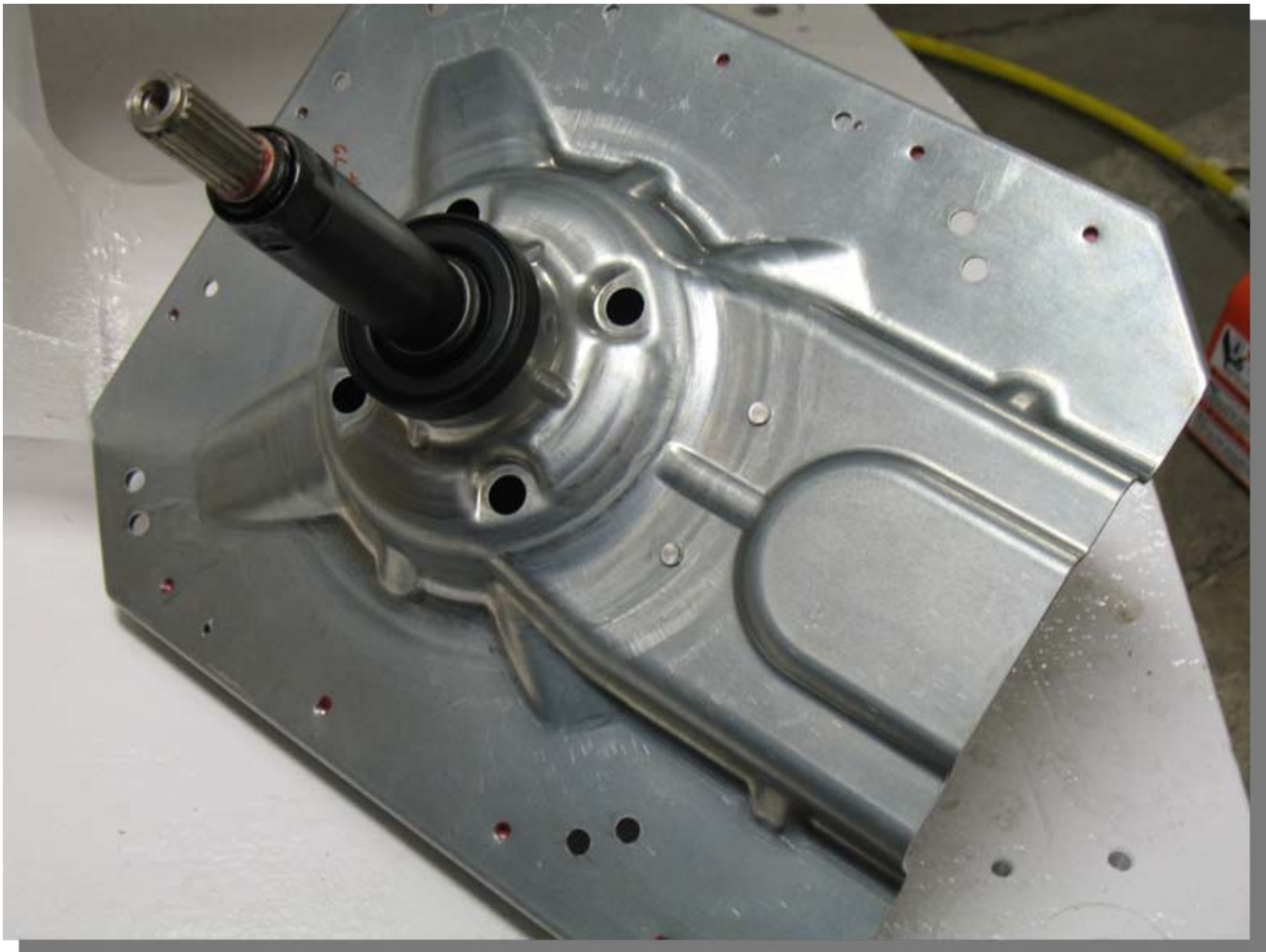


Locked for all functions



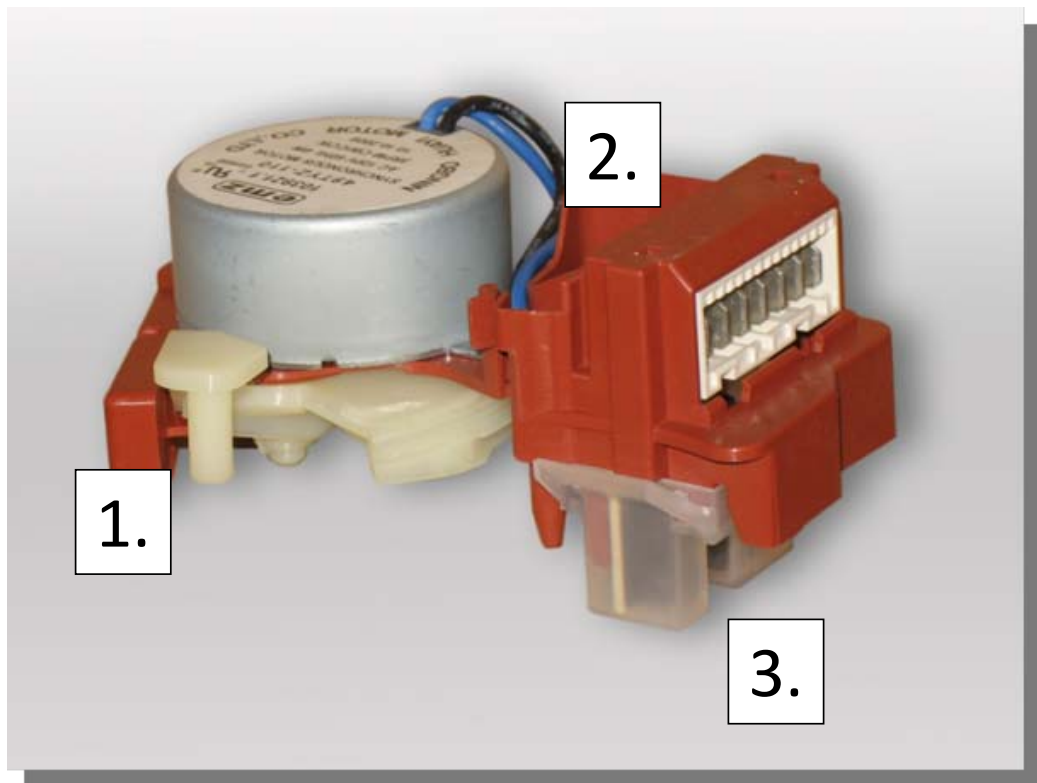
# Drive System

- 4 – bolts (mm)
- With/without attachments
- Drain pump



# Shifter

1. Shifts from Agitate to Spin
2. Monitors the Position
3. Monitors Motor RPM

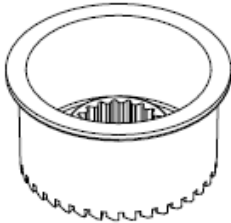




# Modified Splutch

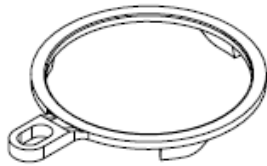


**Spring**

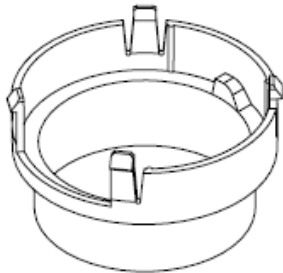


**Basket Drive Gear**

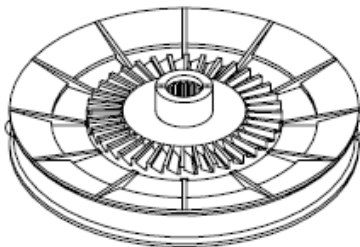
Inner splines - connect to transmission (and basket)  
Outer teeth - connect to pulley



**Cam Ring**



**Housing**



**Pulley**

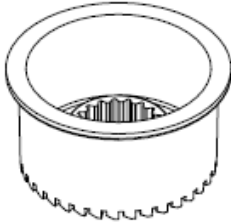
Inner splines - connect to agitator shaft  
Outer teeth - connect to Basket Drive Gear

- Polished Surfaces
- Improved Gear Mesh
- No Brake
- Quiet Shifter
- Higher Shifter Force

# Modified Splutch

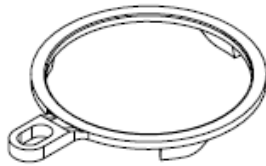


**Spring**

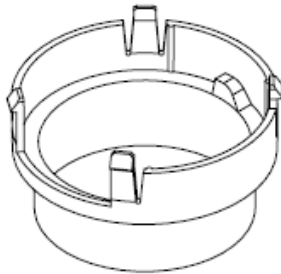


**Basket Drive Gear**

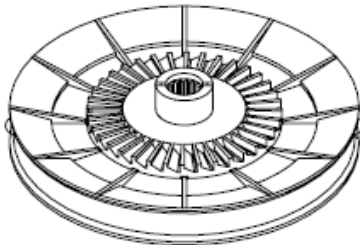
Inner splines - connect to transmission (and basket)  
Outer teeth - connect to pulley



**Cam Ring**



**Housing**

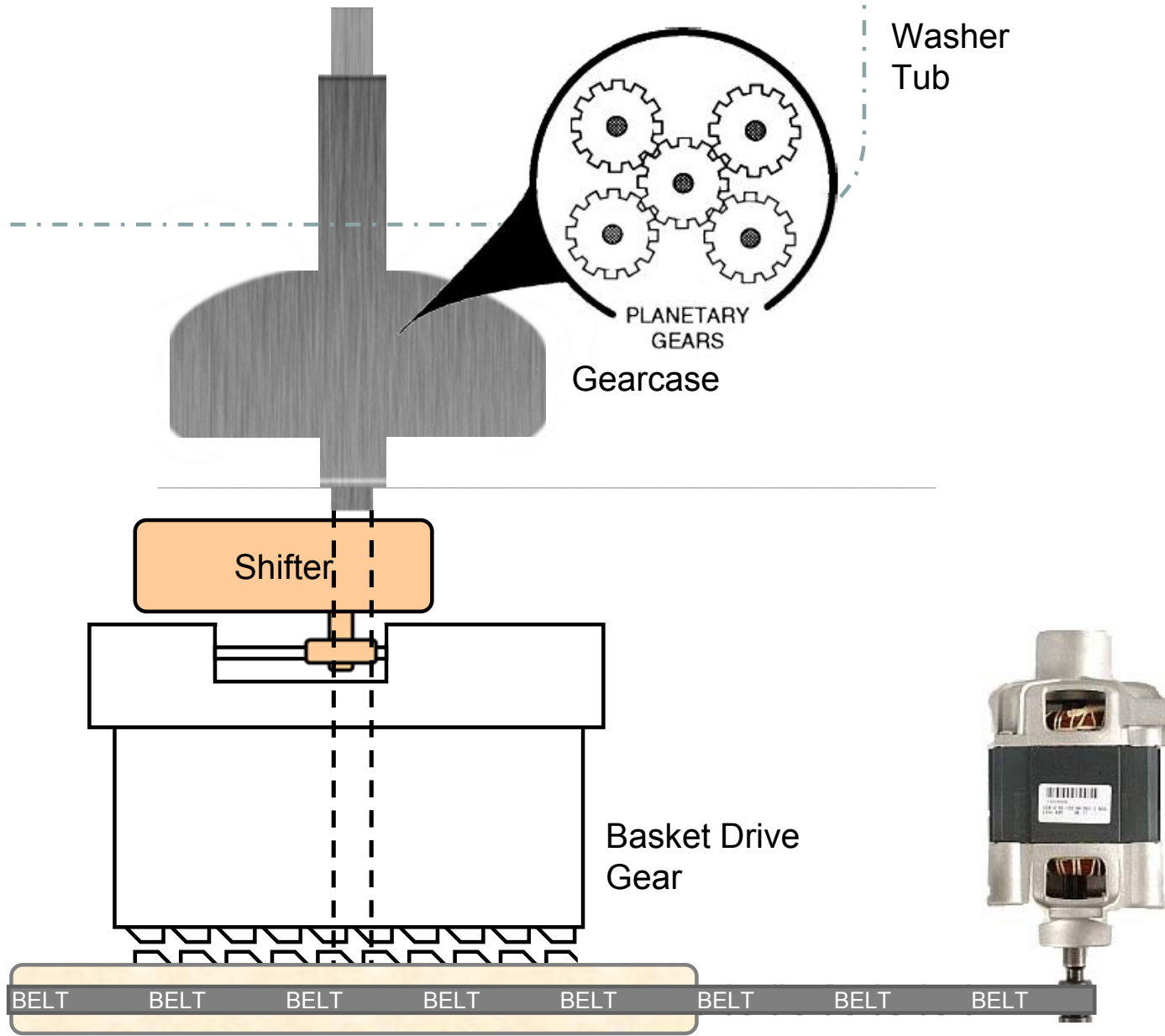


**Pulley**

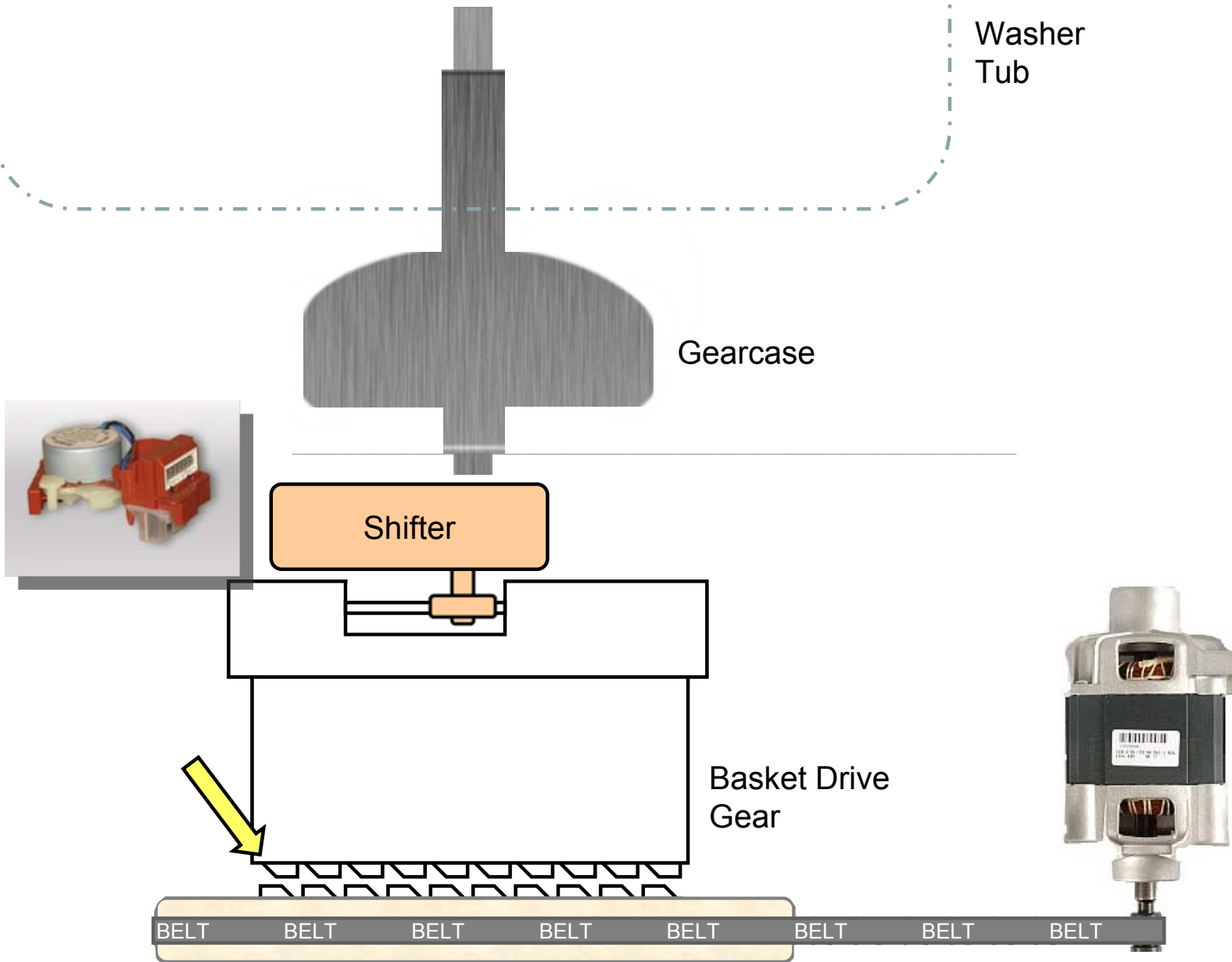
Inner splines - connect to agitator shaft  
Outer teeth - connect to Basket Drive Gear

- Parts work/wear together
- Only available as kit
- Replace all parts
- Grease gearcase spline

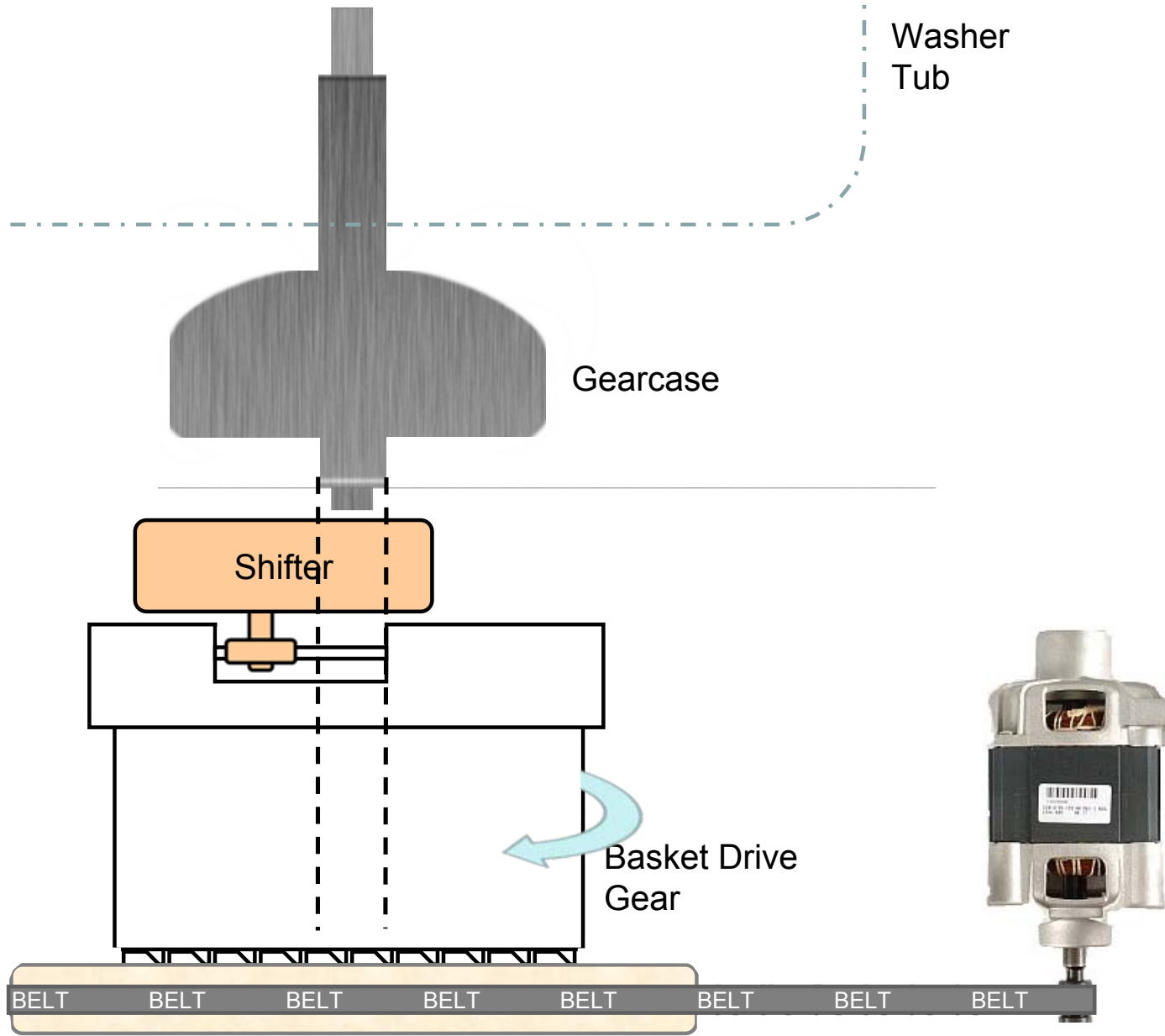
# Splutch Assembly During Agitate

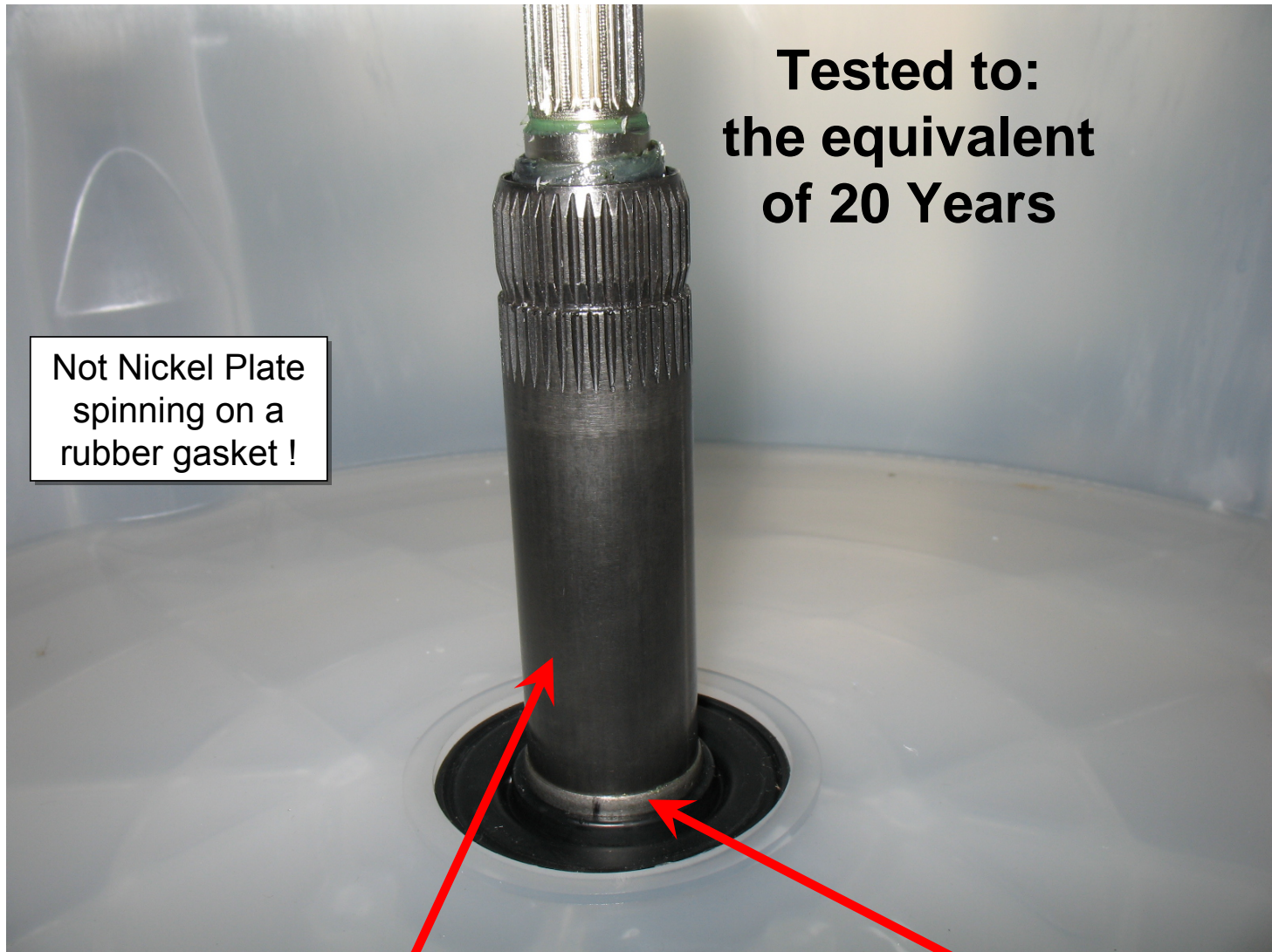


# Splutch Assembly During Shifting



# Splutch Assembly During Spin





**Tested to:  
the equivalent  
of 20 Years**

Not Nickel Plate  
spinning on a  
rubber gasket !

**Treated Shaft**

**Stainless Steel  
Wear Sleeve**



# Diagnostics

# Customer Viewable Codes

- Long Fill (Wash LED on)
- Long Drain (Spin LED on)
- Lid Lock (Lid Lock LED flashing)





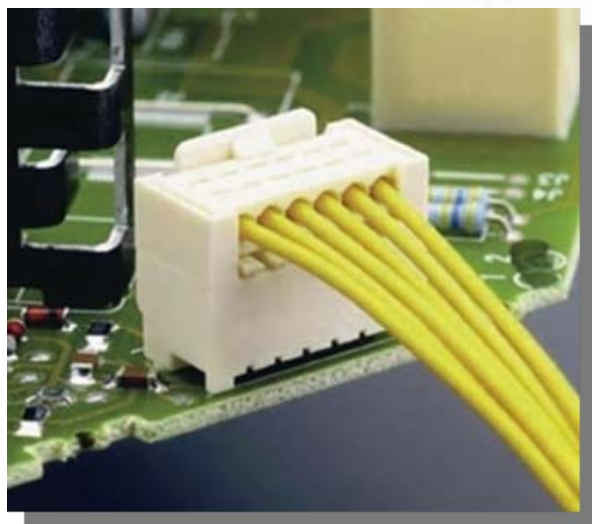
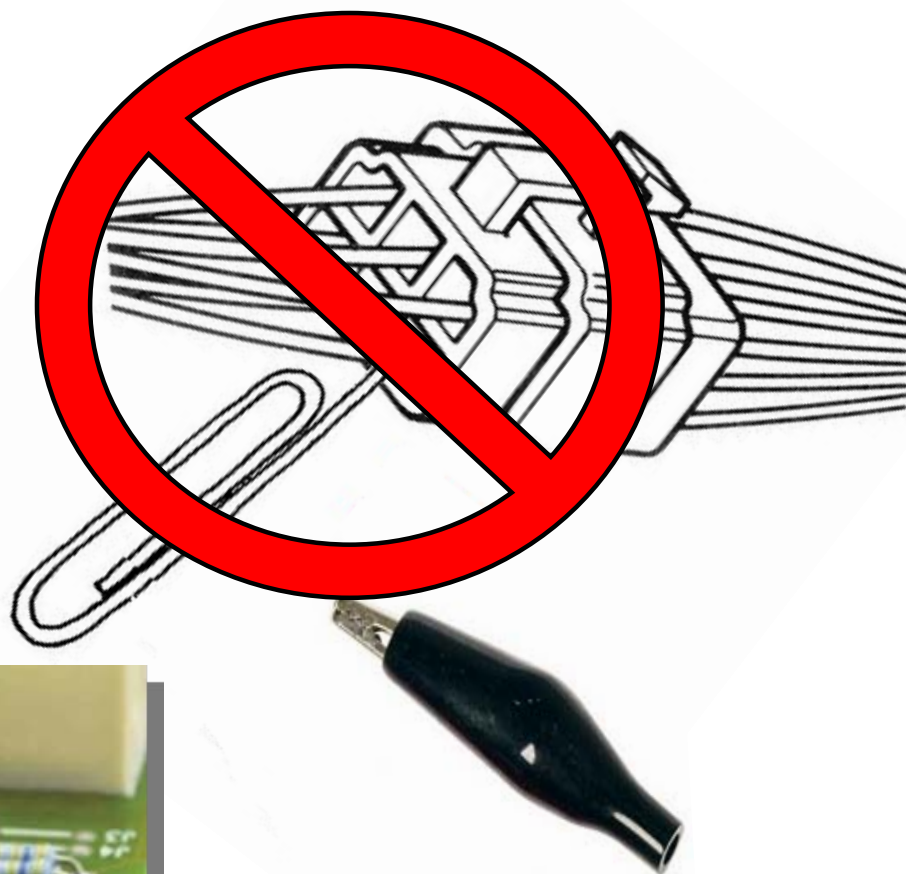


# Diagnostic Guide

- Check Power Supply
- Check Water Supply
- 20,000  $\Omega$  - Meter
- Thin Diameter Probes
- Check Connections
  - Bent
  - Broken
  - Loose
  - Failed Terminals
  - Unseated Wires
  - Corrosion



# Make your life easier...



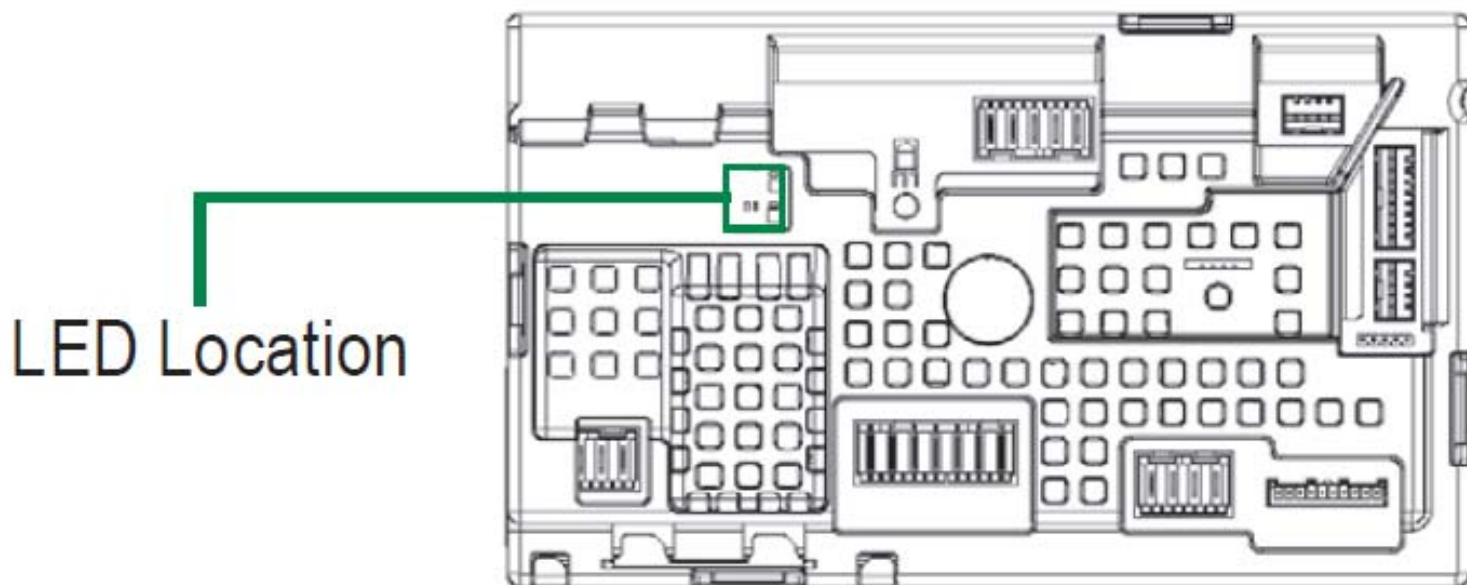


# Thin Test Leads



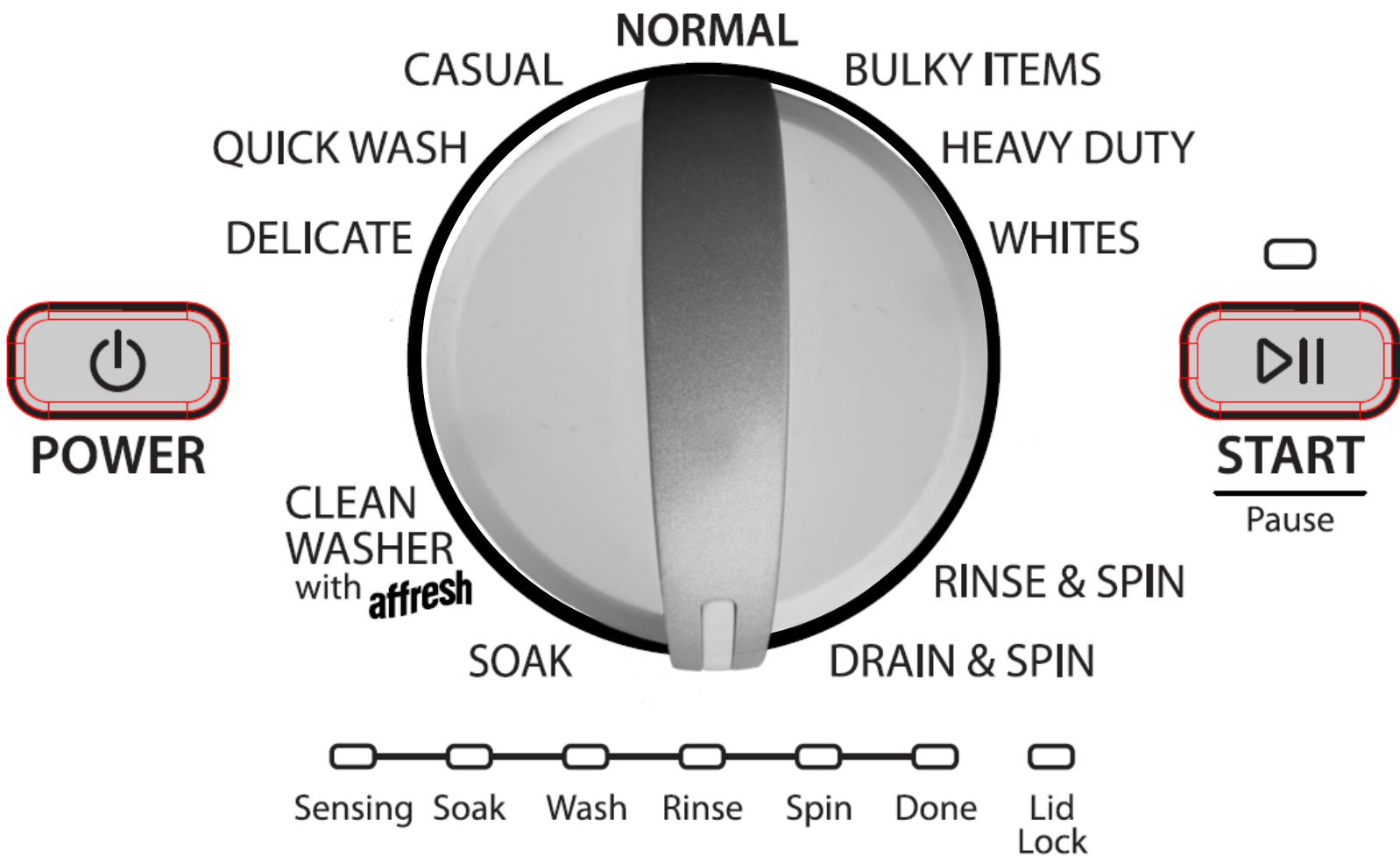
# Diagnostic LED

- LED On = Control OK
- LED Off = Check power and main control



# Activating Diagnostic Modes

**Non Intuitive**



# Activating Diagnostic Modes

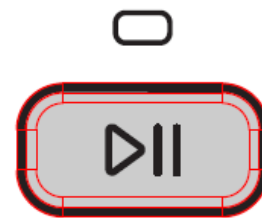
The starting position of the knob is not important.

Rotate the cycle-selector knob counterclockwise to "clear"

8  
SECOND  
S  
to  
complete



POWER



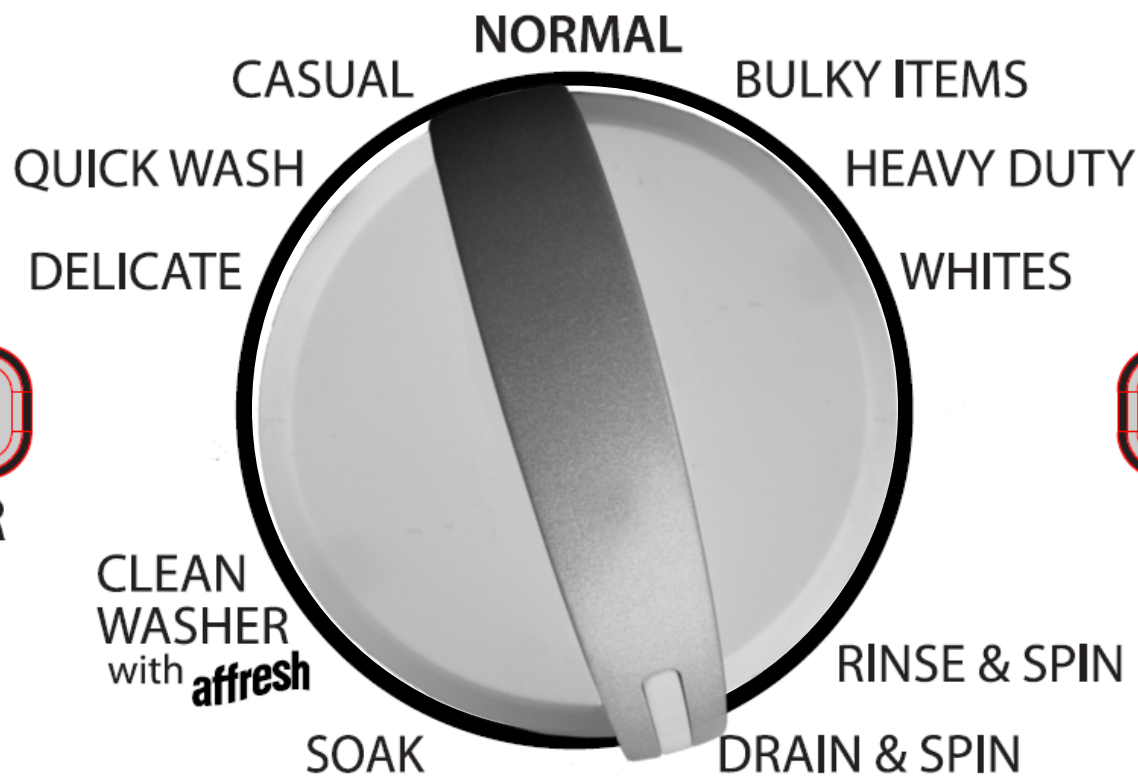
START

Pause

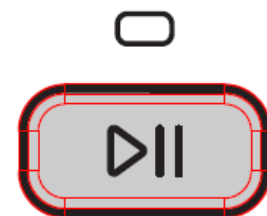


# Activating Diagnostic Modes

CW CW CW CCW CW



POWER



START

Pause



# Activating Diagnostic Modes

L to Clear

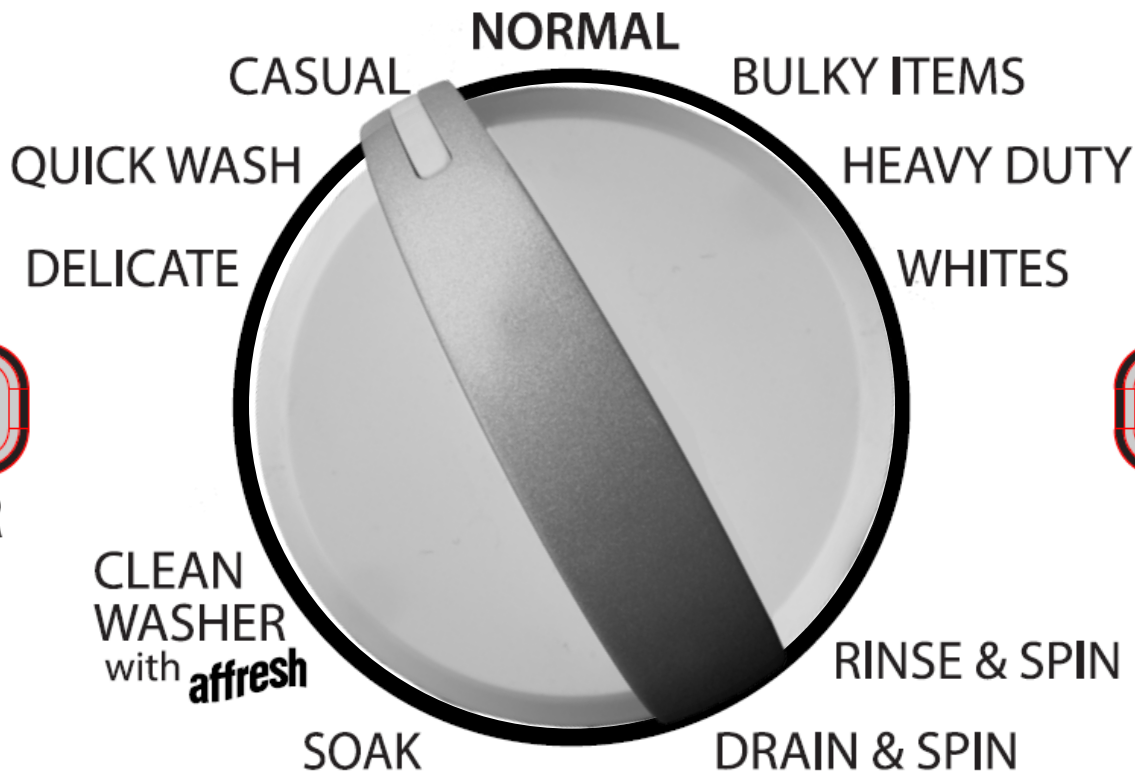
R

R

R

L

R



POWER



START

Pause

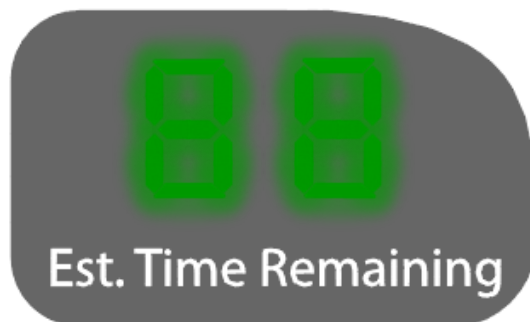


Sensing Soak Wash Rinse Spin Done Lid Lock





# Successful Activation



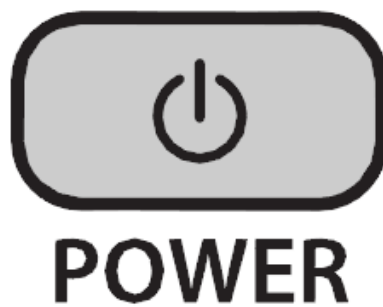


# Unsuccessful Entry

- If the indicators came on:
  - You are in an operating mode
  - Retry the entry process
  - Rotating dial too fast or slow
- If the indicators did not come on:
  - Verify the power
  - Test the main control

# Exiting Diagnostic Modes

- Press the POWER button at any time



# Diagnostic Test Modes

The Start button flashes when the Power is turned on.

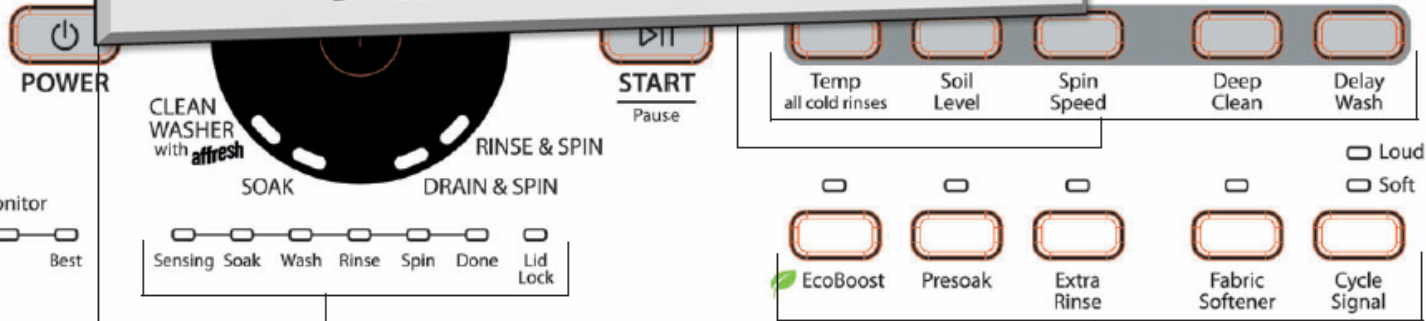
When the Cycle Selector Knob is set to NORMAL, each button will cycle through its own LED's.

Rotating the Cycle Selector Knob

If available, displays Fault and Error Codes

Access and Codes are the same for ALL models.

Est. Time Remaining



Power Button deactivates all test modes

The STATUS LED's will flash on and off in 1/2 second intervals when accessing the Diagnostic Test Modes.

When the Cycle Selector Knob is set to NORMAL, each button will cycle through its own LED's.

# Diagnostic Test Modes

The Start button flashes when

When the Cycle Selector Knob is set

- Diagnostic Test Modes allow factory or service personnel to test and verify all inputs to the machine control electronics.
- Do a quick and overall checkup of the washer with these tests before going to specific tests.

The STATUS LED's will flash on and off in ½ second intervals when accessing the Diagnostic Test Modes.

When the Cycle Selector Knob is set to NORMAL, each button will cycle through its own LED's.

# Once You Are In ...

## DIAGNOSTIC TEST MODES

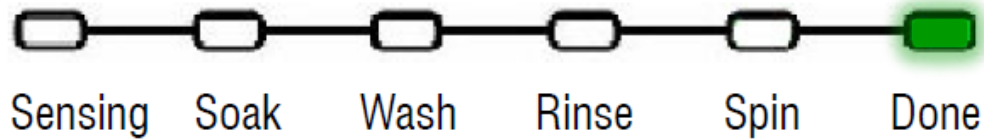
MODE	STATUS LEDs						DISPLAY
	SENSING	SOAK	WASH	RINSE	SPIN	DONE	
Fault Code Display Mode						On	01
Automatic Test Mode					On		02
Manual Test Mode					On	On	03
Calibration Mode				On			04
Sales Demo				On		On	05
UI Test Mode				On	On		06

Display Models Only

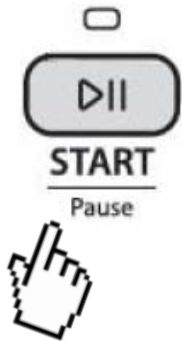


# Fault Code Display

Turn the cycle-selector knob until:



or



# Fault Code Display

FAULT NUMBER							ERROR NUMBER						
Status LEDs						DISPLAY	Status LEDs						DISPLAY
SENSING*	SOAK	WASH	RINSE	SPIN	DONE		SENSING*	SOAK	WASH	RINSE	SPIN	DONE	
On				On	On	F3					On	On	F3

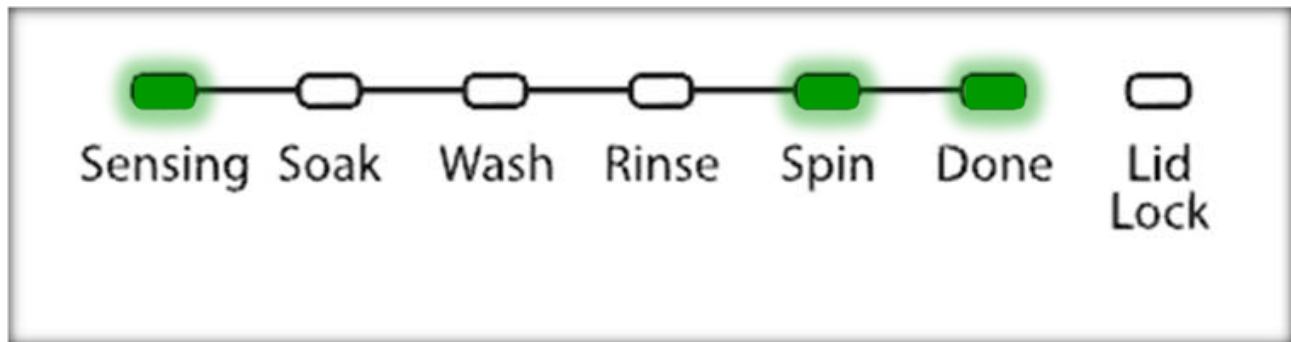
***NOTE:*** LED names will vary on selected models.



# Example

FAULT NUMBER							ERROR NUMBER						
Status LEDs							Status LEDs						
SENSING*	SOAK	WASH	RINSE	SPIN	DONE	DISPLAY	SENSING*	SOAK	WASH	RINSE	SPIN	DONE	DISPLAY
On				On	On	F3					On	On	E3

**NOTE:** LED names will vary on selected models.

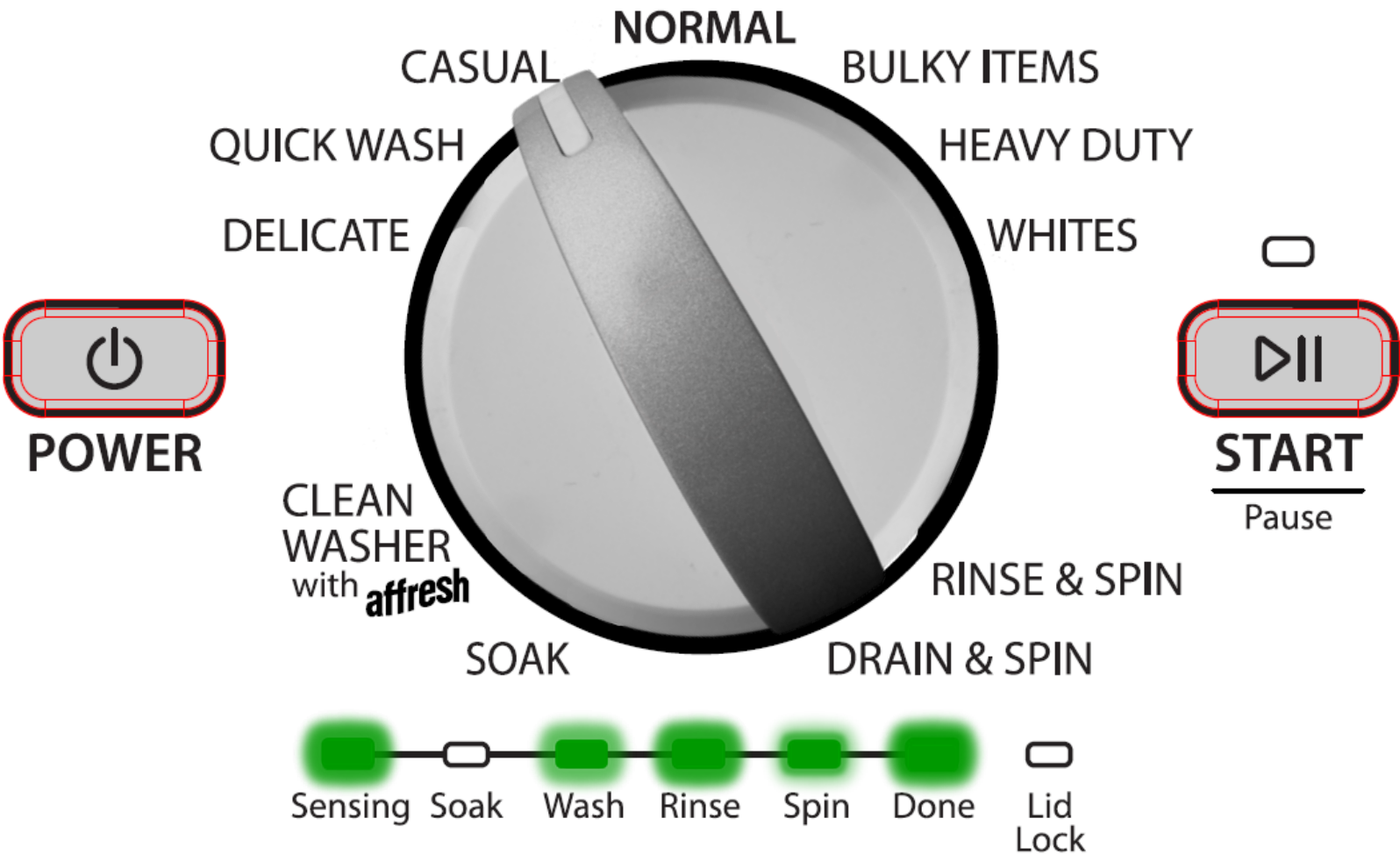


# Fault Code Display

<b>STUCK KEY</b>	On		On		<i>F2</i>				On	<i>E1</i>	
<p>One or more keys on the User Interface were actuated for 15 consecutive seconds.</p> <ul style="list-style-type: none"> <li>• Fault occurs during Diagnostic Test Mode if a stuck key is detected.</li> <li>• See TEST #4: Consoles and Indicators, page 16.</li> </ul>											
<b>MISMATCH OF MAIN CONTROL &amp; UI</b>	On		On		<i>F2</i>				On	On	<i>E3</i>
<p>The User Interface identification does not match the expected value in the Main Control Board</p> <ul style="list-style-type: none"> <li>• Fault occurs during Diagnostic Test Mode if a mismatch of main control and UI is identified.</li> <li>• See TEST #4: Consoles and Indicators, page 16.</li> </ul>											
<b>PRESSURE SENSOR FAULT</b>	On		On	On	<i>F3</i>				On		<i>E2</i>
<p>Fault is displayed when the Main Control detects an out of range pressure signal.</p> <ul style="list-style-type: none"> <li>• Check pressure hose connection from tub to main control. Is hose pinched, kinked, plugged or leaking air?</li> <li>• See TEST #6: Water Level, page 17.</li> </ul>											
<b>INLET WATER TEMPERATURE FAULT</b>	On		On	On	<i>F3</i>				On	On	<i>E3</i>
<p>Fault is displayed when the Inlet Thermistor is detected to be open or shorted.</p> <ul style="list-style-type: none"> <li>• See TEST #5: Temperature Thermistor, page 16.</li> </ul>											
<b>LID SWITCH FAULT</b>	On		On		On	<i>F5</i>				On	<i>E1</i>
<p>Lid Switch has not been detected after multiple wash cycles.</p> <p>Fault is displayed when one the following conditions occur:</p>											

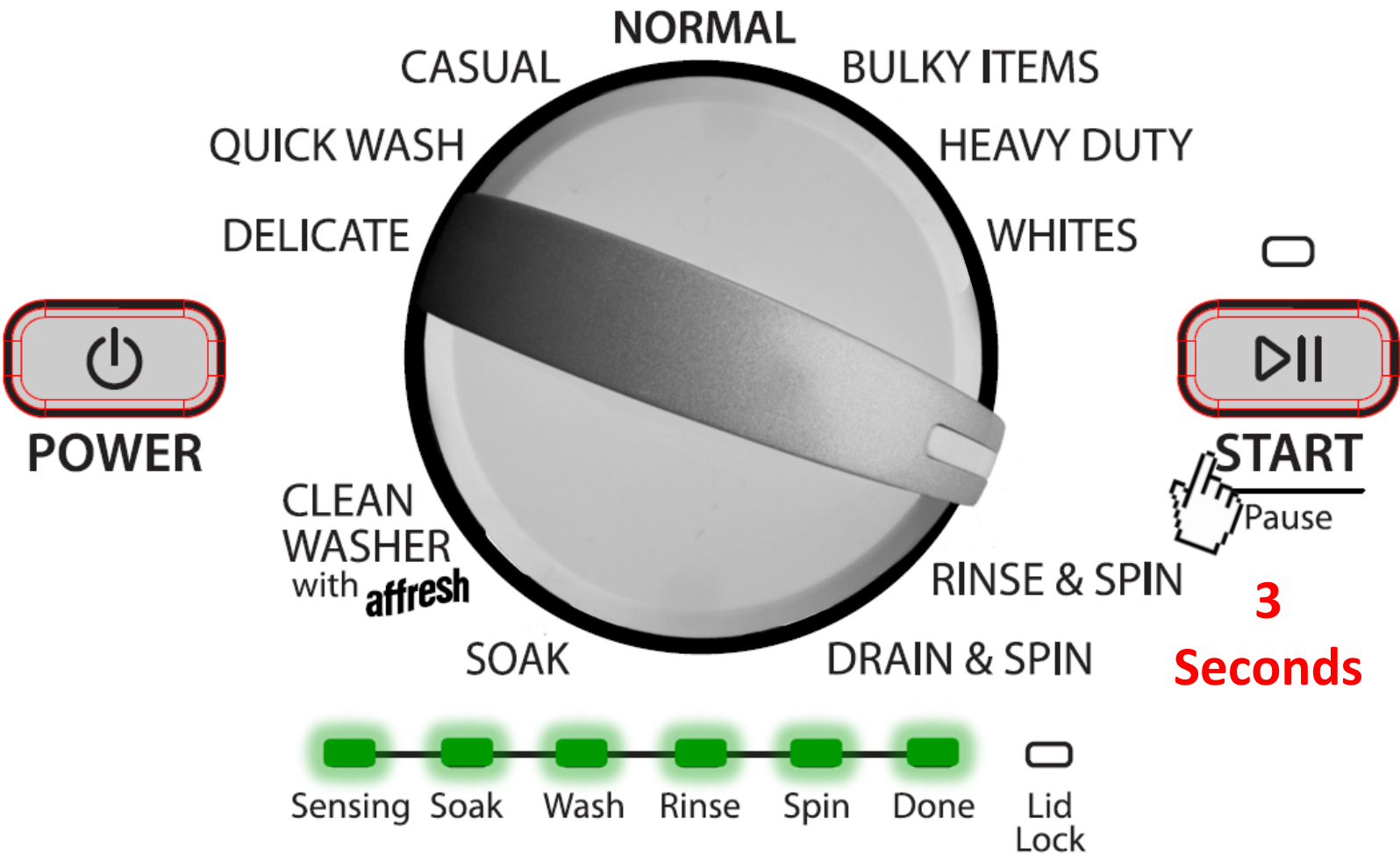
# Fault Code Display (practice)

To view last 4 fault codes:  
CCW = recent to oldest



# Clearing Stored Fault Codes

**NOTE:** A fault/error code will be removed from memory if it does not reoccur after 10 consecutive wash cycles.



## DIAGNOSTIC TEST MODES

MODE	STATUS LEDs						DISPLAY
	SENSING	SOAK	WASH	RINSE	SPIN	DONE	
Fault Code Display Mode						On	01
Automatic Test Mode					On		02
Manual Test Mode					On	On	03
Calibration Mode				On			04
Sales Demo				On		On	05
UI Test Mode				On	On		06

Display Models Only





# Automatic Test

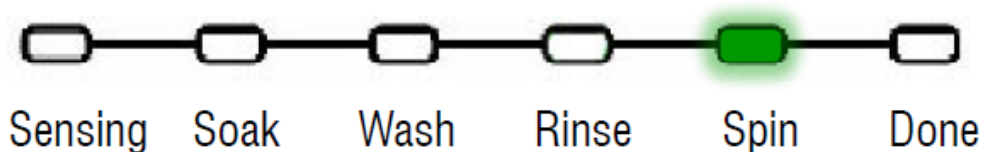
- Best done at the end of service to make sure that everything is plugged back in and to verify proper operation.

**NOTE:** Lid must be closed with lid lock enabled to perform test.  
**(Lift the top)**



# Automatic Test

Turn the cycle-selector knob until:



**NOTE:** Lid must be closed with lid lock enabled to perform test.

or

Manual Advancing

02  
Est. Time Remaining

## AUTOMATIC TEST MODE

See page 5 to access Automatic Test Mode

Press the START button to begin the Automatic Test. **NOTE: Lid must be closed with lid lock enabled to perform Automatic Test.**

FUNCTION	STATUS LEDs							DISPLAY	Est. TIME
	SENSING	SOAK	WASH	RINSE	SPIN	DONE	LID LOCK		
Recommended Procedure								If Available	In Seconds
<b>LID WILL LOCK</b>						On	On	01	~2
Motor must be at "0" RPM. If lid does not lock, go to Manual Test: Lid Lock, page 9.									
<b>COLD VALVE WILL ACTUATE</b>				On		On		02	~2
If no water, or temperature is wrong, go to Manual Test: Cold Valve, page 9.									
<b>HOT VALVE WILL ACTUATE</b>				On	On	On		03	~5
If no water, or temperature is wrong, go to Manual Test: Hot Valve, page 9.									
<b>RESERVED FOR FUTURE DEVELOPMENT</b>				On			On	04	~5
Unit will pause for 5 seconds.									
<b>RESERVED FOR FUTURE DEVELOPMENT</b>				On	On	On		05	~5
Unit will pause for 5 seconds.									
<b>FABRIC SOFTENER DISPENSER &amp; COLD VALVE WILL ACTUATE</b>				On	On		On	06	~5
If no water in fabric softener dispenser, go to Manual Test: Fabric Softener Dispenser, page 9.									
<b>HOT &amp; COLD VALVE WILL ACTUATE</b>				On	On	On	On	07	~45
Hot & cold water valves will actuate for the specified time period.									
<b>SHIFTER MOVES TO AGITATION POSITION</b>			On				On	08	~15
If motor fails to agitate, go to Manual Test: Gentle and/or Heavy Agitation, page 9.									
<b>MOTOR AGITATES</b>			On		On	On		09	~10
If motor fails to agitate, go to Manual Test: Gentle and/or Heavy Agitation, page 9.									
<b>DRAIN PUMP WILL ACTUATE</b>			On	On			On	10	~30
If water is not draining, go to Manual Test: Drain, page 9.									
<b>SHIFTER MOVES TO SPIN POSITION</b>			On	On	On		On	11	~15
If basket is not turning, go to Manual Test: Low and/or High Spin, page 9.									
<b>MOTOR SPINS</b>			On	On			On	12	~10
If basket is not turning, go to Manual Test: Low and/or High Spin, page 9.									
<b>LID REMAINS LOCKED UNTIL UNIT SENSES A STOPPED BASKET</b>			On	On	On		On	13	~35
Basket must stop spinning (0 RPM) before test continues to next phase. Time for basket to stop spinning may vary from 30 seconds up to 2-minutes.									
<b>LID WILL UNLOCK AND CYCLE COMPLETES</b>			On	On	On			14	~3 min.
If lid does not unlock, go to Manual Test: Lid Lock, page 9. If no end-of-cycle tone, make sure Cycle Signal is turned-on.								Estimated Time	

FOR SERVICE TECHNICIAN ONLY



## AUTOMATIC TEST MODE

See page 5 to access Automatic Test Mode

Press the START button to begin the Automatic Test. **NOTE: Lid must be closed with lid lock enabled to perform Automatic Test.**

FUNCTION	STATUS LEDs						DISPLAY	Est. TIME	
	SENSING	SOAK	WASH	RINSE	SPIN	DONE			LID LOCK
Recommended Procedure							If Available	In Seconds	
<b>LID WILL LOCK</b>						On	On	01	~2
Motor must be at "0" RPM. If lid does not lock, go to Manual Test: Lid Lock, page 9.									
<b>COLD VALVE WILL ACTUATE</b>					On		On	02	~2
If no water, or temperature is wrong, go to Manual Test: Cold Valve, page 9.									
<b>HOT VALVE WILL ACTUATE</b>					On	On	On	03	~5
If no water, or temperature is wrong, go to Manual Test: Hot Valve, page 9.									
<b>RESERVED FOR FUTURE DEVELOPMENT</b>				On			On	04	~5
Unit will pause for 5 seconds.									
<b>RESERVED FOR FUTURE DEVELOPMENT</b>				On	On	On		05	~5
Unit will pause for 5 seconds.									
<b>FABRIC SOFTENER DISPENSER &amp; COLD VALVE WILL ACTUATE</b>				On	On		On	06	~5
If no water in fabric softener dispenser, go to Manual Test: Fabric Softener Dispenser, page 9.									
<b>HOT &amp; COLD VALVE WILL ACTUATE</b>				On	On	On	On	07	~45
Hot & cold water valves will actuate for the specified time period.									
<b>SHIFTER MOVES TO AGITATION POSITION</b>			On				On	08	~15
If motor fails to agitate, go to Manual Test: Gentle and/or Heavy Agitation, page 9.									
<b>MOTOR AGITATES</b>			On		On	On		09	~10
If motor fails to agitate, go to Manual Test: Gentle and/or Heavy Agitation, page 9.									
<b>DRAIN PUMP WILL ACTUATE</b>			On	On			On	10	~30
If water is not draining, go to Manual Test: Drain, page 9.									
<b>SHIFTER MOVES TO SPIN POSITION</b>			On	On	On		On	11	~15
If basket is not turning, go to Manual Test: Low and/or High Spin, page 9.									
<b>MOTOR SPINS</b>			On	On			On	12	~10
If basket is not turning, go to Manual Test: Low and/or High Spin, page 9.									
<b>LID REMAINS LOCKED UNTIL UNIT SENSES A STOPPED BASKET</b>			On	On	On	On	On	13	~35
Basket must stop spinning (0 RPM) before test continues to next phase. Time for basket to stop spinning may vary from 30 seconds up to 2-minutes.									
<b>LID WILL UNLOCK WHEN TEST COMPLETES</b>			On	On	On	On		14	~2
If lid does not unlock, go to Manual Test: Lid Lock, page 9. If no end-of-cycle tone, make sure Cycle Signal is turned-on.							Estimated Time	~3 min.	



FOR SERVICE TECHNICIAN ONLY

## DIAGNOSTIC TEST MODES

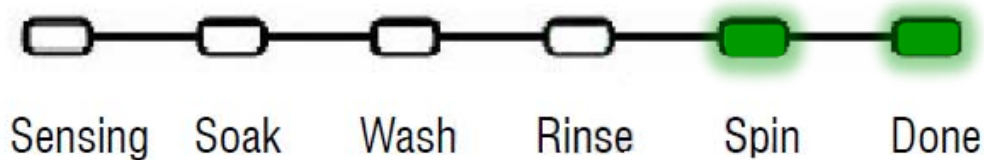
MODE	STATUS LEDs						DISPLAY
	SENSING	SOAK	WASH	RINSE	SPIN	DONE	
Fault Code Display Mode						On	01
Automatic Test Mode					On		02
Manual Test Mode					On	On	03
Calibration Mode				On			04
Sales Demo				On		On	05
UI Test Mode				On	On		06

Display Models Only



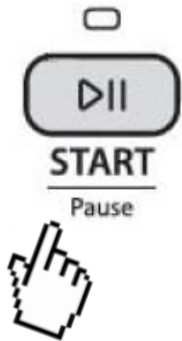
# Manual Test

Turn the cycle-selector knob until:



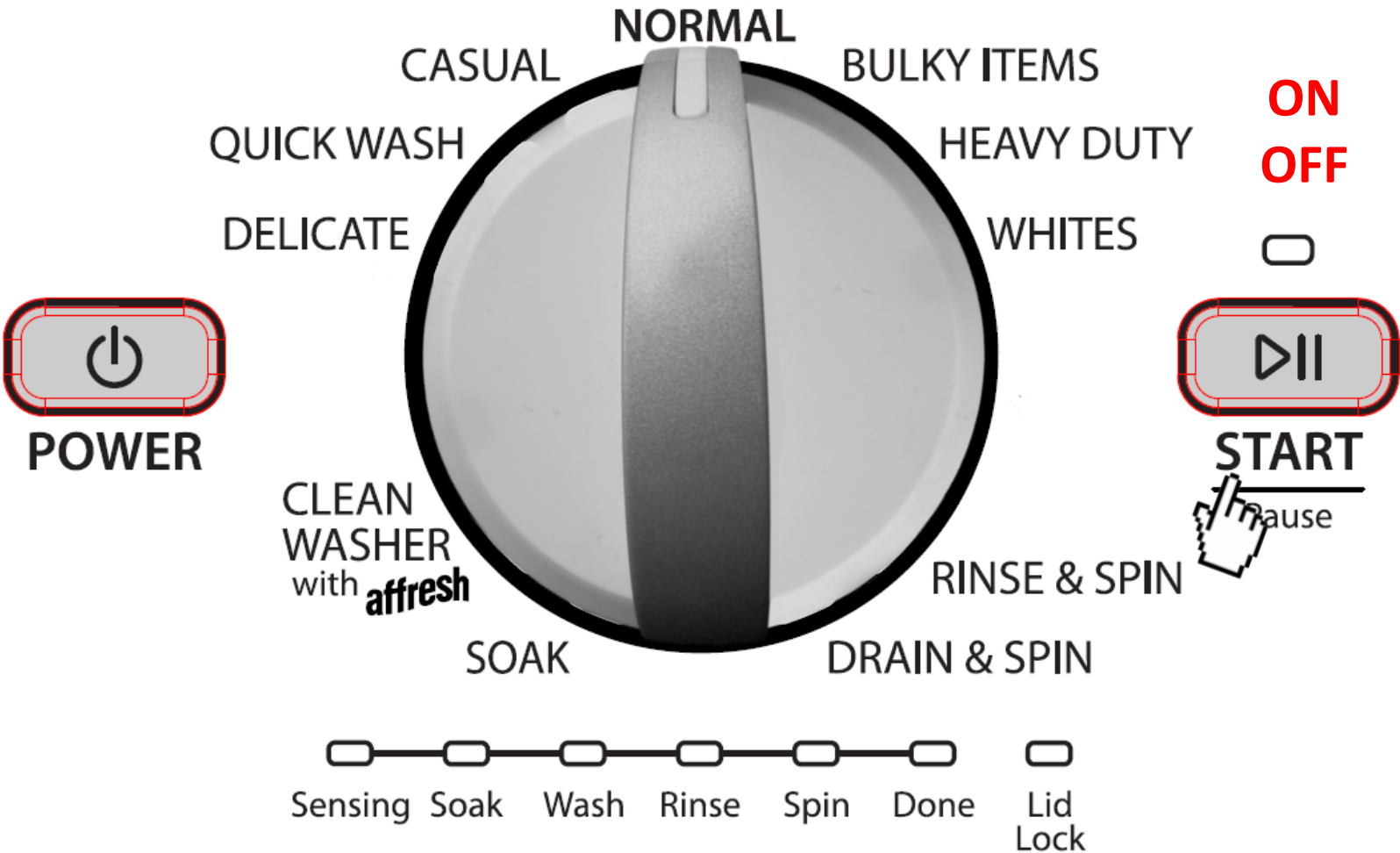
**NOTE:** Lid must be closed with lid lock enabled to perform some tests.

or



# Manual Test

NOTE: Multiple outputs may be activated simultaneously.  
NOTE: Outputs left on, will time-out after 5-minutes.



OUTPUT	STATUS LEDs							DISPLA Y
	SENSIM	SOAK	WASH	RINSE	SPIN	DONE	LOCKED	
Output Details <i>NOTE: Outputs will time-out after 5-minutes.</i>								If Available
<b>LID LOCK</b> Lock and unlock the lid. Will only lock when lid is closed. Will only unlock when basket RPM is 0. If lid is not closed, unit will beep and LED's will flash. • If lid does not lock or unlock, go to TEST #8: Lid Lock, page 18.							On	00
<b>COLD VALVE</b> Turns ON and turns OFF cold water valve. • If valve does not turn on, go to TEST #2: Valves, page 13.						On		01
<b>HOT VALVE</b> Turns ON and turns OFF hot water valve. • If valve does not turn on, go to TEST #2: Valves, page 13.					On			02
<b>RESERVED FOR FUTURE DEVELOPMENT</b> If selected, unit will beep and LED's will flash.					On	On		03
<b>RESERVED FOR FUTURE DEVELOPMENT</b> If selected, unit will beep and LED's will flash.				On				04
<b>FABRIC SOFTENER DISPENSER</b> Turns ON and turns OFF the fabric softener valve. (May not be available on all models or brands.) • If valve does not turn on, go to TEST #2: Valves, page 13.				On	On			05
<b>OXI DISPENSER</b> Turns ON and turns OFF the Oxi dispenser valve. (May not be available on all models or brands.) • If valve does not turn on, go to TEST #2: Valves, page 13.				On	On			06
<b>DRAIN</b> Turns ON and turns OFF the drain pump. • If pumps does not turn on, go to TEST #7: Drain Pump, page 17.				On	On	On		07
<b>RESERVED FOR FUTURE DEVELOPMENT</b> If selected, unit will beep and LED's will flash.				On				08
<b>LOW SPIN</b> Toggles between idle motor and spinning to 500 RPM. <b>IMPORTANT:</b> To activate Low Spin, RPM must read "0" and lid must be closed with lid lock enabled. If lid is not closed, unit will beep and LED's will flash. • If motor does not spin, go to TEST #3, pages 13 & 14. <b>IMPORTANT: Water in tub must be drained before</b>			On			On	On	09
<b>HIGH SPIN</b> Toggles between idle motor and maximum RPM. <b>IMPORTANT:</b> To activate High Spin, RPM must read "0" and lid must be closed with lid lock enabled. If lid is not closed, unit will beep and LED's will flash. • If motor does not spin, go to TEST #3, pages 13 & 14. <b>IMPORTANT: Water in tub must be drained before</b>			On		On		On	10
<b>GENTLE AGITATION</b> Toggles between idle motor and agitation of 400ms ON and 400ms OFF clockwise, then counterclockwise. <b>IMPORTANT:</b> To activate Gentle Agitation, RPM must read "0" and lid must be closed with lid lock enabled. If lid is not closed, unit will beep and LED's will flash. <b>NOTE:</b> Allow up to 15 seconds for shifter to reposition. • If motor does not agitate, go to TEST #3: Drive System (Shifter & Motor), pages 13 & 14.			On		On	On		11
<b>HEAVY AGITATION</b> Toggles between idle motor and agitation of 700ms ON and 500ms OFF clockwise, then counterclockwise. <b>IMPORTANT:</b> To activate Heavy Agitation, RPM must read "0" and lid must be closed with lid lock enabled. If lid is not closed, unit will beep and LED's will flash. <b>NOTE:</b> Allow up to 15 seconds for shifter to reposition. • If motor does not agitate, go to TEST #3: Drive System (Shifter & Motor), pages 13 & 14.			On		On			12

## DIAGNOSTIC TEST MODES

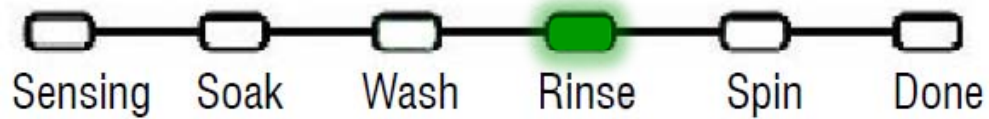
MODE	STATUS LEDs						DISPLAY
	SENSING	SOAK	WASH	RINSE	SPIN	DONE	
Fault Code Display Mode						On	01
Automatic Test Mode					On		02
Manual Test Mode					On	On	03
Calibration Mode				On			04
Sales Demo				On		On	05
UI Test Mode				On	On		06

Display Models Only

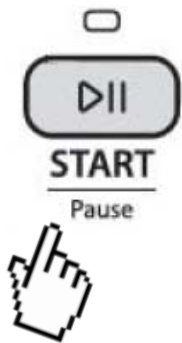


# Calibration

Turn the cycle-selector knob until:



or



A dark grey rounded rectangle containing a green digital display showing the number '04'. Below the display, the text 'Est. Time Remaining' is written in white.

# Calibration

***Failure to perform Calibration  
will result in poor wash performance.***

- Lid must be down to perform test.
- Basket must be empty of water & clothes.
- 2-3 minute cycle. Complete when door unlocks and machine enters standby mode.
- Do **NOT** interrupt calibration, disturb machine, remove power, or press POWER button; otherwise, calibration must be repeated.



# Calibrate When?

1. Main Control
2. Drive Motor
3. Drive Assembly
4. Motor Capacitor
5. Basket

The Calibration

- 1) Prior to run
- 2) Enter diagn
- Start from S
- Rotate cycle
- Rotate cycle
- Rotate cycle
- Rotate cycle
- Rotate cycle s
- Rotate cycle s
- 2) Successful ac
- 3) Rotate the cyc
- 4) Press START
- 5) The calibration

changed out.

water pumped out.

turns turn OFF, machine returns to Standby mode.

## DIAGNOSTIC TEST MODES

MODE	STATUS LEDs						DISPLAY
	SENSING	SOAK	WASH	RINSE	SPIN	DONE	
Fault Code Display Mode						On	01
Automatic Test Mode					On		02
Manual Test Mode					On	On	03
Calibration Mode				On			04
Sales Demo				On		On	05
UI Test Mode				On	On		06

Display Models Only





# Sales Demo

**SALES DEMO: (For retail outlet use only.)**

***To enter push POWER***

***To exit, unplug the unit.***

## DIAGNOSTIC TEST MODES

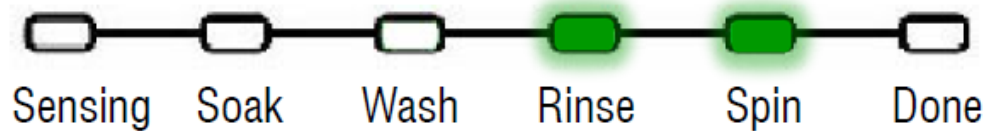
MODE	STATUS LEDs						DISPLAY
	SENSING	SOAK	WASH	RINSE	SPIN	DONE	
Fault Code Display Mode						On	01
Automatic Test Mode					On		02
Manual Test Mode					On	On	03
Calibration Mode				On			04
Sales Demo				On		On	05
UI Test Mode				On	On		06

Display Models Only

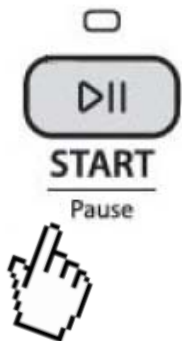


# UI Test

Turn the cycle-selector knob until:



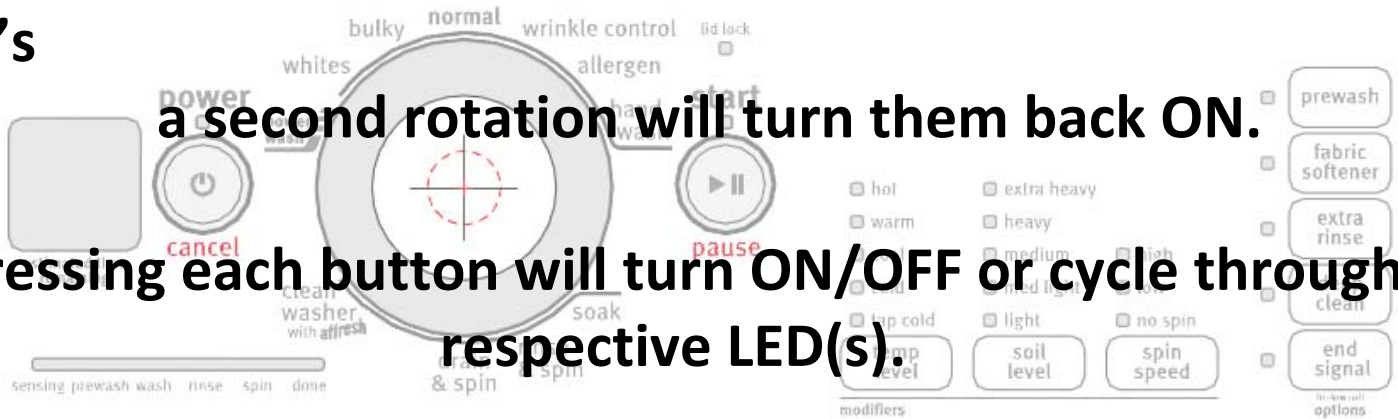
or



05  
Est. Time Remaining

# UI Test

- Entering UI test mode, all LED's will be ON.
- Rotating cycle-selector knob 360° turns OFF the cycle LED's  
a second rotation will turn them back ON.
- Pressing each button will turn ON/OFF or cycle through its respective LED(s).
- Pressing the POWER key will deactivate the UI test mode.



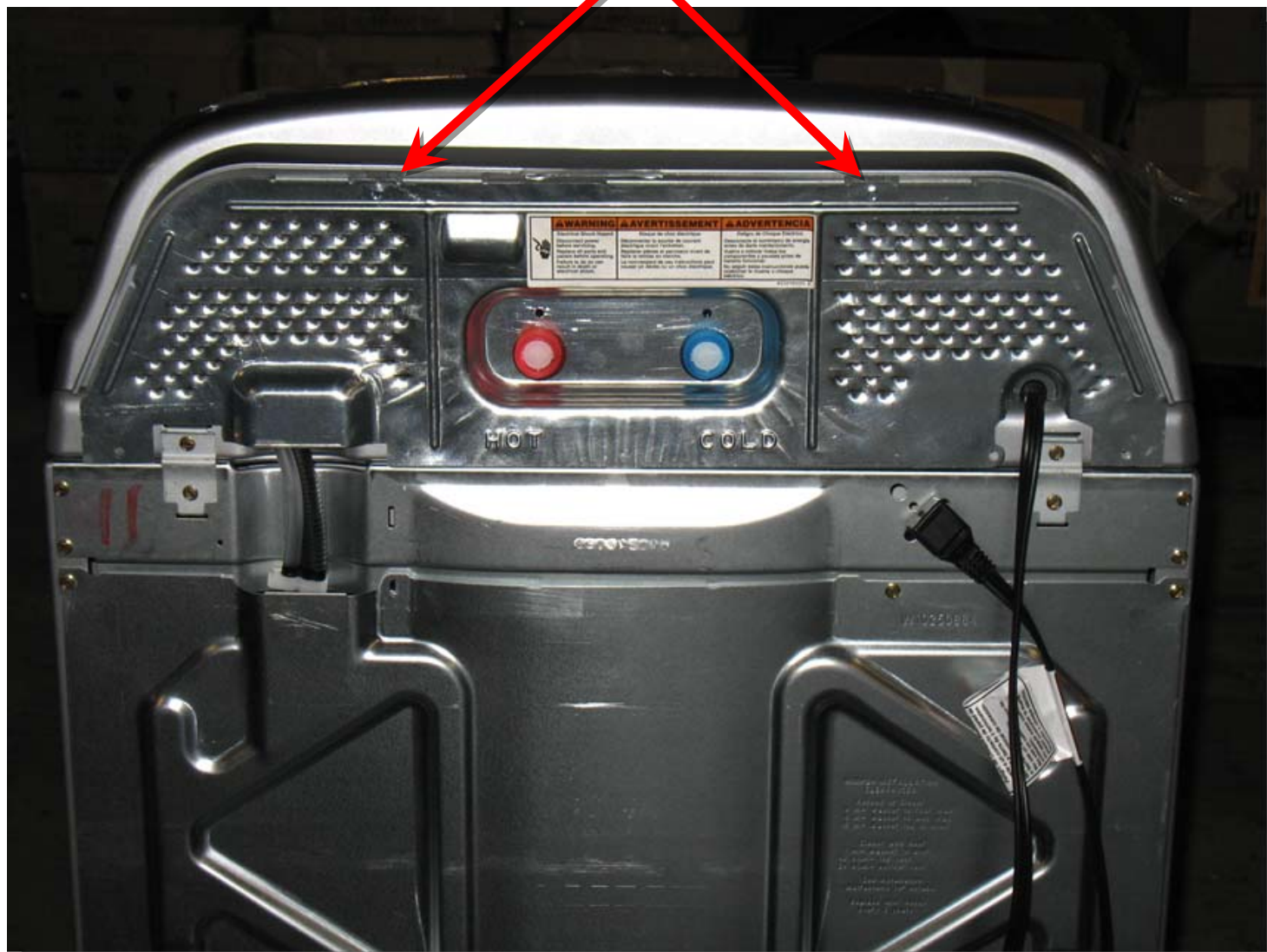


# Servicing the VMW



# Removing Control Panel

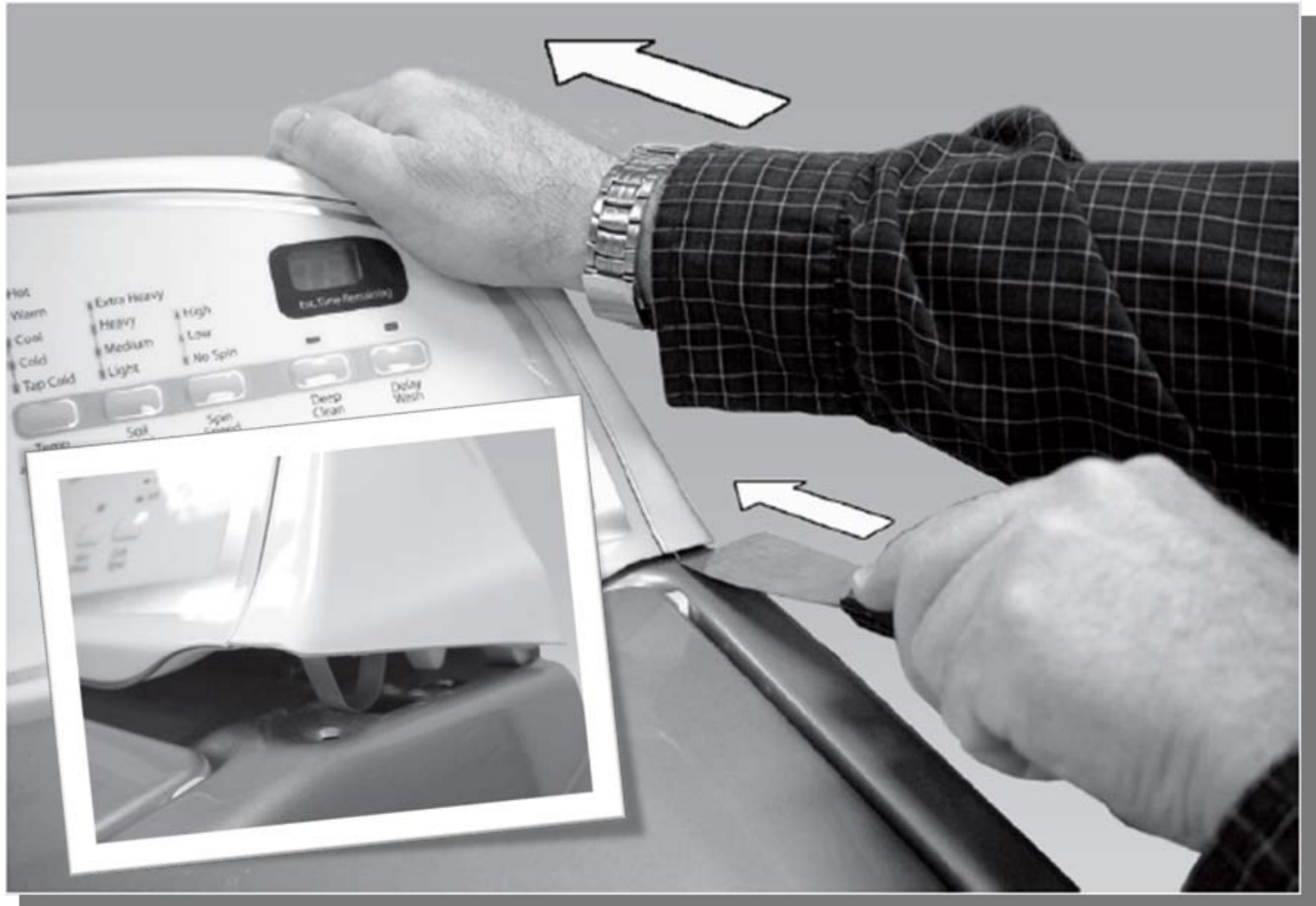
**1<sup>st</sup> Remove two Screws**



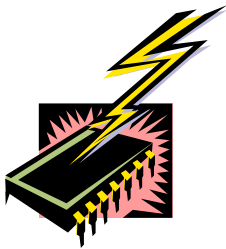
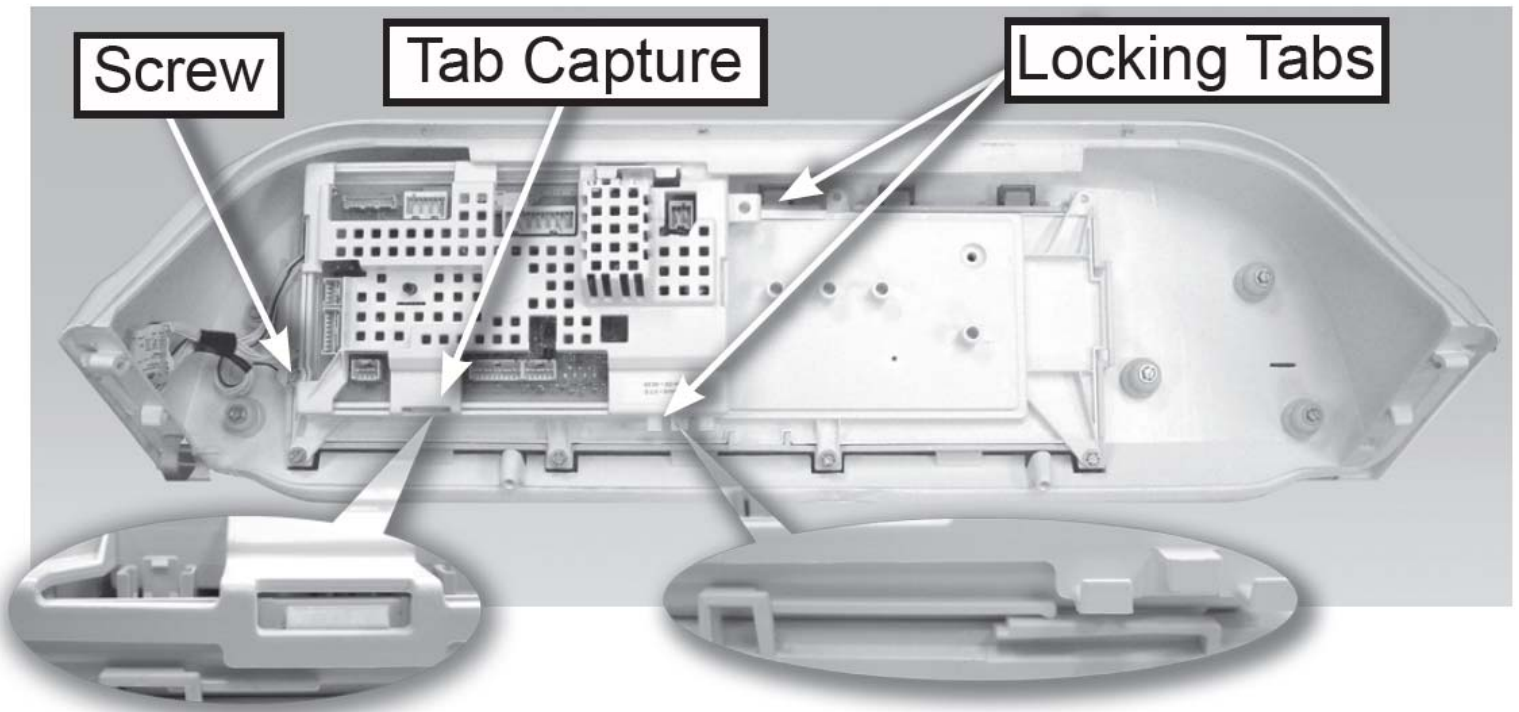


# Removing Control Panel

**Make sure to push back**



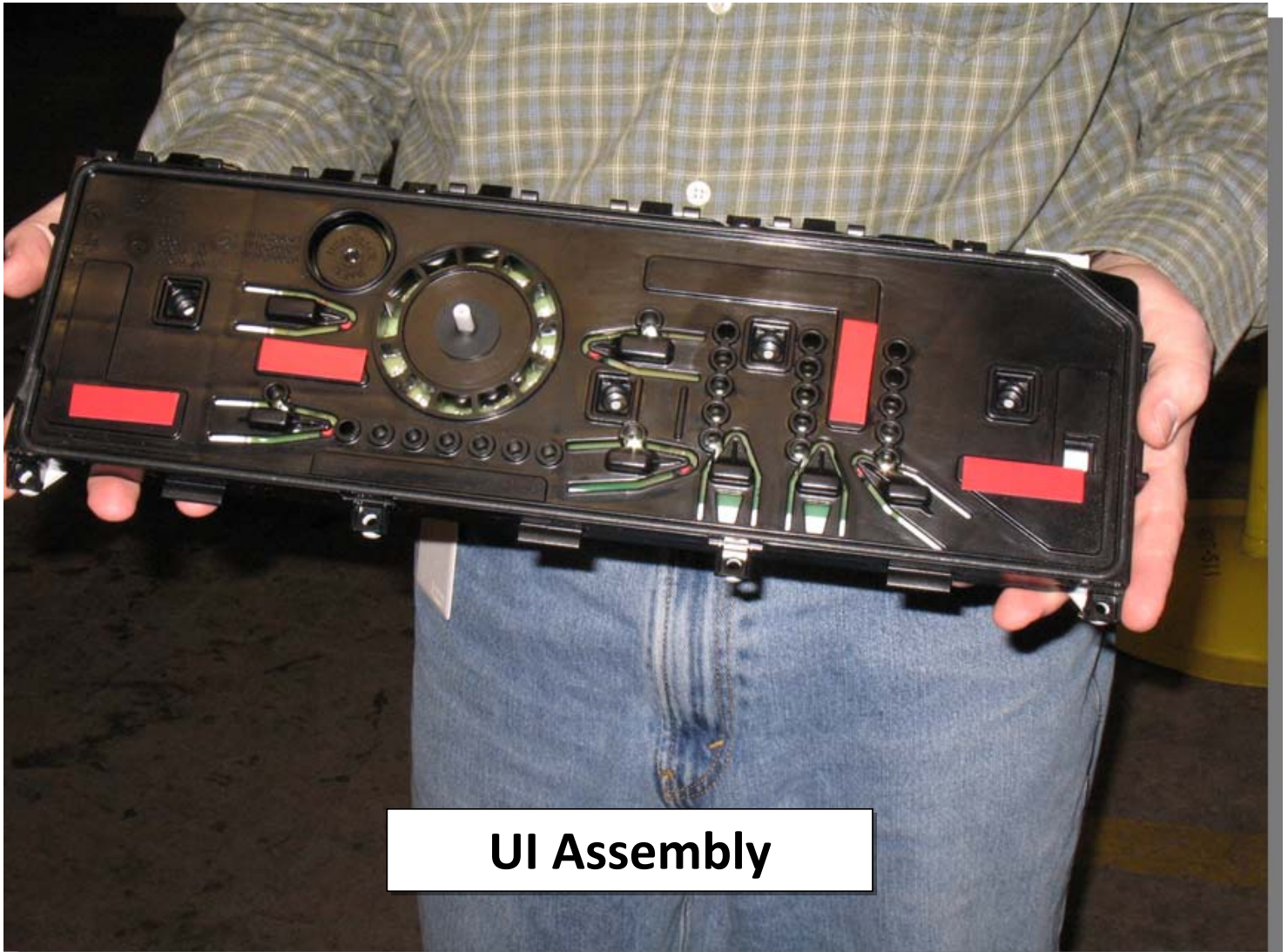
# Replacing The UI



# Replacing The UI



# Replacing The UI



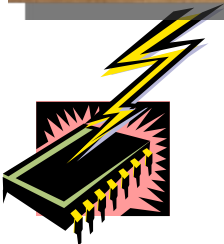
**UI Assembly**

# Replacing The UI



**Release Side Clip**

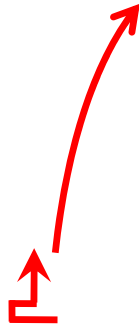
# Replacing The UI





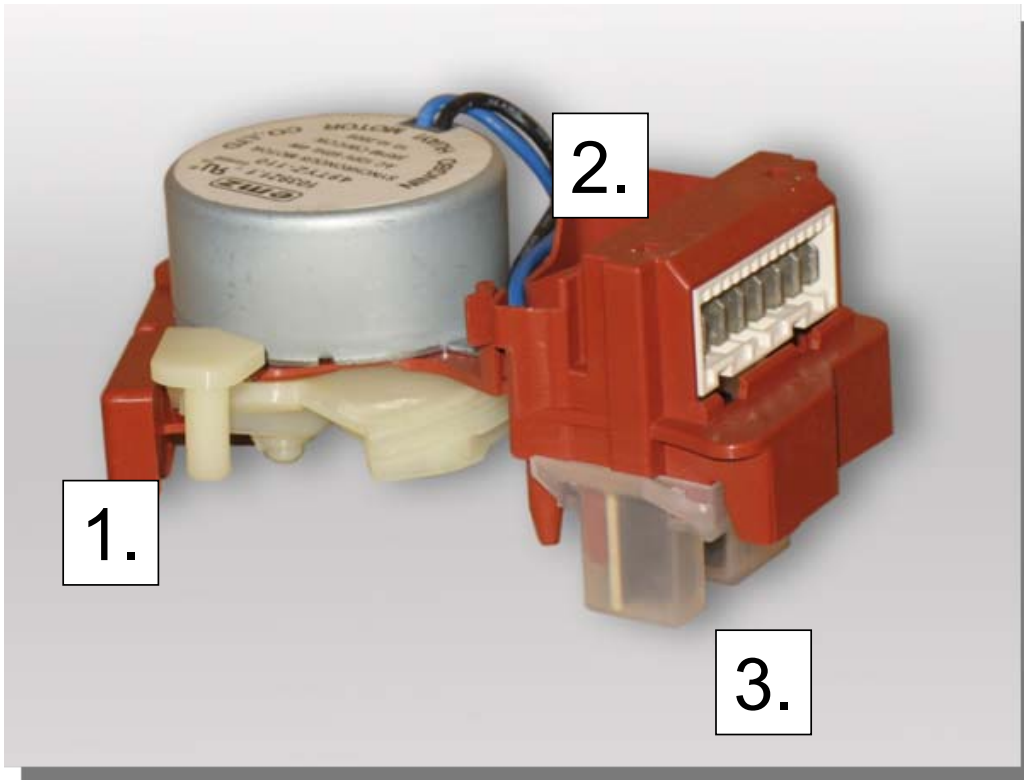
# Removing the Top

1. Top hinge screws
2. Harness cover
3. Pull forward
4. Lift
5. Push back
6. Swing up



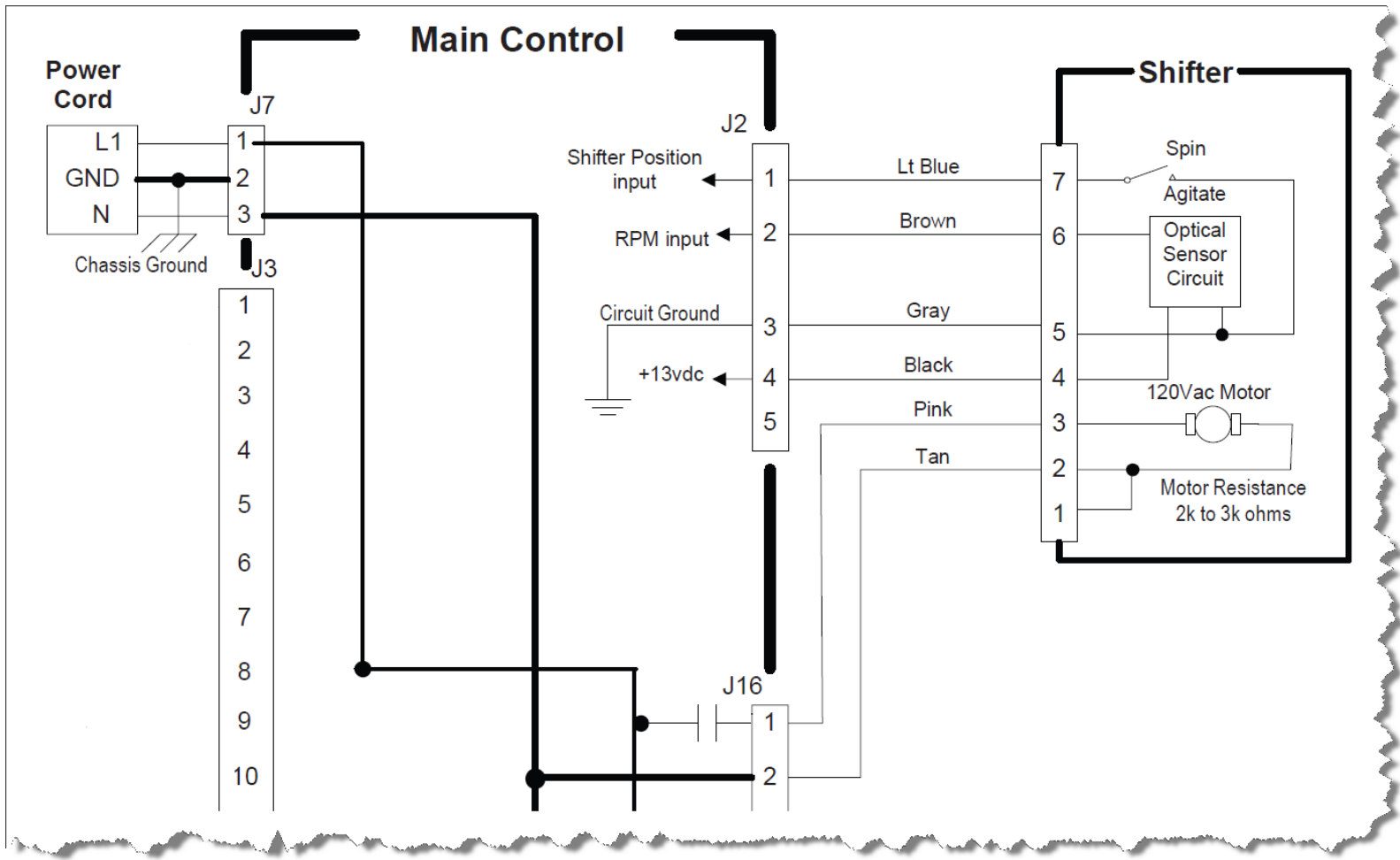
**Note:** Secure the lid whenever lifting the top.

# How to Check the Shifter





# How to Check the Shifter





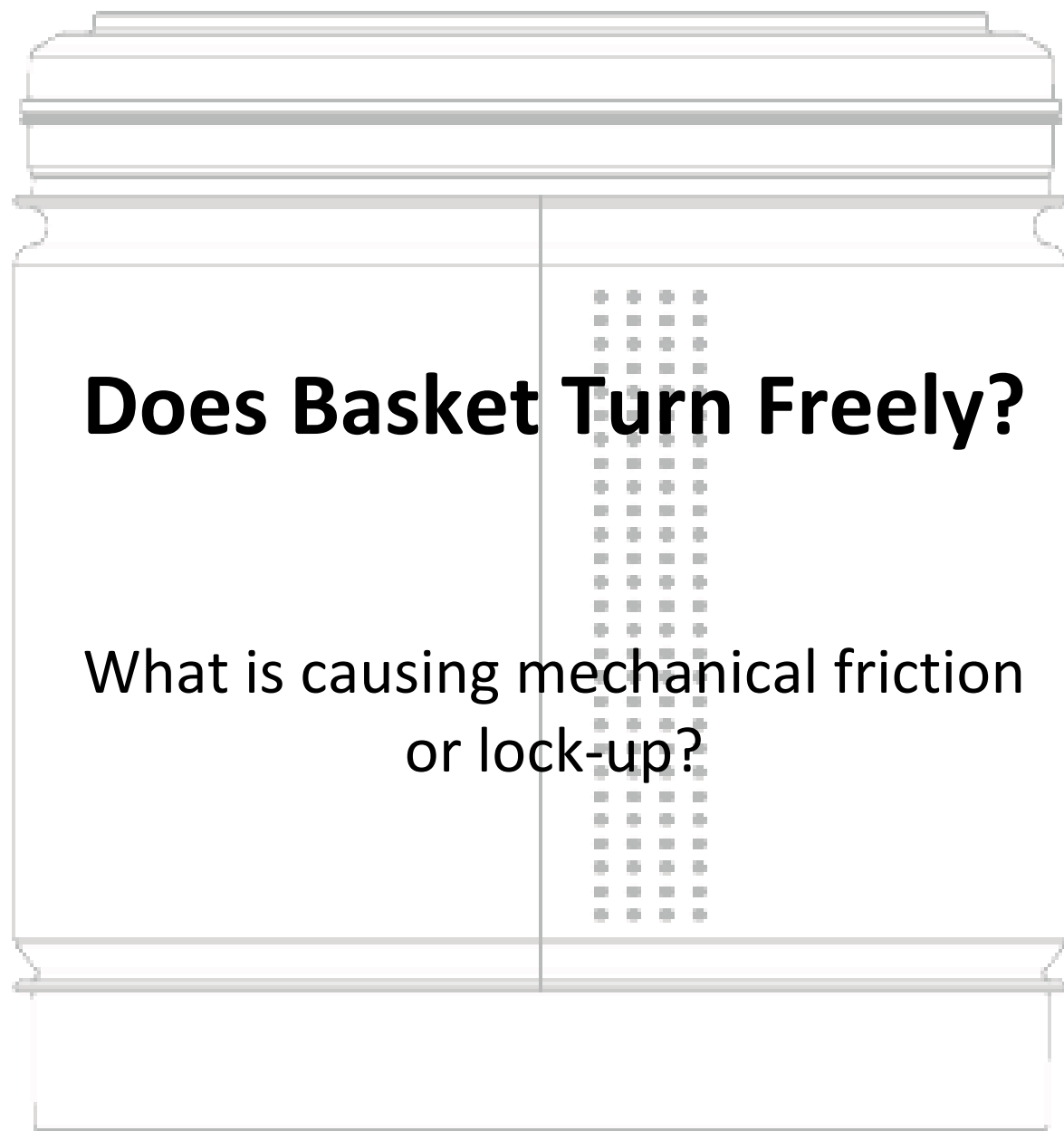
# How to Check the Shifter

## **ALWAYS Run Diagnostics** Spin and Agitate Modes

- Speeds Workflow
- Proves Electrical System
- Reveals Mechanical Problems
- 1<sup>st</sup> Question the Techline asks



# How to Check the Shifter

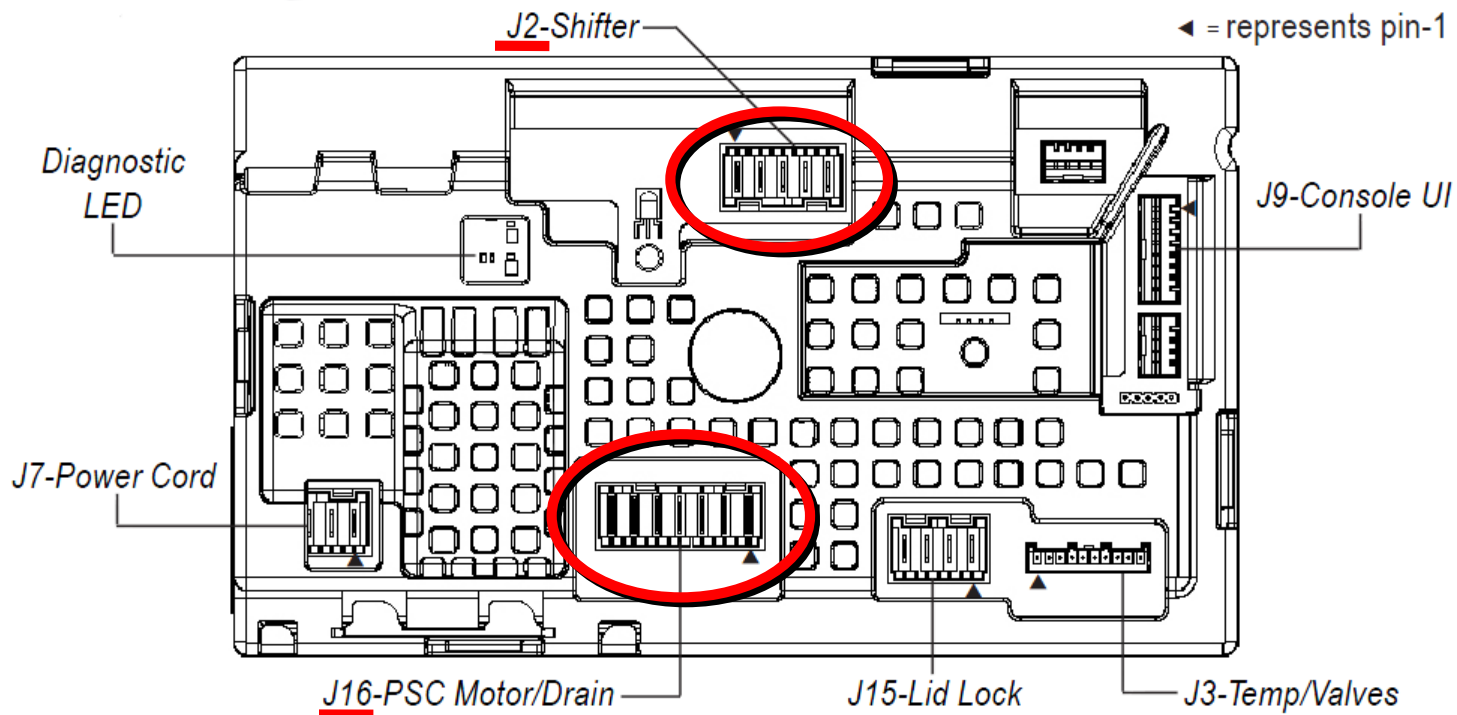


## Does Basket Turn Freely?

What is causing mechanical friction or lock-up?

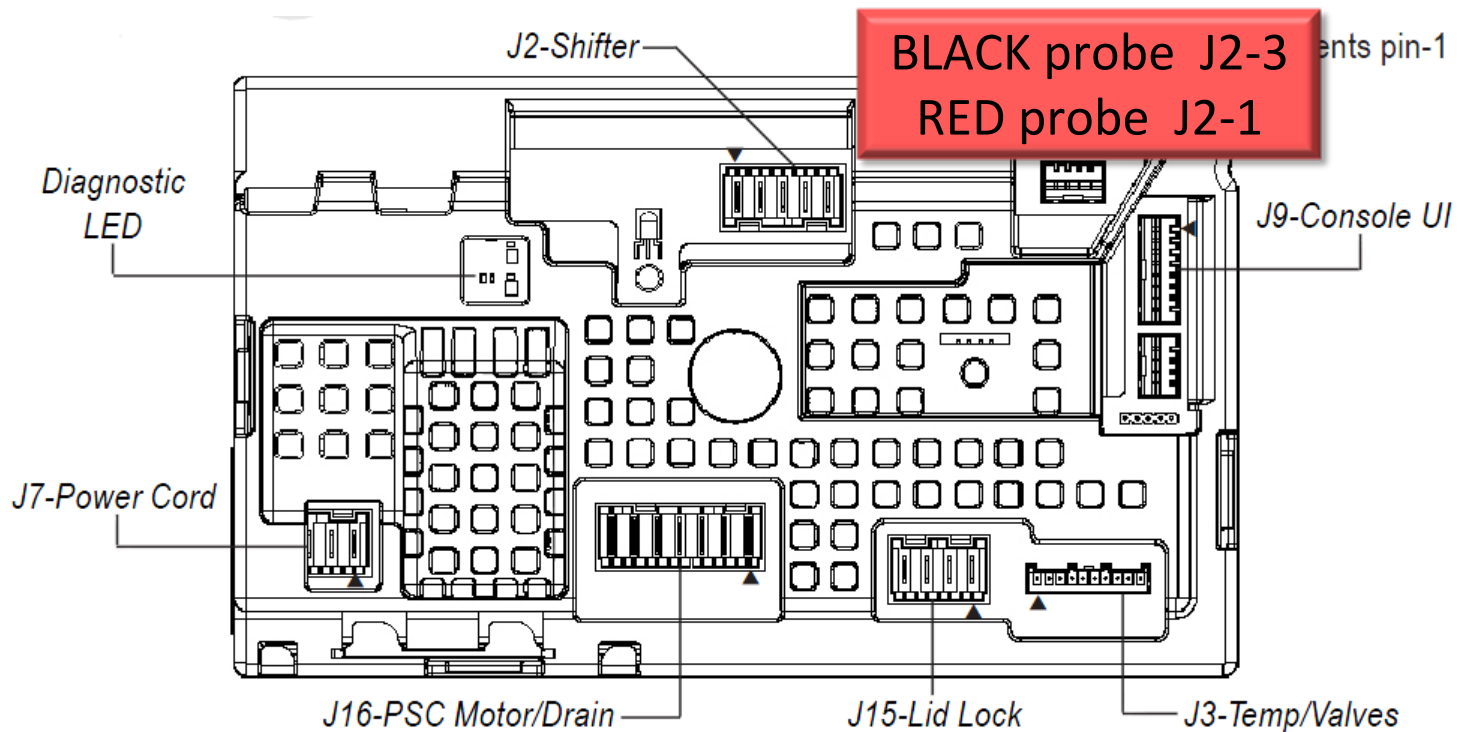
# How to Check the Shifter

## Verify Control Connections



# How to Check the Shifter

## Shifter Switch - DC Output



DC Voltage should toggle between 0 &  
+5Vdc

SPIN = +5 VDC AGITATE = 0 VDC

# How to Check the Shifter Shifter Motor - Resistance

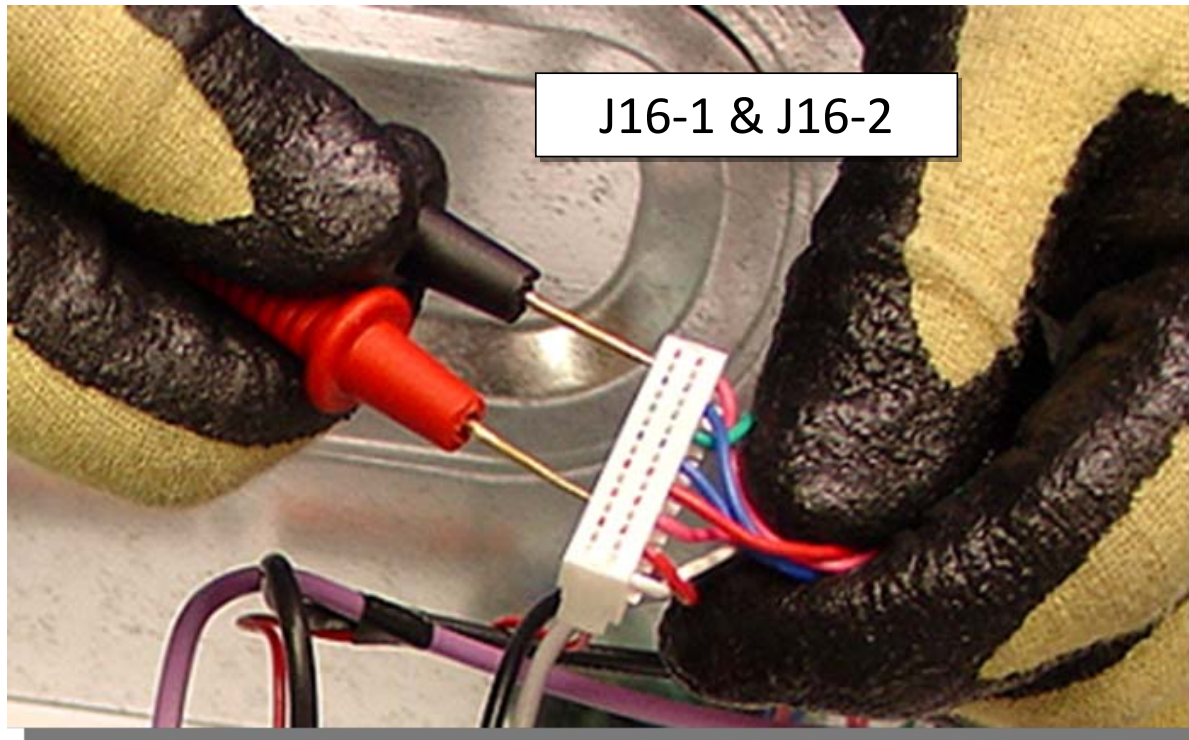


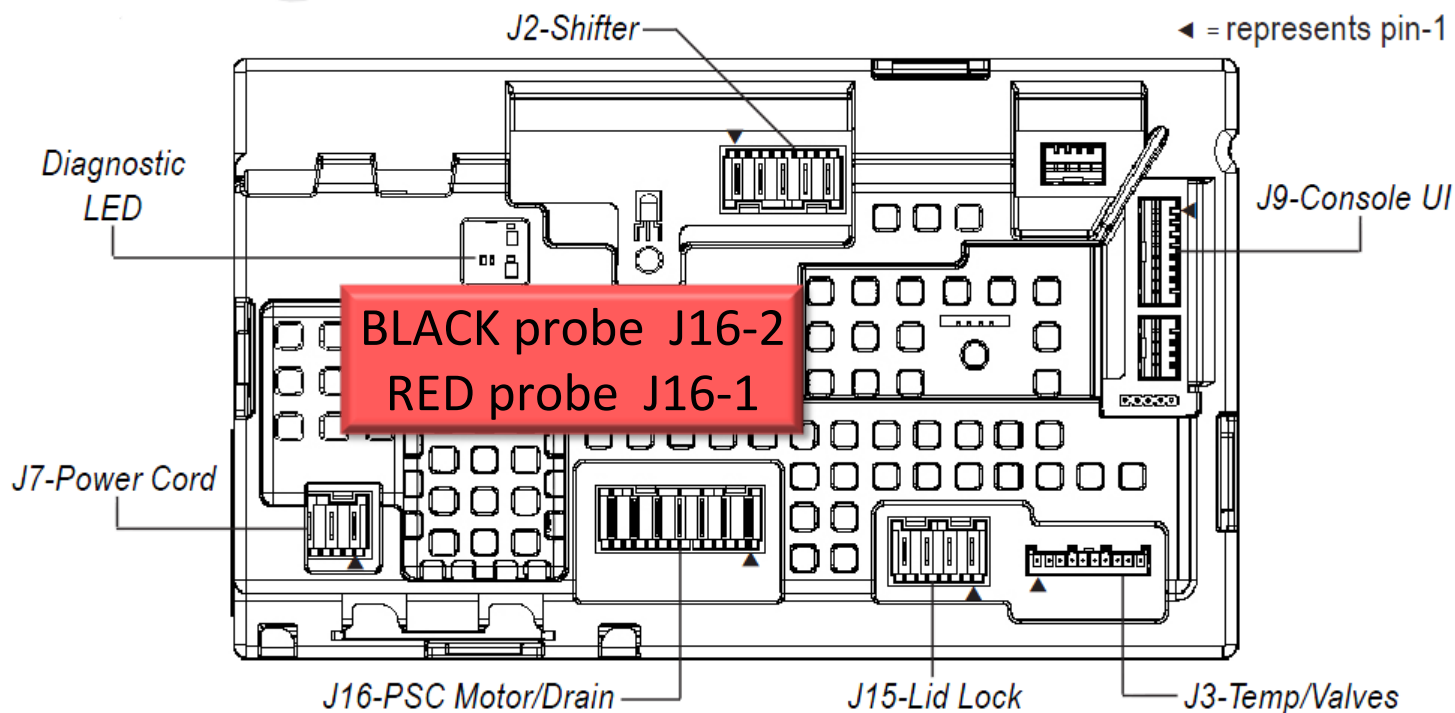
Image is an example only.

2k to 3k  $\Omega$  = Good resistance  
through harness and shifter motor.

# How to Check the Shifter

## Shifter Motor - Control **AC Output**

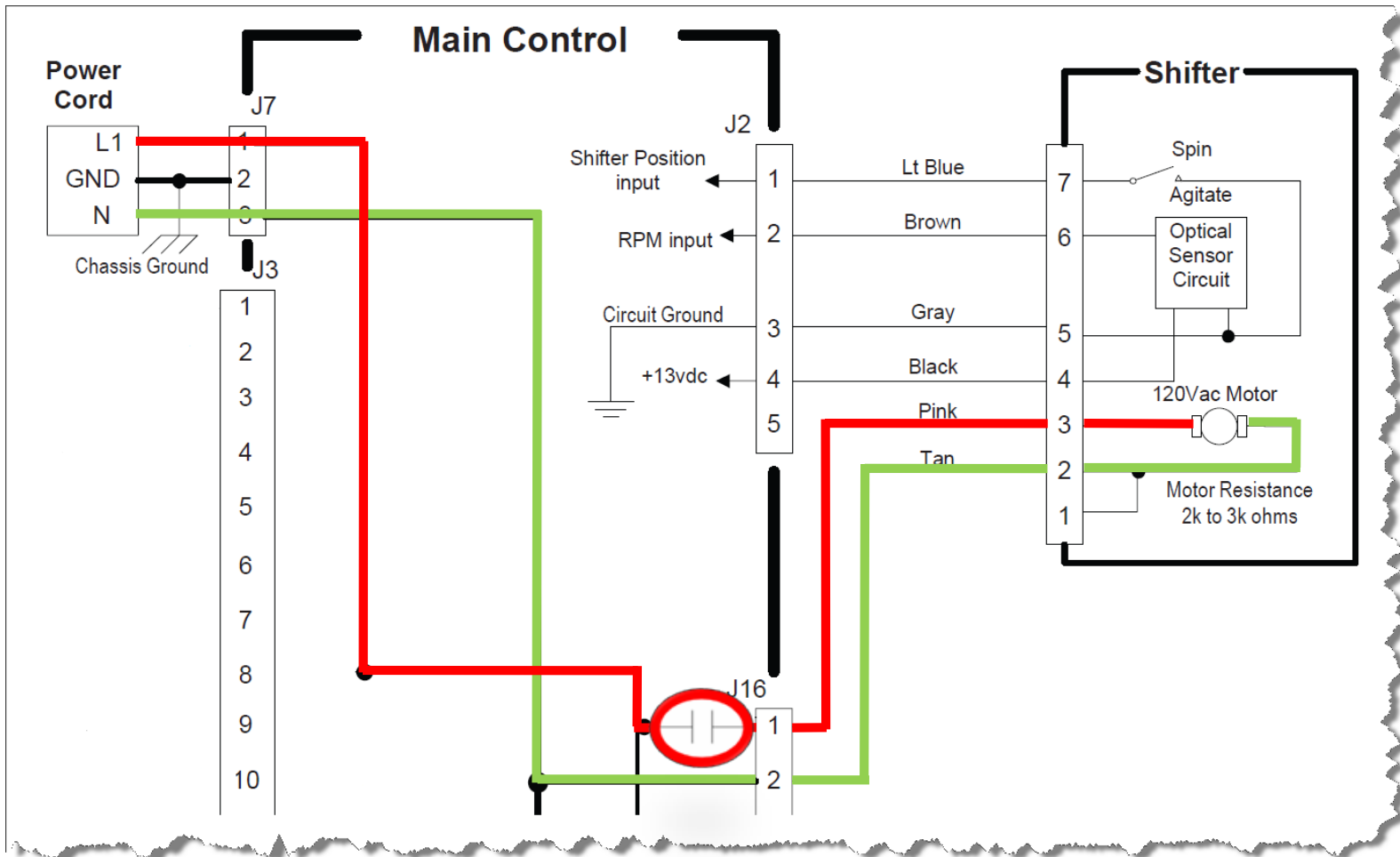
**120 Vac**



Use the **MANUAL** Diagnostic Test.  
Switch between Spin and Agitate.

# How to Check the Shifter

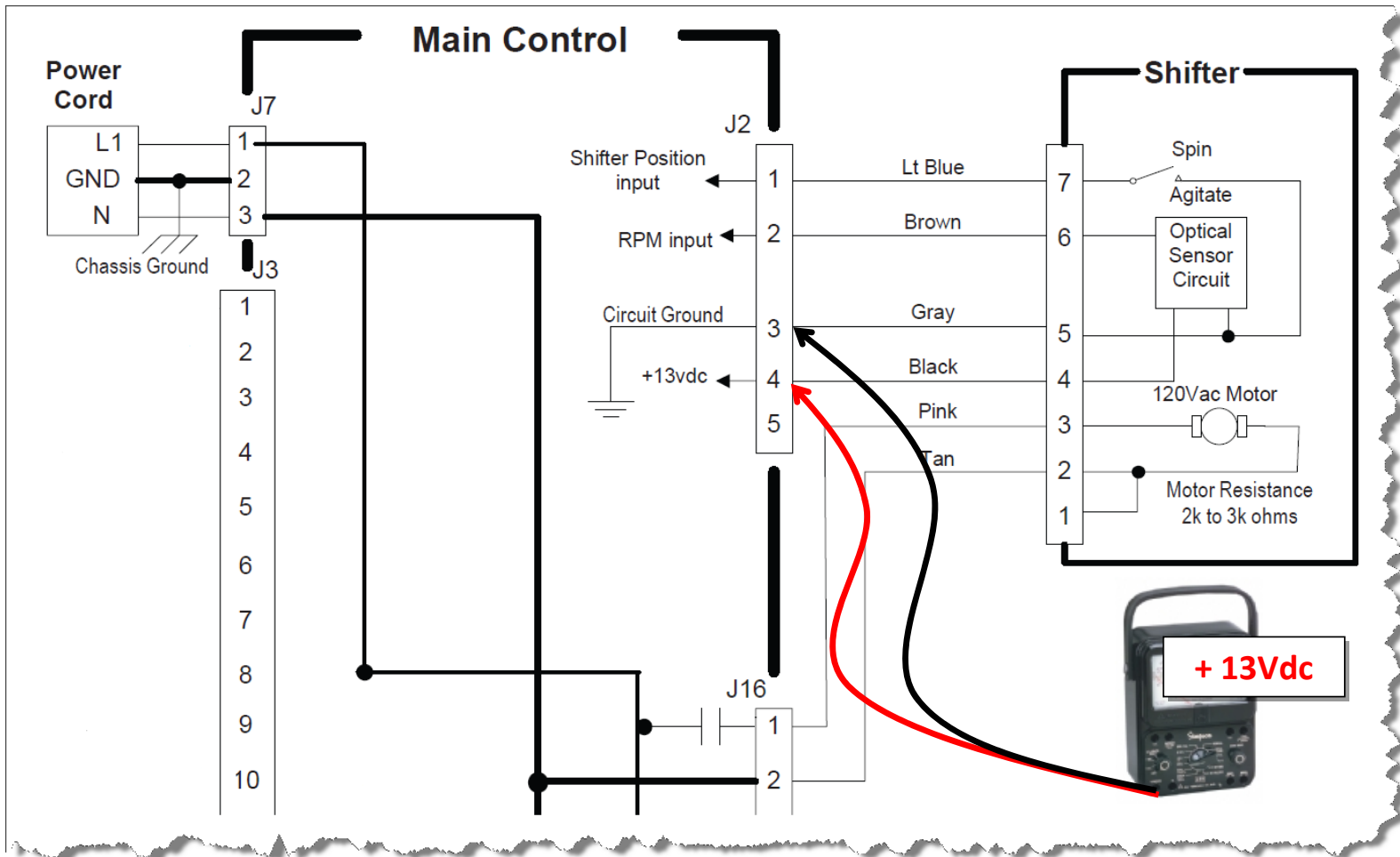
## Shifter Motor - Circuit





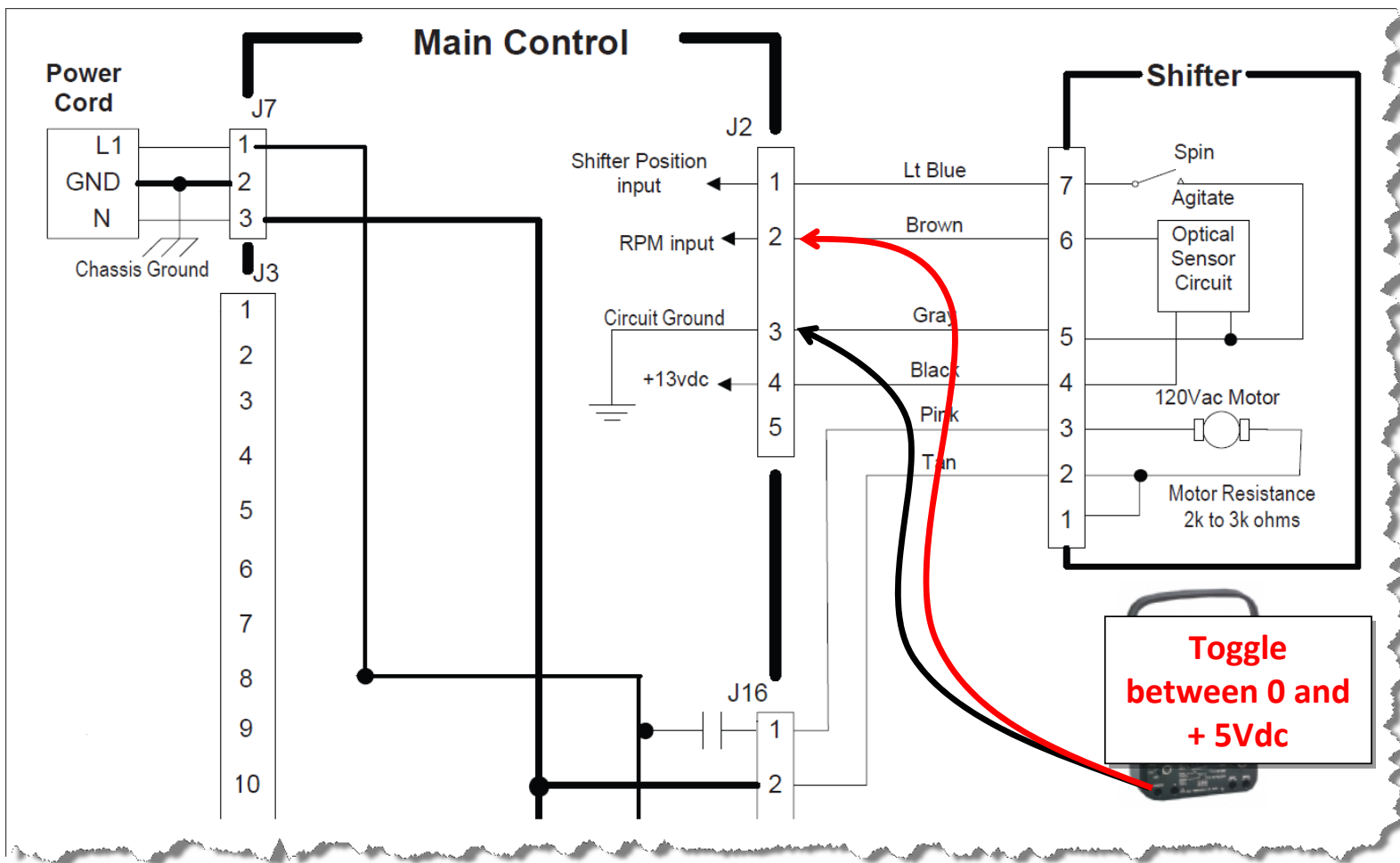
# How to Check the Shifter

## Optical Sensor Circuit



# How to Check the Shifter

## Optical Sensor Circuit



# How to Check the Shifter

## Ohm the Harness

### **Shifter to Main Control & Drain Pump**

Shifter Connector Pin-2 to Main Control J16-2

Shifter Connector Pin-3 to Main Control J16-1

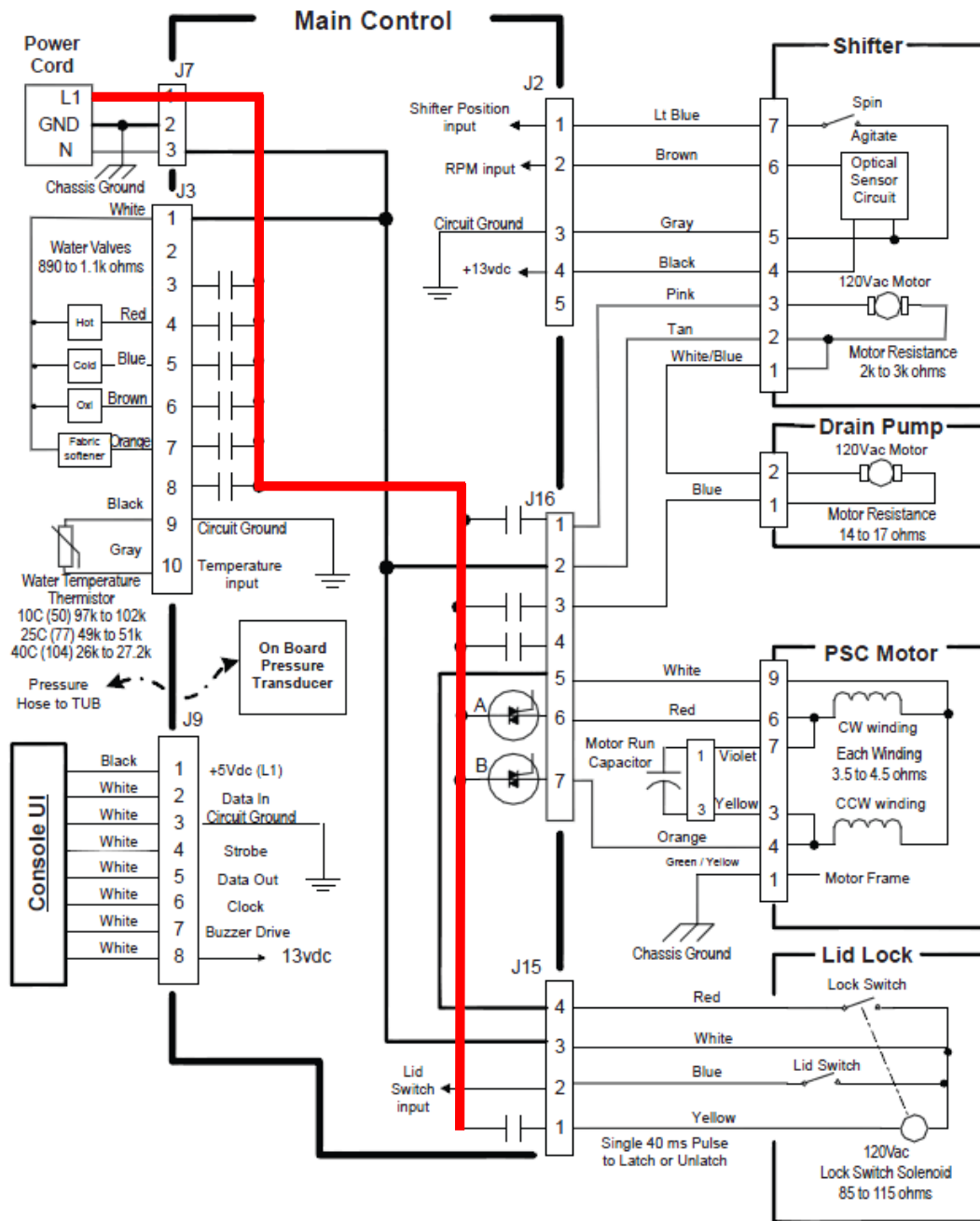
Shifter Connector Pin-4 to Main Control J2-4

Shifter Connector Pin-5 to Main Control J2-3

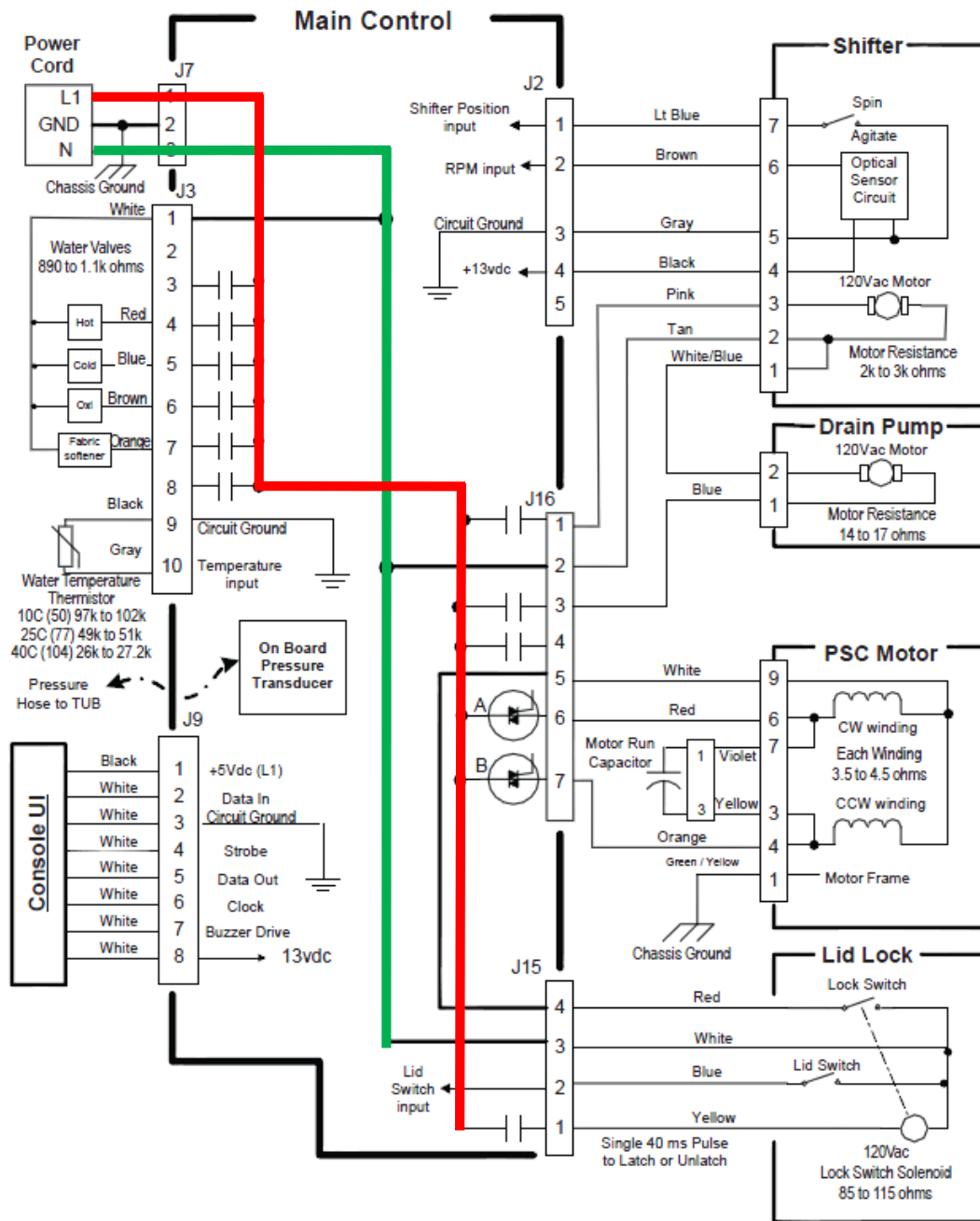
Shifter Connector Pin-6 to Main Control J2-2

Shifter Connector Pin-7 to Main Control J2-1

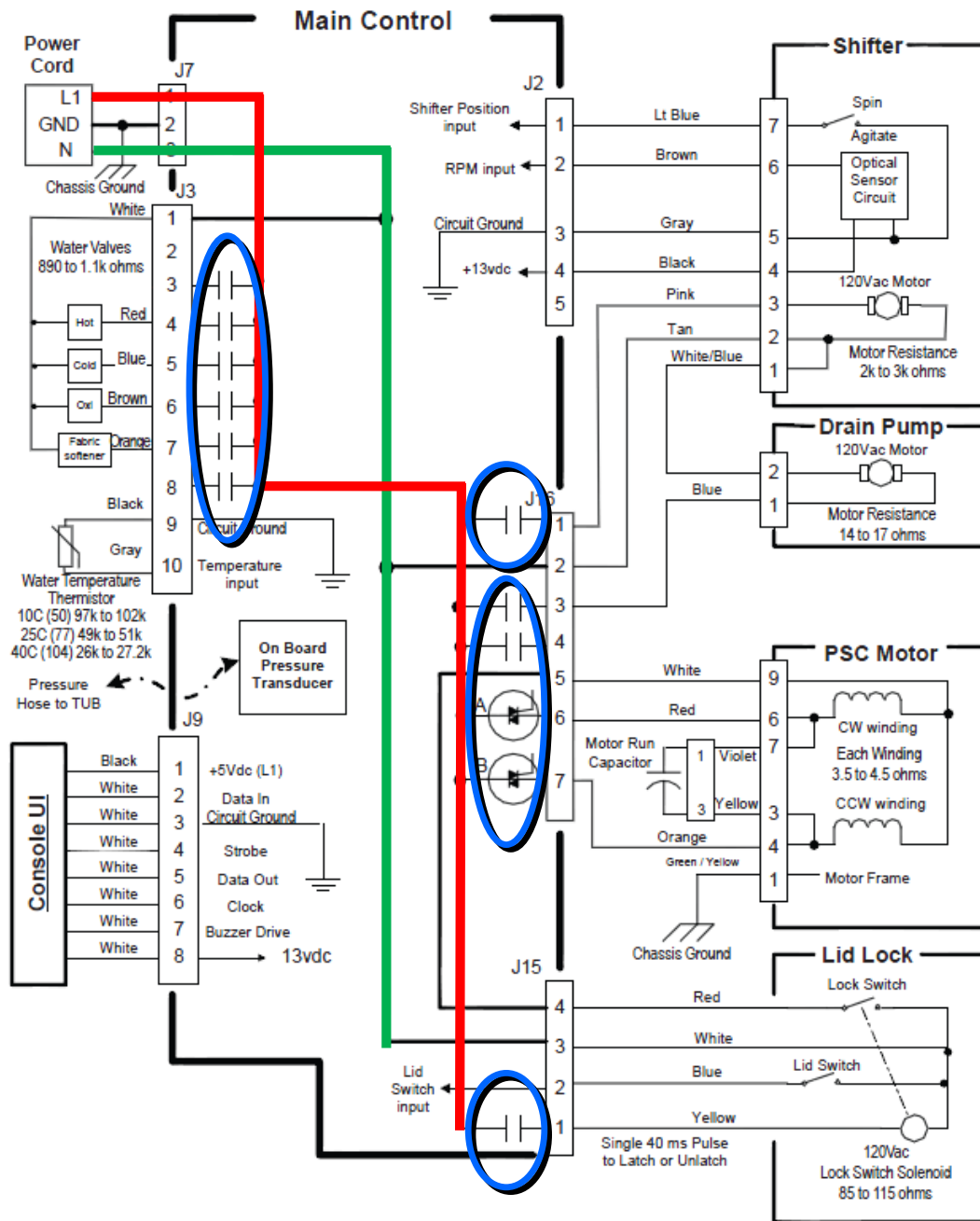
# Wire Diagram



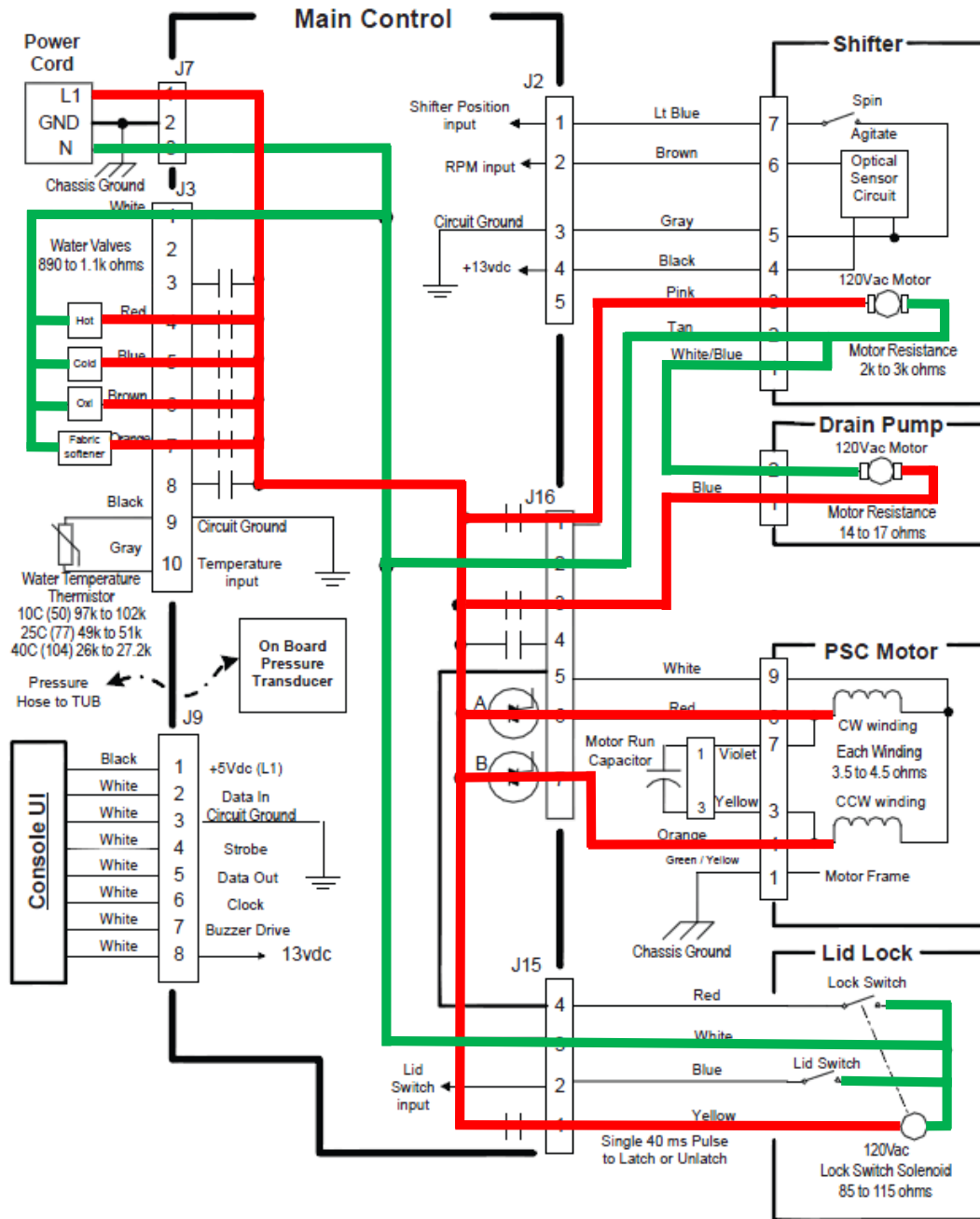
# Wire Diagram



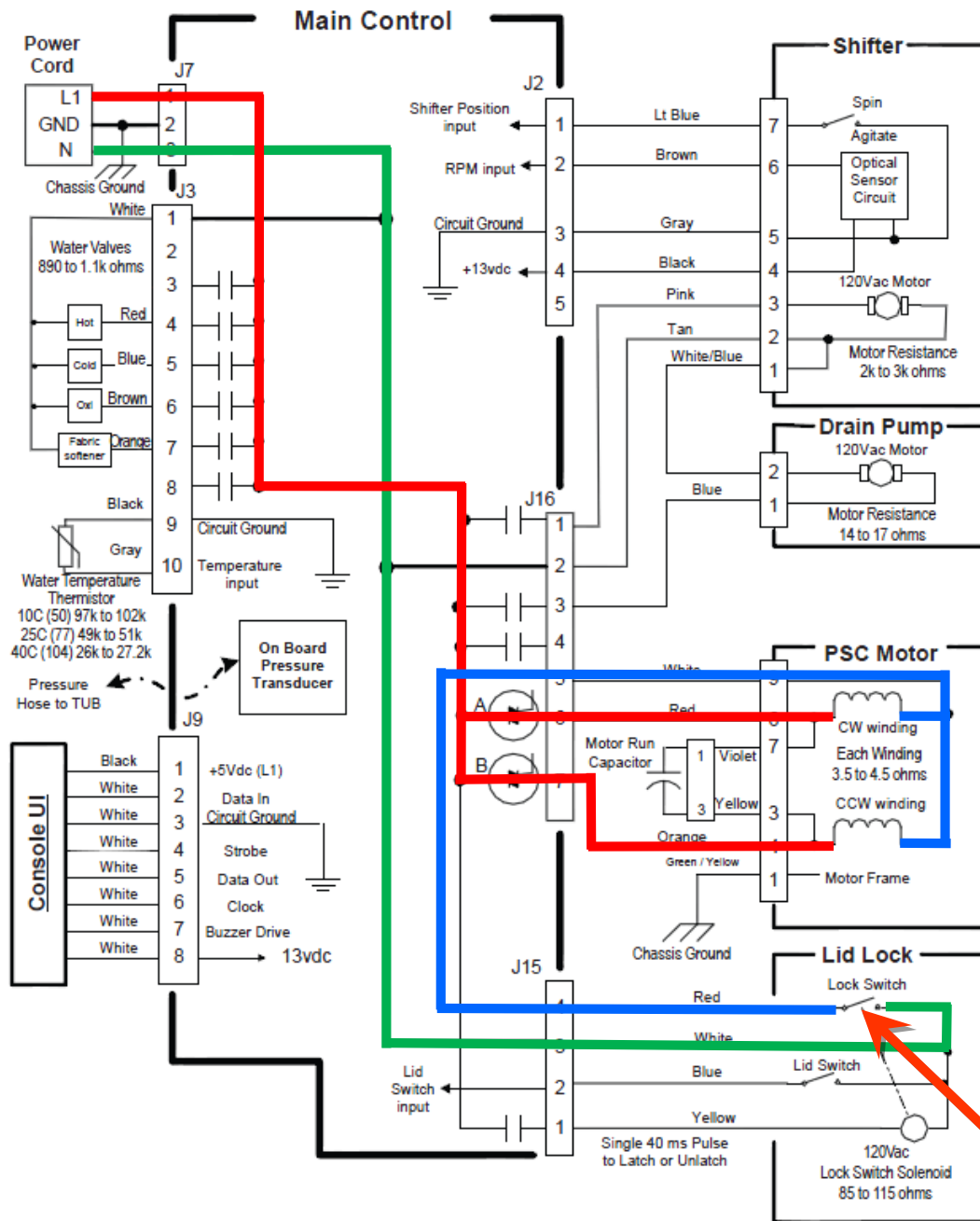
# No Neutral Control Switches



# Line Voltage Paths

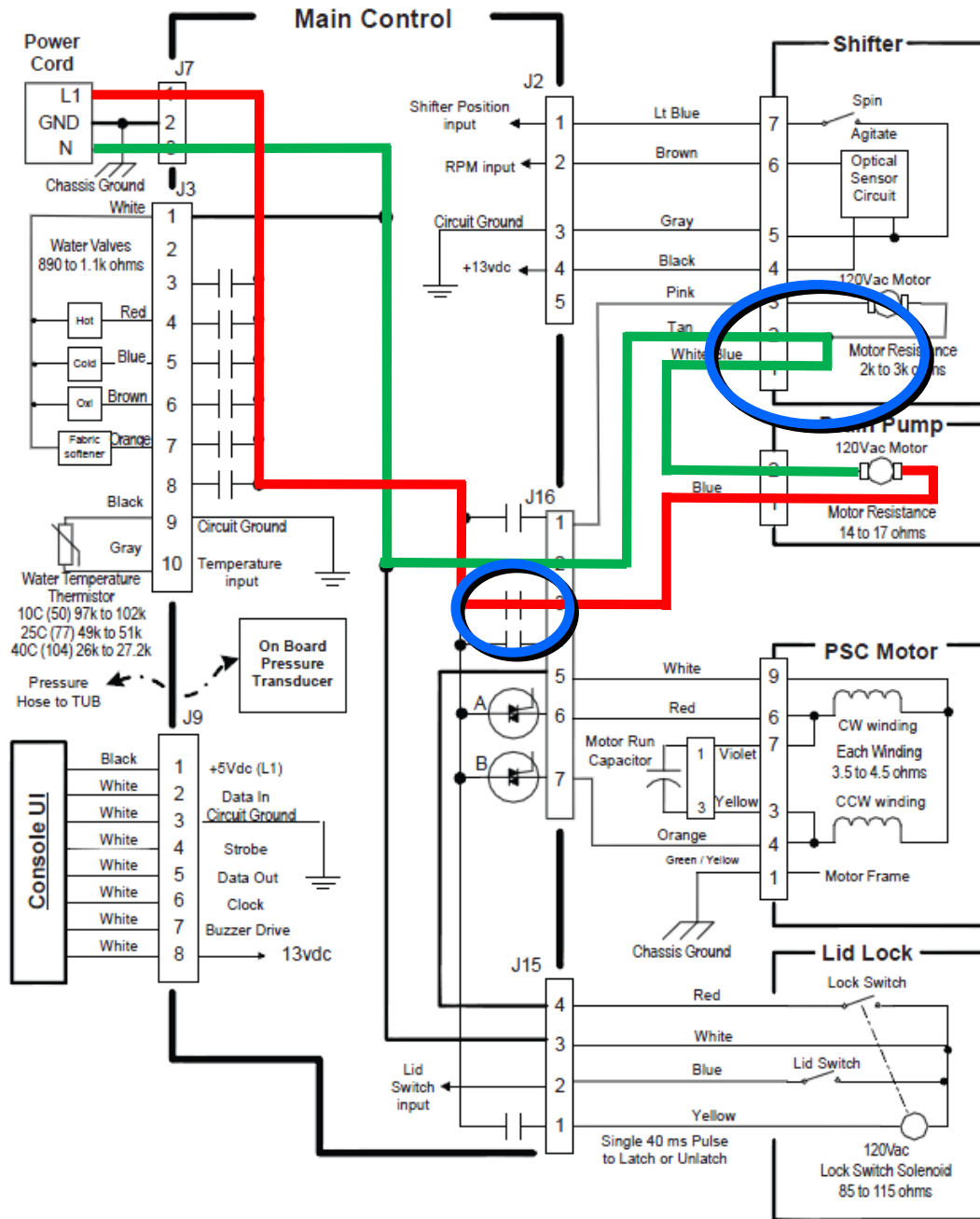


# Drive Motor Neutral

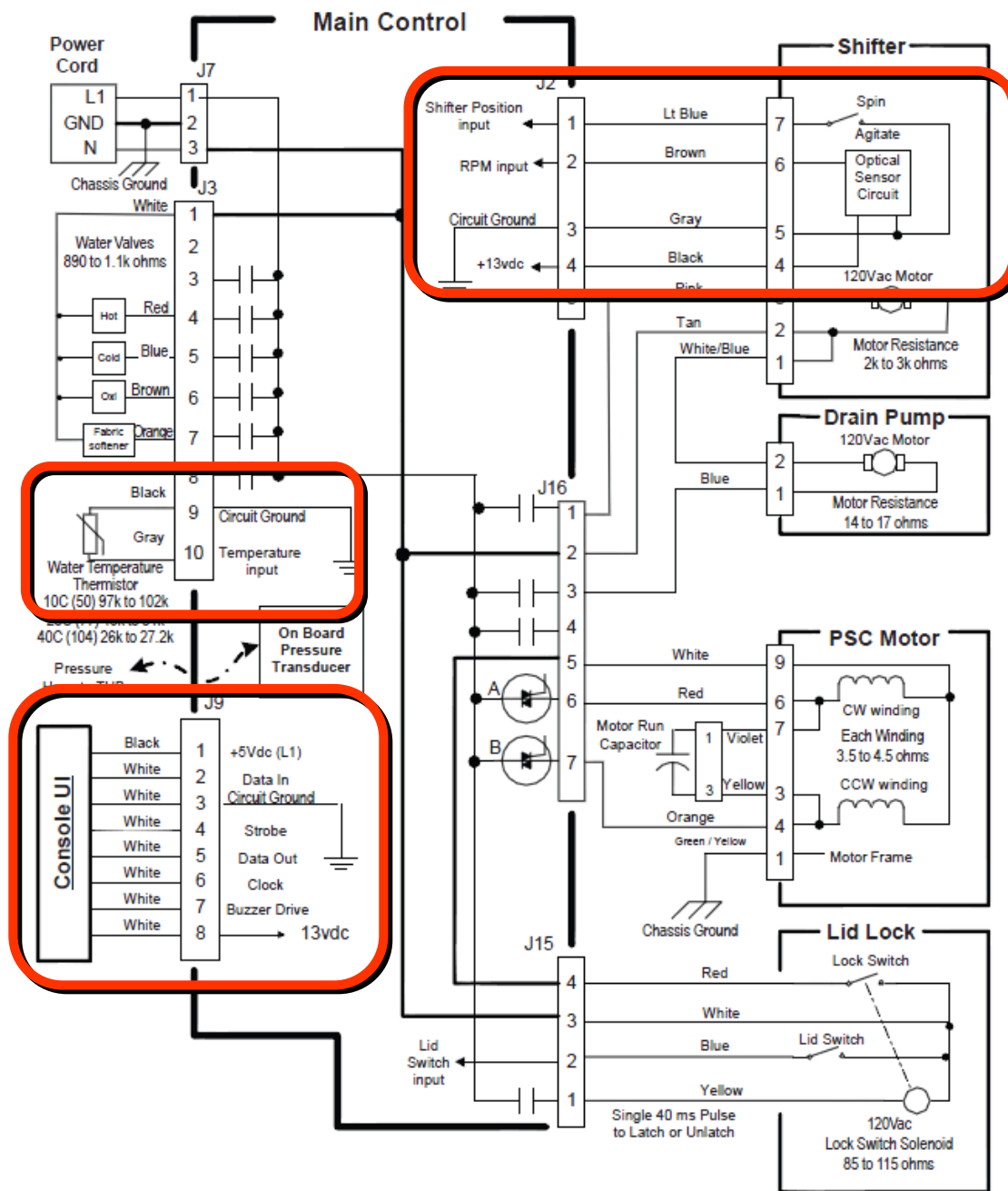




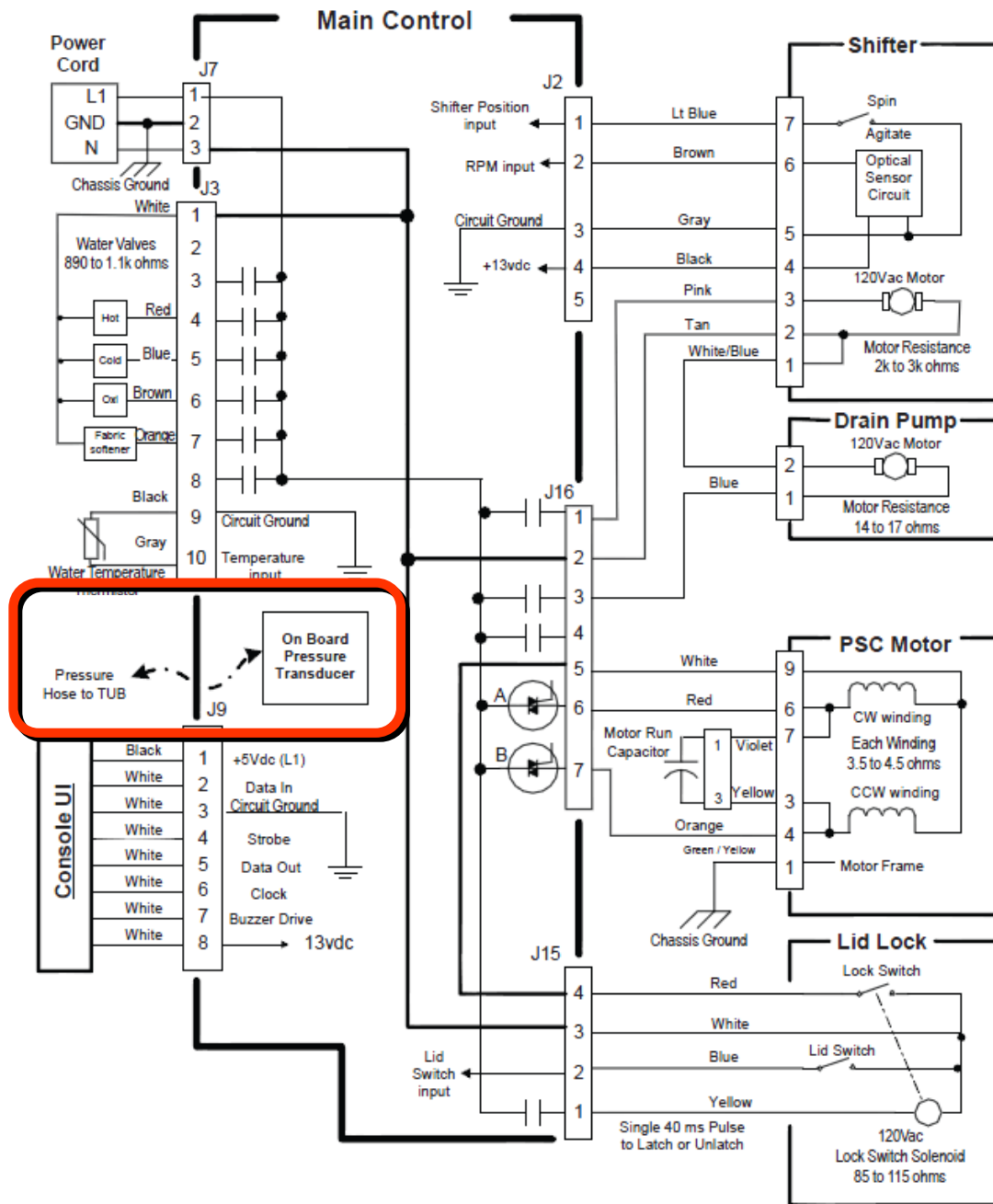
# Drain Pump Neutral



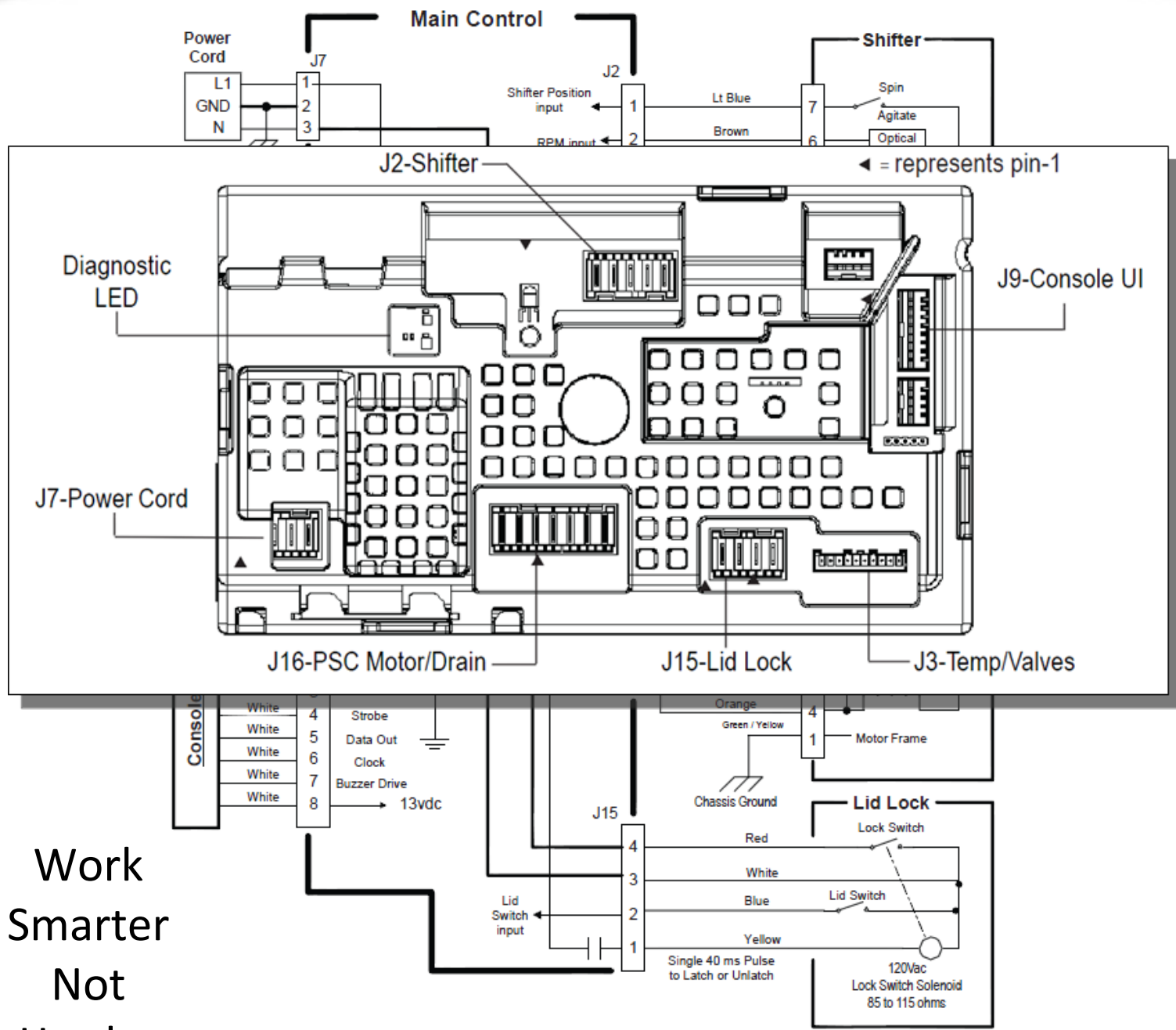
# Low Voltage Circuits



# Pressure Transducer

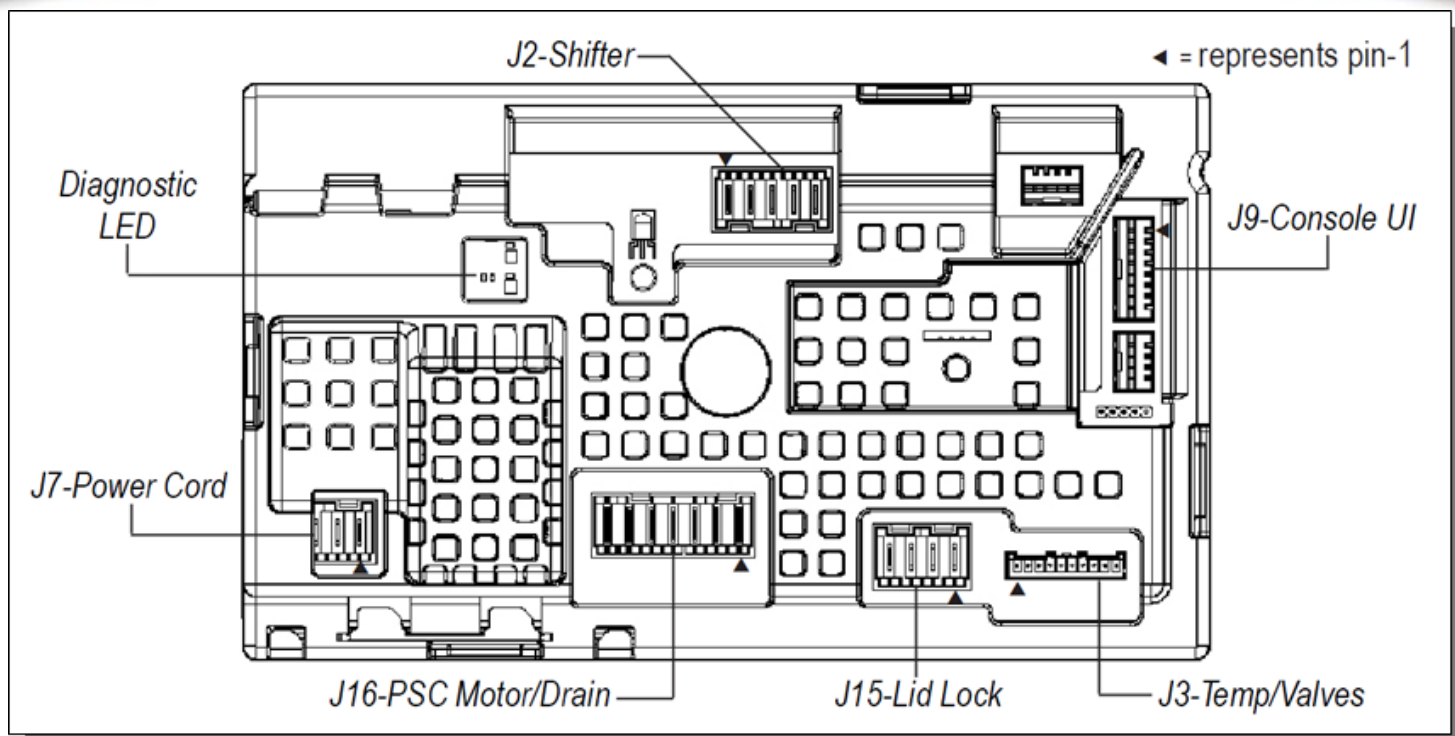


# Test the Circuitry



Work  
Smarter  
Not  
Harder

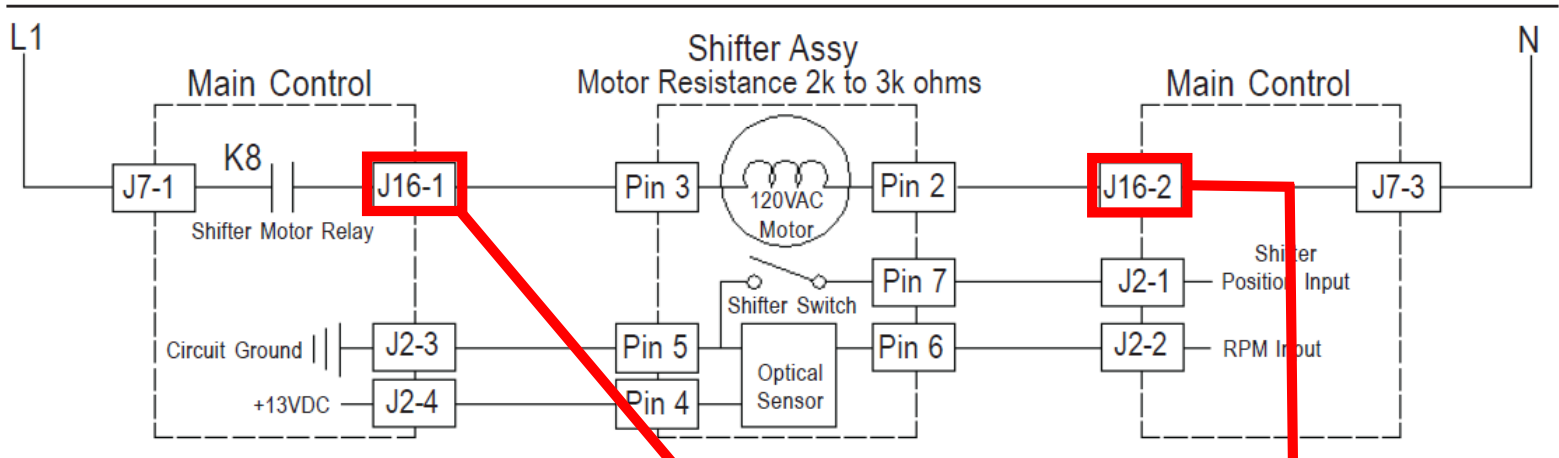
# Info in the Techsheet



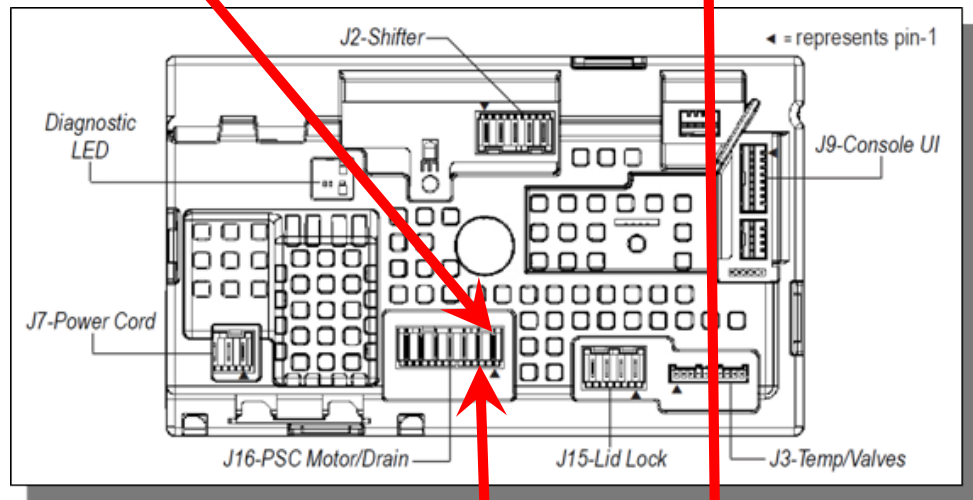
## Main Control Board Connectors and Pinouts

SHIFTER	J2-5	OPEN
	J2-4	BLK +13VDC
	J2-3	GRY -5VDC (CIRCUIT GND)
	J2-2	BRN RPM INPUT
	J2-1	LT BLU SHIFTER POSITION INPUT
TEMP	J3-10	GRY TEMP THERMISTOR INPUT
	J3-9	BLK TEMP THERMISTOR GND
	J3-8	OPEN
	J3-7	ORN FAB-SOFT VALVE (L1)
	J3-6	BRN OXI VALVE (L1)
	J3-5	BLU COLD VALVE (L1)
	J3-4	RED HOT VALVE (L1)
	J3-3	OPEN
	J3-2	OPEN
	J3-1	WHT NEUTRAL
POWER CORD	J7-3	BLK NEUTRAL
	J7-2	GRN CHASSIS GROUND
	J7-1	BLK L1
CONSOLE UI	J9-8	WHT +13VDC
	J9-7	WHT BUZZER
	J9-6	WHT CLOCK
	J9-5	WHT DATA OUT
	J9-4	WHT STROBE
LID LOCK	J9-3	WHT -5VDC (CIRCUIT GND)
	J9-2	WHT DATA IN
	J9-1	BLK +5VDC
	J15-4	RED LOCK SWITCH
	J15-3	WHT NEUTRAL
MOTOR	J15-2	BLU LID SWITCH INPUT
	J15-1	YEL LOCK SWITCH SOLENOID (L1)
	J16-7	ORN MOTOR CCW WINDING (L1)
	J16-6	RED MOTOR CW WINDING (L1)
	J16-5	WHT MOTOR (NEUTRAL)
DRAIN	J16-4	OPEN
	J16-3	BLU DRAIN PUMP MOTOR (L1)
	J16-2	TAN SHIFTER MOTOR (NEUTRAL)
	J16-1	PNK SHIFTER MOTOR (L1)

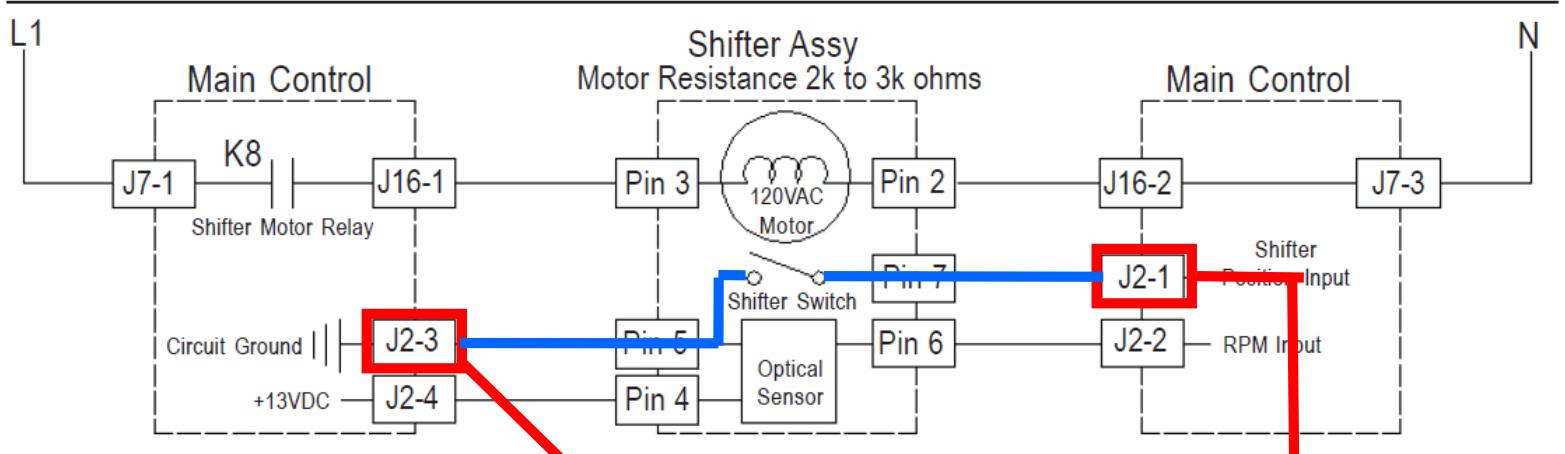
# Strip Circuits



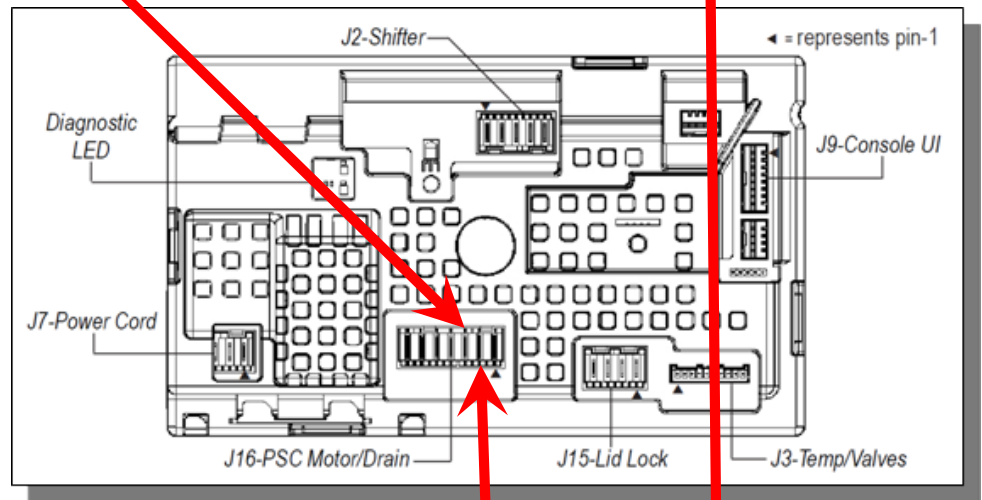
Shifter Assembly Strip Circuit



# Strip Circuits

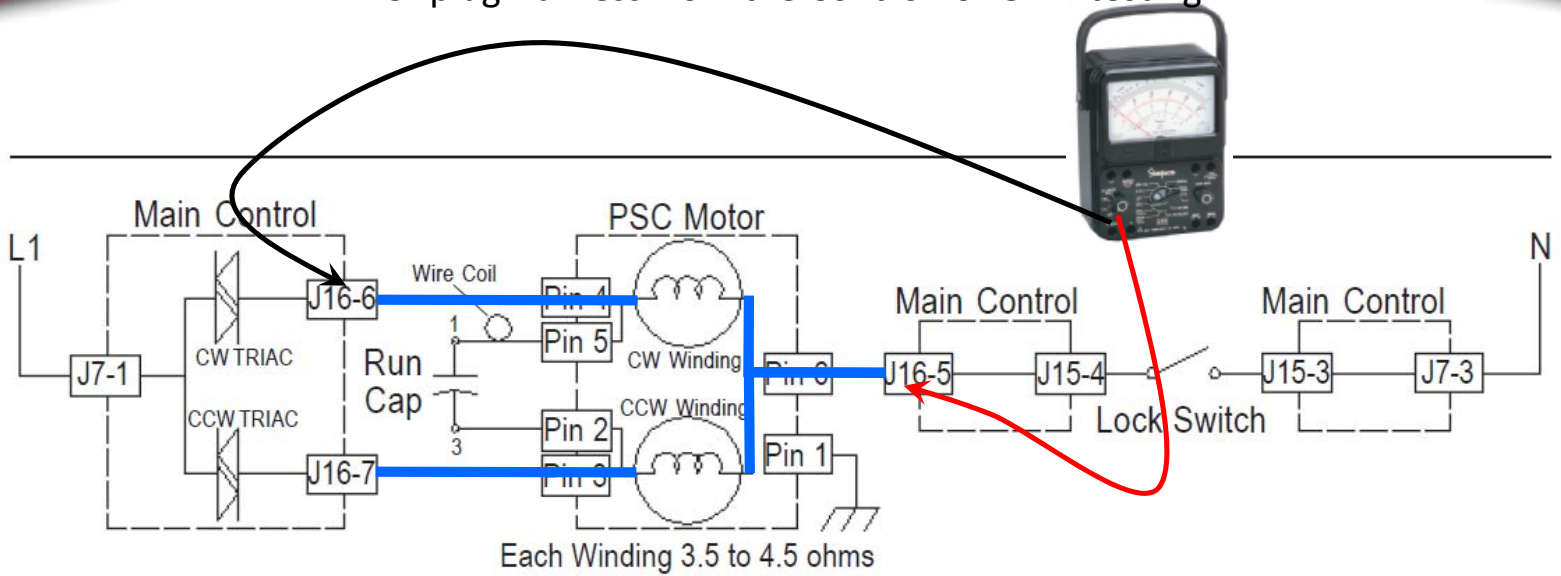


Shifter Assembly Strip Circuit

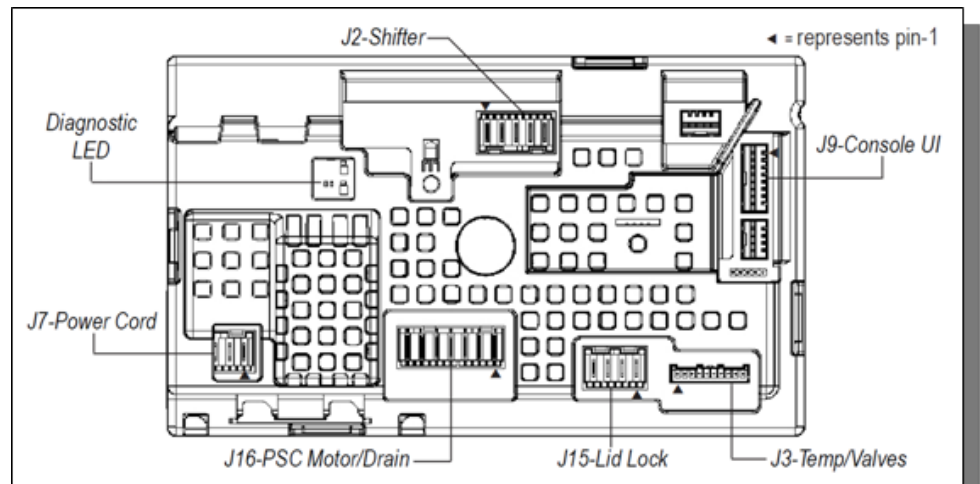


# Strip Circuits

Unplug Harness from the Control for Ohm testing



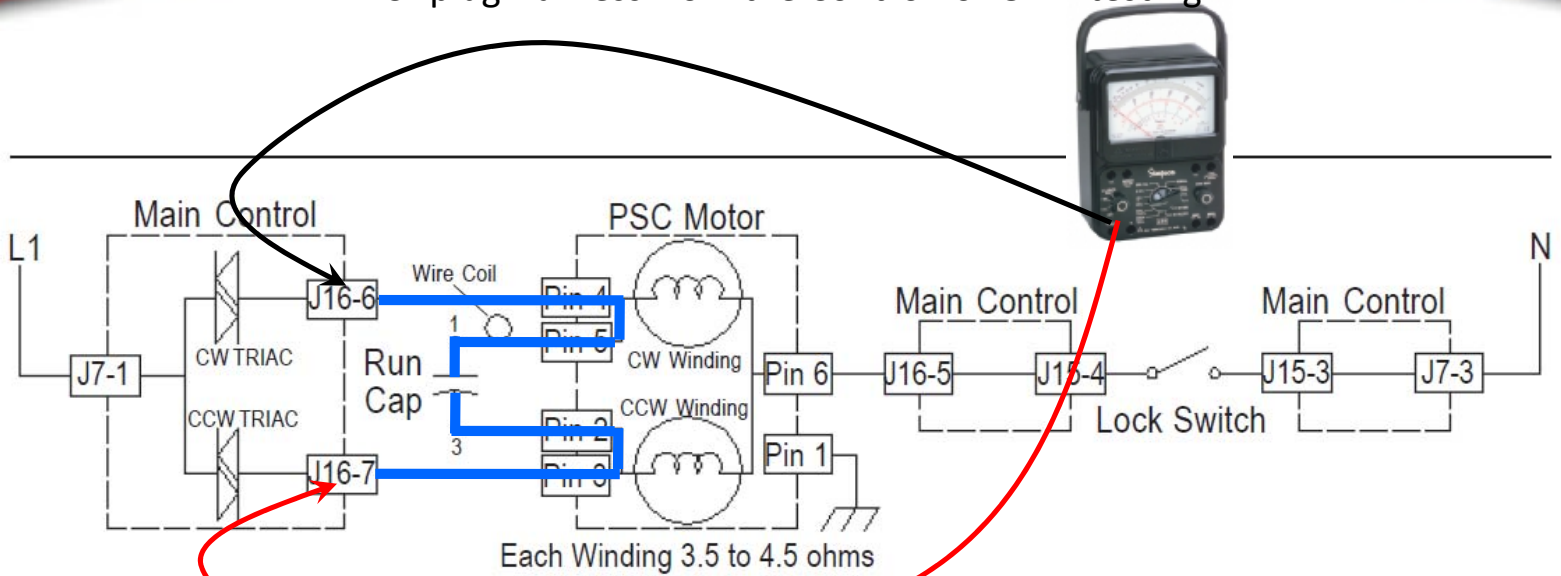
PSC Motor Strip Circuit



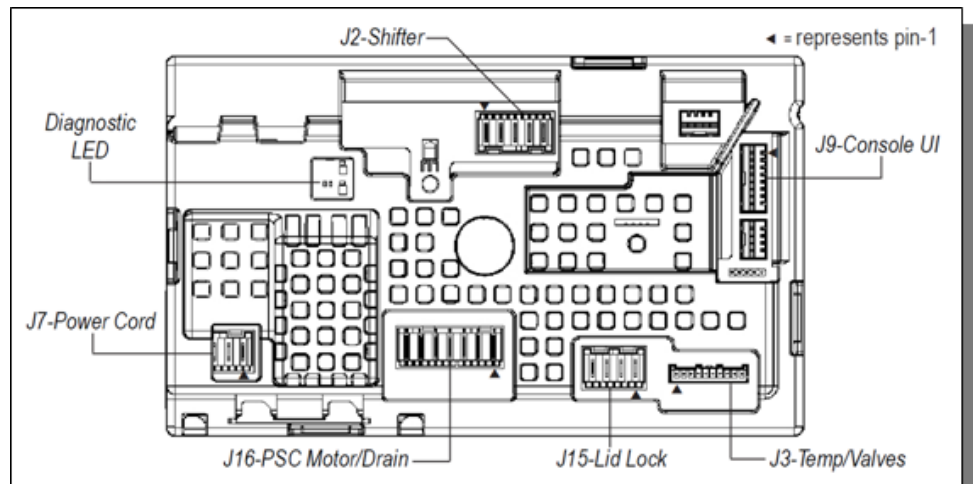


# Strip Circuits

Unplug Harness from the Control for Ohm testing

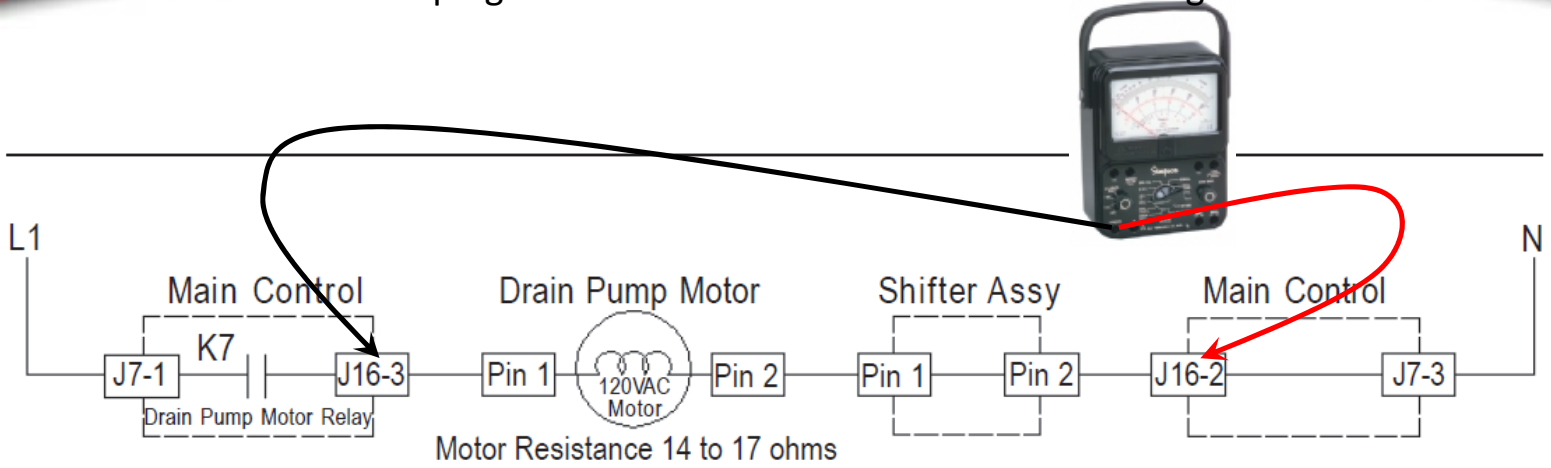


PSC Motor Strip Circuit



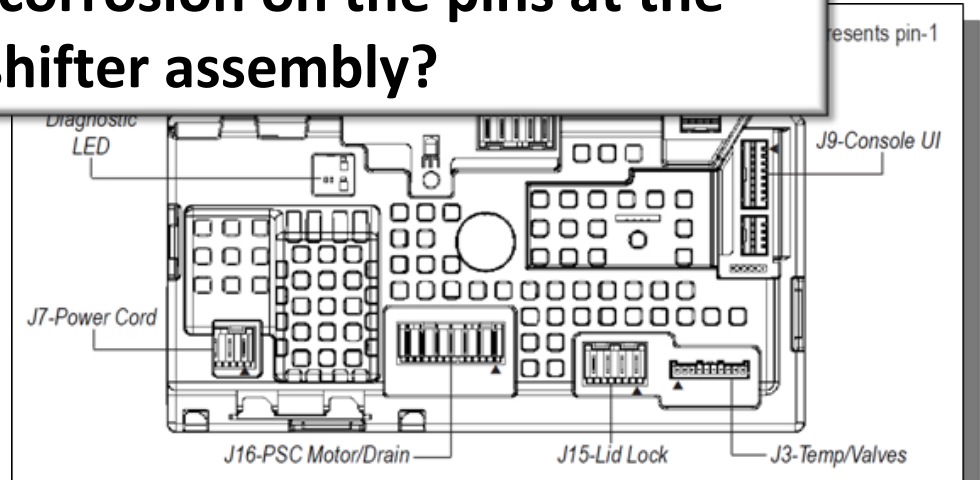
# Strip Circuits

Unplug Harness from the Control for Ohm testing



Drain Pump Strip Circuit

What could be a *incorrect* diagnosis if there were corrosion on the pins at the shifter assembly?



# Service Tips & Tricks





# Cycles

## SENSING

- When the START button is pressed, the washer will first perform a self-test on the lid lock mechanism. You will hear a click, the basket will make a slight turn, and the lid will unlock briefly before locking again.
- Once the lid has locked the second time, the washer will slowly spin the dry load to estimate the load size, and begin adding water.
- The washer will then move the load briefly, pause to allow water to soak in to the load, and resume adding water.
- This process may repeat until the correct amount of water has been added for the load.
- You may also hear water flowing through the dispenser, adding detergent to the load.

**NOTE:** The sensing light may also come on during the Soak and Wash portions of the cycle. This is normal.



# Cycles

## SOAK

- This portion of the cycle allows water to soak into the load for optimal cleaning.

## WASH

- You will hear the impeller moving the load. Unlike traditional washers, the load is not covered with water. Low-water cleaning means concentrated cleaning. Rather than diluting detergent as done in an agitator-style washer, this washer delivers the detergent directly to the soils.
- The motor sounds may change at different stages in the cycle.
- The wash time is determined by the selected soil level.



# Cycles

## RINSE

- You will hear sounds similar to the wash cycle as the washer rinses and moves the load.
- Fabric softener will be added if the Fabric Softener option was selected.

## SPIN

The washer spins the load at increasing speeds for proper water removal, based on the selected cycle and spin speed.

# Cycle Chart

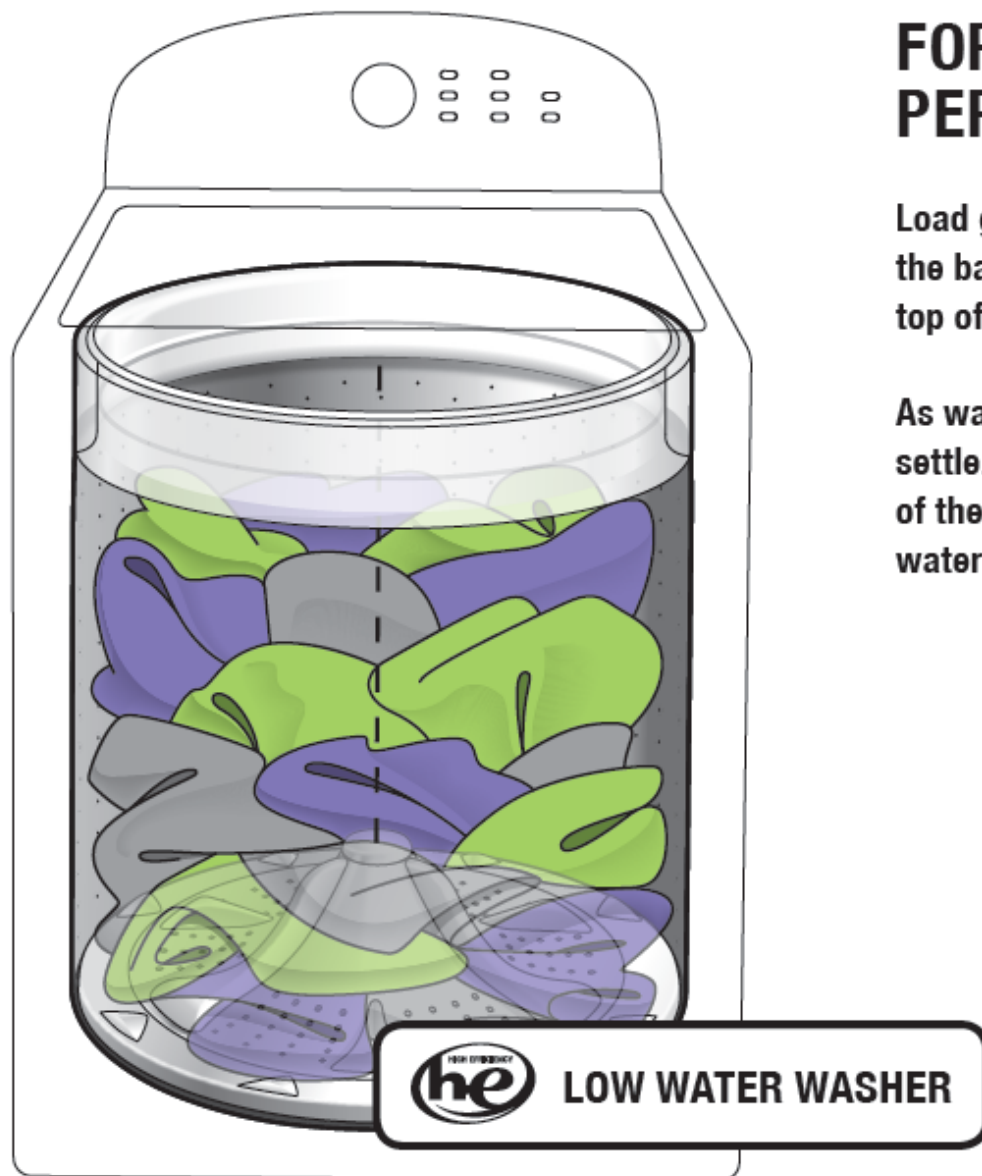
Items to wash:	Cycle:	Wash/Rinse Temperature:	Spin Speed:	Soil Level:	Available Options:	Cycle Details:
Machine-wash silks, hand-wash fabrics	Delicates	Hot/Cold Warm/Cold <b>Cool/Cold</b> Cold/Cold Tap Cold/Cold	High Low No Spin	Extra Heavy Heavy Medium <b>Light</b>	Deep Clean Extra Rinse Delay Wash Eco Presoak	Use this cycle to wash lightly soiled garments indicating "Machine Washable Silks" or "Gentle" cycle on the care label. Place small items in mesh garment bags before washing.
Small loads, cottons, polyester, perm press	Quick Wash	Hot/Cold <b>Warm/Cold</b> Cool/Cold Cold/Cold Tap Cold/Cold	<b>High</b> Low No Spin	Extra Heavy Heavy Medium <b>Light</b>	Deep Clean Extra Rinse Delay Wash Eco Presoak	Use this cycle to wash small, lightly soiled loads of 2-3 items that are needed in a hurry.
No-iron fabrics, cottons, perm press, linens, synthetics	Casual	Hot/Cold <b>Warm/Cold</b> Cool/Cold Cold/Cold Tap Cold/Cold	<b>High</b> Low No Spin	Extra Heavy Heavy <b>Medium</b> Light	Deep Clean Extra Rinse Delay Wash Eco Presoak	Use this cycle to wash loads of no-iron fabrics such as sport shirts, blouses, casual business clothes, permanent press, and blends.
Cottons, linens, and mixed garment loads	Normal	Hot/Cold <b>Warm/Cold</b> Cool/Cold Cold/Cold Tap Cold/Cold	<b>High</b> Low No Spin	Extra Heavy Heavy <b>Medium</b> Light	Deep Clean Extra Rinse Delay Wash Eco Presoak	Use this cycle for normally soiled cottons and mixed fabric loads.
Large items such as sleeping bags, small comforters, jackets	Bulky Items	Hot/Cold <b>Warm/Cold</b> Cool/Cold Cold/Cold Tap Cold/Cold	High Low No Spin	Extra Heavy Heavy <b>Medium</b> Light	Extra Rinse Delay Wash Eco Presoak	Use this cycle to wash large items such as jackets and small comforters. The washer will fill with enough water to wet down the load before the wash portion of the cycle begins. Do not overload basket.
Sturdy fabrics, colorfast items, towels, lightly-soiled colored clothing	Heavy Duty	Hot/Cold Warm/Cold Cool/Cold Cold/Cold Tap Cold/Cold	<b>High</b> Low No Spin	Extra Heavy Heavy Medium Light	Deep Clean Extra Rinse Delay Wash Eco Presoak	Use this cycle for heavily soiled or sturdy items. Water-level sensing process may take longer for some items than for others because they will absorb more water than other fabric types.
Heavily soiled white fabrics	Whites	Hot/Cold Warm/Cold Cool/Cold Cold/Cold Tap Cold/Cold	<b>High</b> Low No Spin	Extra Heavy Heavy Medium Light	Deep Clean <b>Extra Rinse</b> Delay Wash Eco Presoak	Extra Rinse is a default option, but may be turned off. For maximum soil removal use liquid chlorine bleach.
Swimsuits	Rinse & Spin	Hot/Cold Warm/Cold <b>Cool/Cold</b> Cold/Cold Tap Cold/Cold	<b>High</b> Low No Spin			Combines a deep rinse and high speed spin for loads requiring an additional rinse cycle or to complete a load after power interruption. Also use for loads that require rinsing only.

# Loading

## FOR BEST PERFORMANCE

Load garments evenly around the basket no higher than the top of the stainless steel.

As water enters, garments settle. It is normal for some of the load to be above water line.





# Chemicals

## FOR DISPENSER LOADING

Use HE Detergent.

“Fabric Softener”  
option must be  
selected when using  
fabric softener.

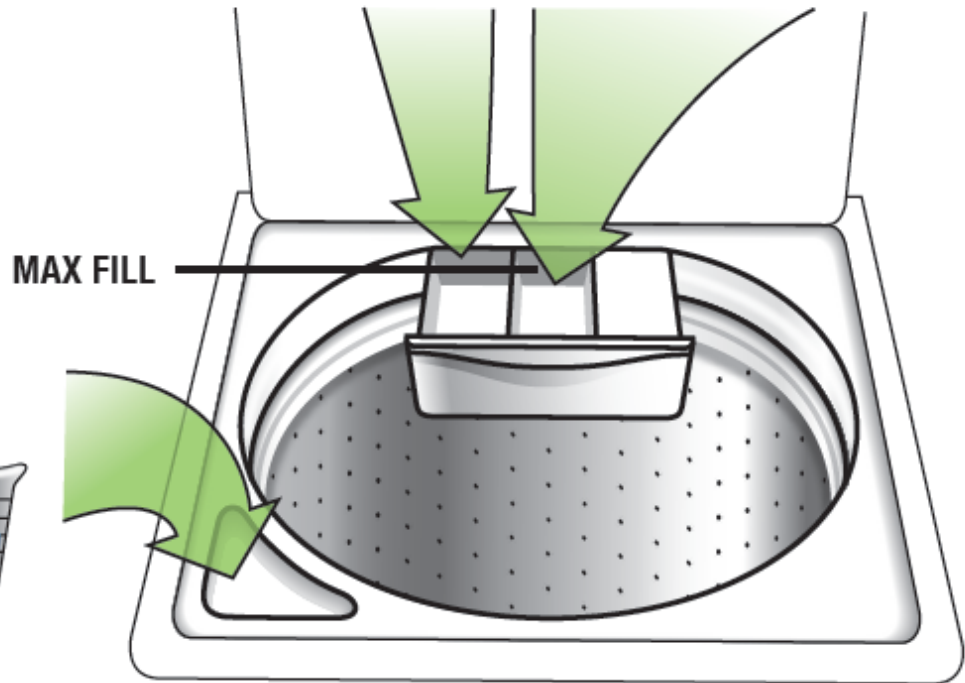


Fabric  
Softener

Liquid or Powder  
Detergent

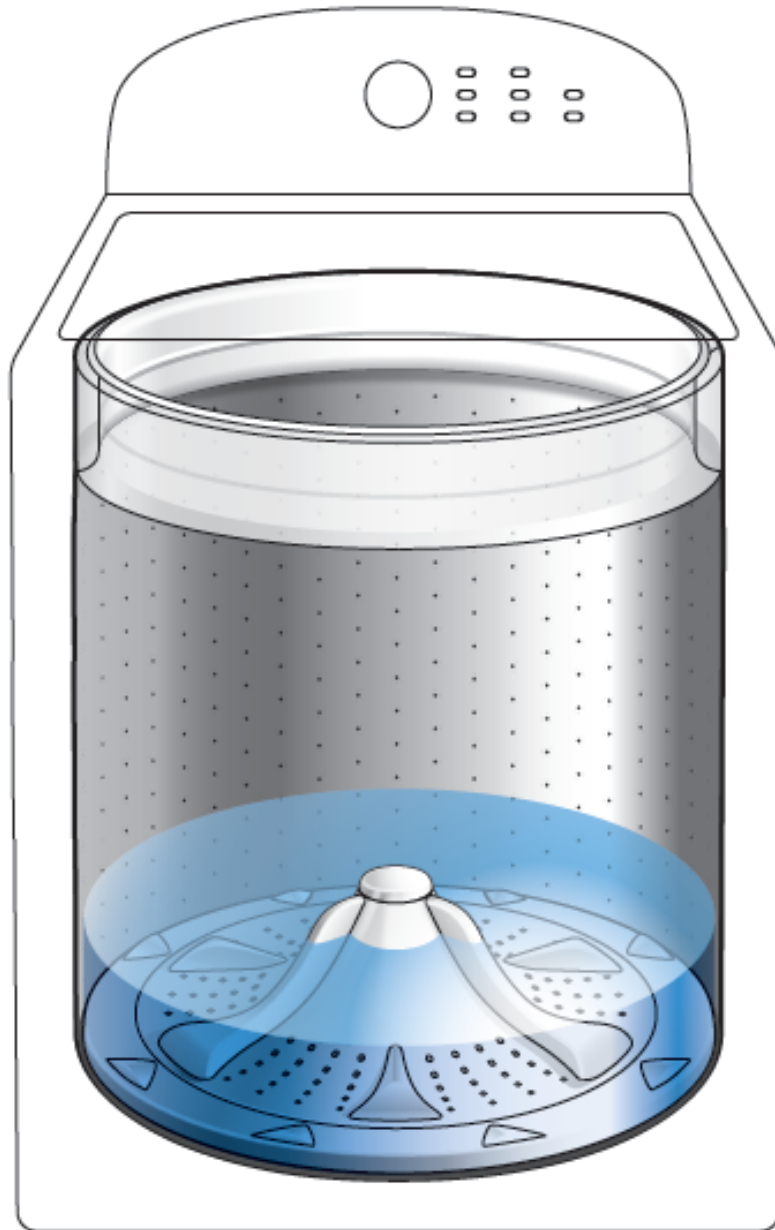


Chlorine Bleach

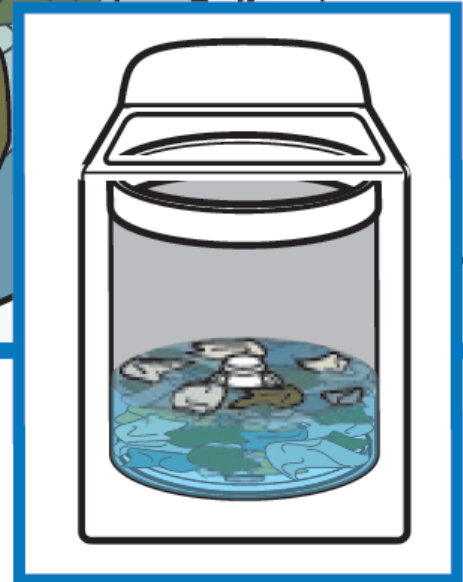




# Water Level



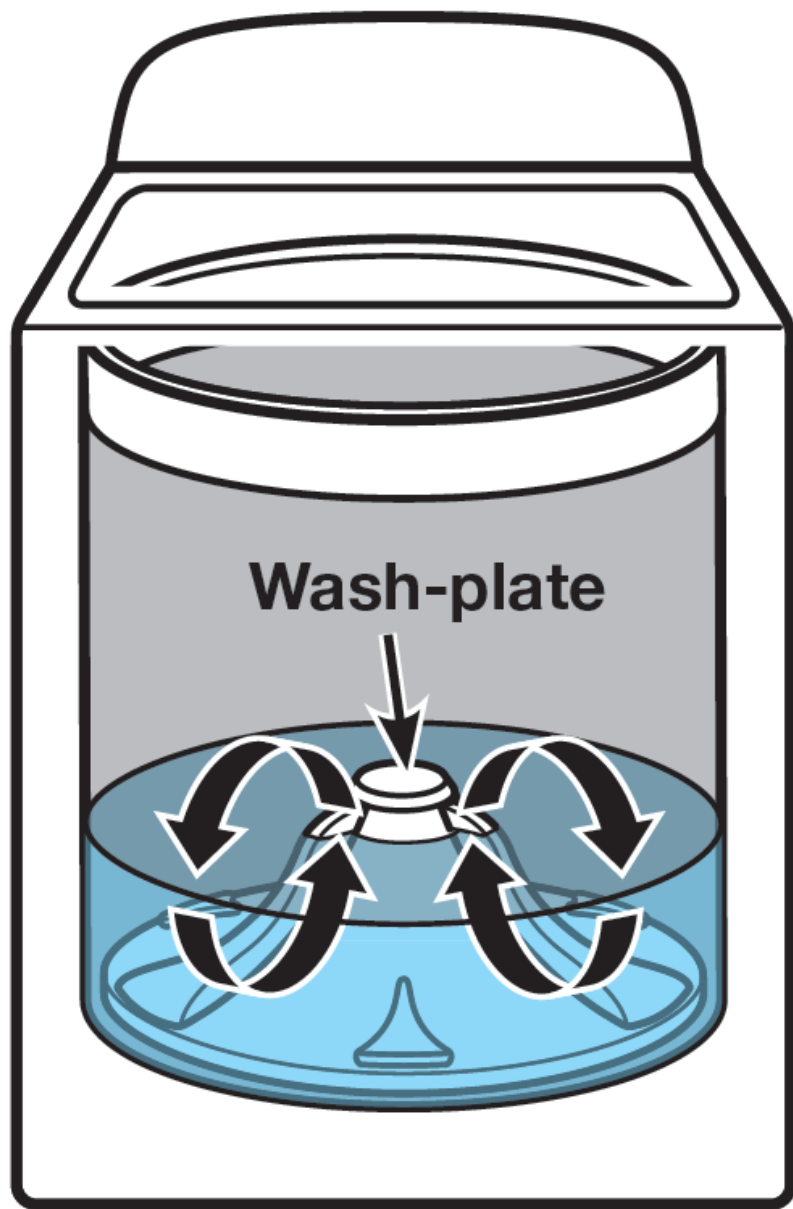
# Clothes Saturation



**NOTE:** As water enters, garments settle. It is normal for some of the load to be above water line.



# Cleaning Action





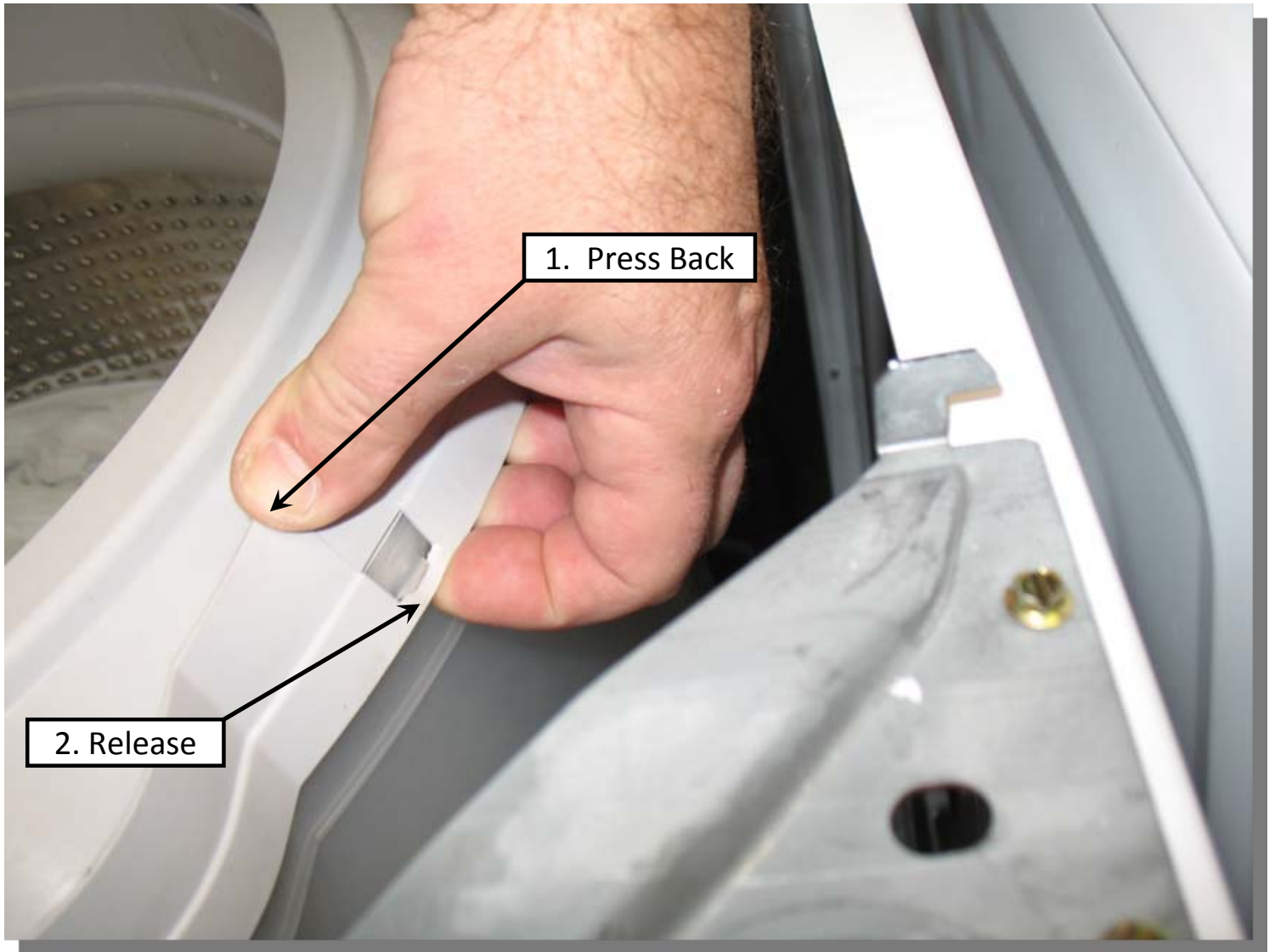
# Tight Top??



**Completely remove the hinge**



# Tub Ring



# Suspension Ball



**1) Top Ball not greased**



**2) 90° Angles**



# Suspension Ball

3) Must engage rod







# Coin Trap





# Pump Hood

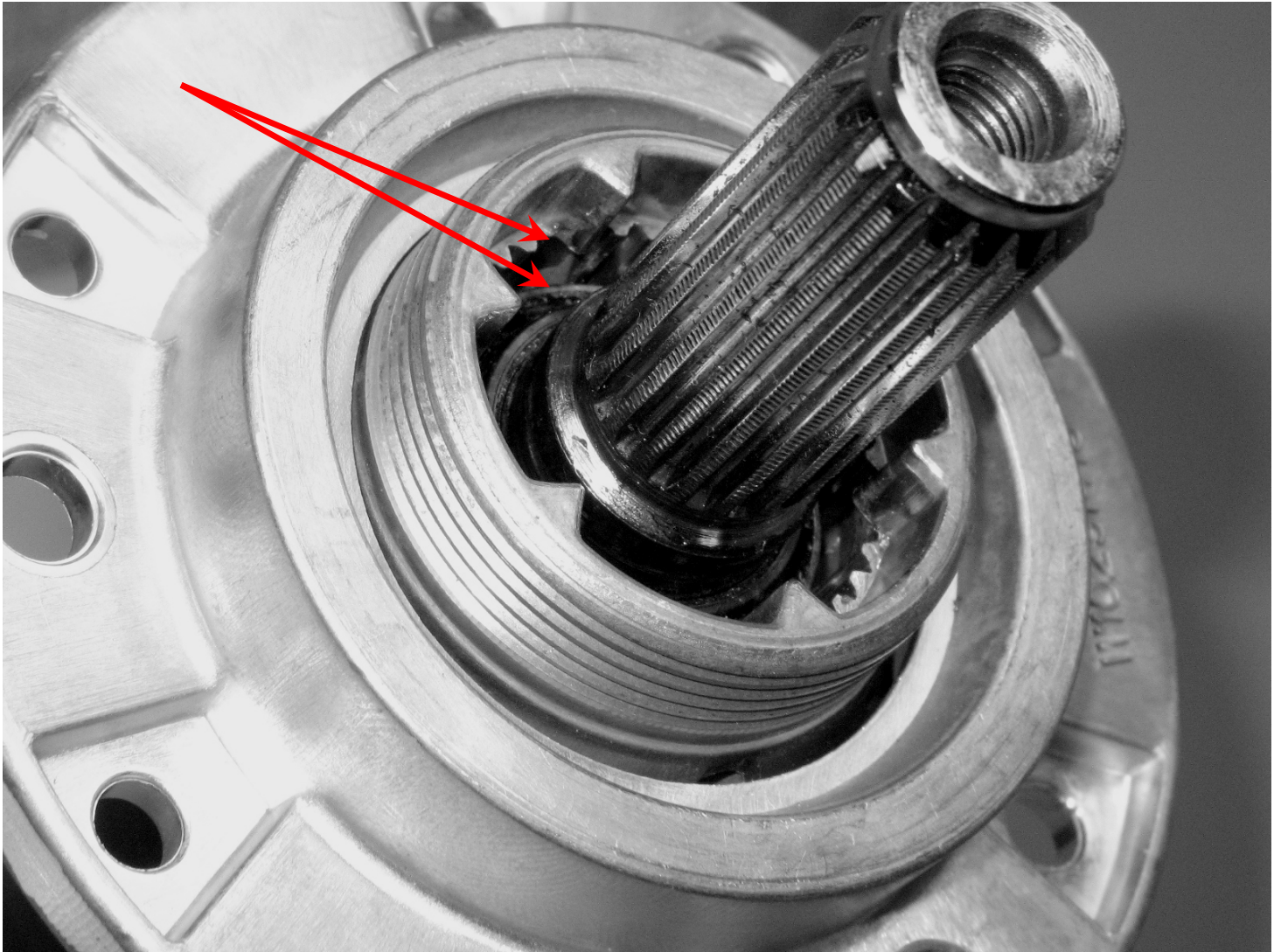


# Re-installing Basket



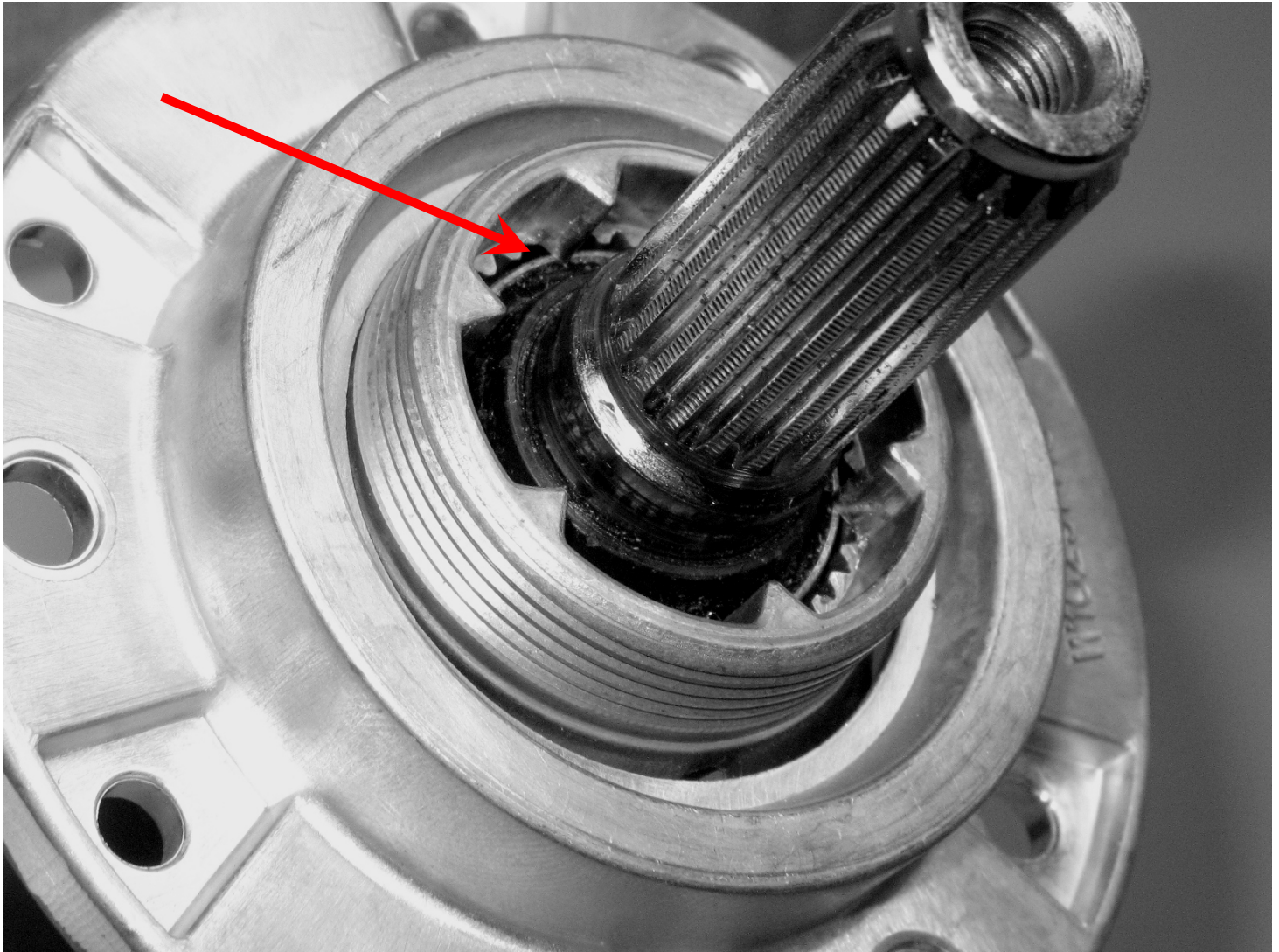


# Re-installing Basket



**Unseated**

# Re-installing Basket



**Seated**

# Re-installing Basket



**Seated**



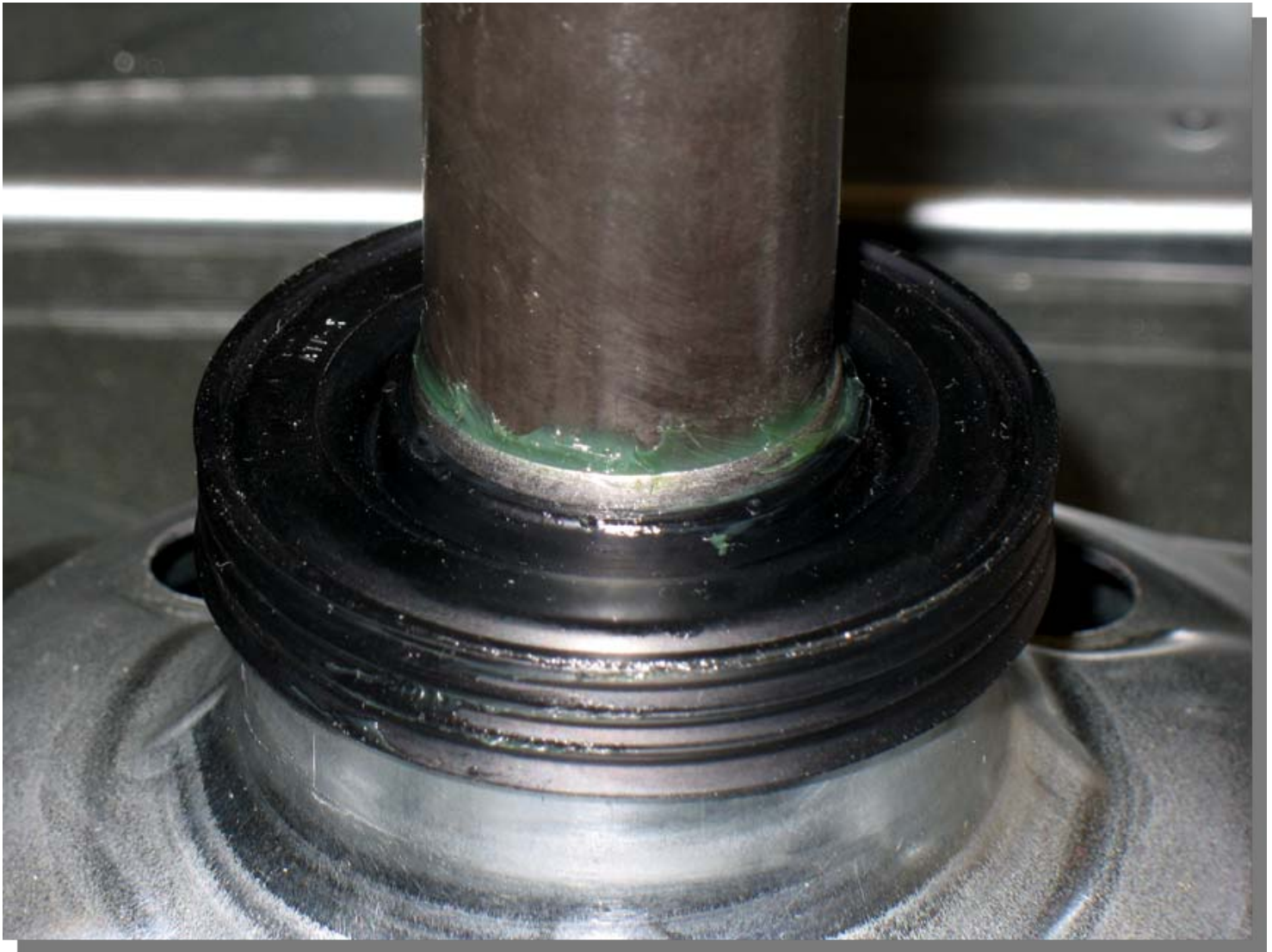
# Re-installing Basket

**Last Step,  
Firm Pull**





# Shaft Seal



- Grease
- Instructions





# Stuck Impeller





# Christmas Tree Clips

